변압기 전압 되먹임방식을 이용한 고역률의
리셋권선을 갖는 새로운 포워드 컨버터

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Novel Reset Winding Clamped Forward Converter
with Transformer Voltage Feedback Technique
for Power Factor Correction

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Abstract : A new reset winding clamped forward converter with transformer voltage feedback technique for power factor correction with a single-switch/single-stage is proposed. The proposed converter gives the good power factor correction, low current harmonic distortions, and tight output voltage regulation. The prototype shows the IEC555-2 requirements are met satisfactorily with nearly unity power factor.

I. Introduction

Recently, there is a need to look for a converter which can do harmonics rectification, power factor correction, isolated dc-dc conversion, and tight output voltage regulation to meets the adoption of standards such as IEC555-2[1-3]. Such a converter needs to meet the IEC555-2 requirements without adding many components, especially in a low power level system such as computer power supplies. Recently, several power conversion topologies have been suggested for the power factor correction. These converters include the single-ended primary inductance converter(SEPIC) and the flyback converter which performs power factor correction and isolated output voltage regulation in a single-stage at the expense of increased high frequency line current distortion [4-7]. Furthermore, the output voltage regulation have a low bandwidth in order to minimize the distortions in the input current. Above problems can be overcome with Integrated High Quality Rectifier/ dc Regulator(IHQRR) and the Boost Integrated Flyback Rectifier Energy Dc-dc converter(BIFRED)[1-2]. These converter offer a low cost alternative to the more conventional methods of power factor correction while providing a well regulated output voltage and isolated power conversion. Thus, these converters are one of the most suitable power supply especially in a low power level one. However, a drawback to the use of these converters is the relatively high current and voltage stress suffered by its switching component and dc-link capacitor due to operation of discontinuous current mode and load dependent characteristics, respectively. Futhermore, these configurations show a significant voltage ripple at twice the line frequency in the output voltage.
In this paper, a new converter based on a forward dc-dc converter is introduced. Although this converter has a drawback such as the high current and voltage stress, the proposed converter is capable of drawing high quality current waveforms from the ac power source by using a magnetic coupled technique while producing a regulated dc output with fast transient response in a single-stage and a single-switch. Experimental results show the feasibility of the magnetic coupled technique for power factor correction in a low power level power supplies.

II. Operational principles of the proposed converter

Fig. 1 shows the proposed high power factor converter with a magnetic coupled stage. The proposed converter of Fig. 1 resembles the forward converter. The most obvious difference is the magnetic coupled stage in input side section which is wound on the transformer core. This magnetic coupled winding generates a switching frequency modulated voltage V_s which is the reflected voltage from the primary side of transformer during turn off time. This high frequency content of V_s is filtered by the inductor, L_f, to produce an output, v_s, which adds to V_s. The dc link capacitor, C_{DC}, is the high capacitance energy storage capacitor required to
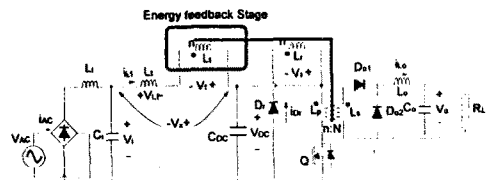

Fig. 1 Proposed forward converter with a transformer voltage feedback stage.

store the $120Hz$ ripple energy needed in a single-phase high power factor converter.
Fig. 2 shows the topological states and Fig. 3 the key waveforms for the proposed converter in which the magnetic coupled stage operates discontinuously. For steady-state operation, assuming the transformer leakage inductance is much less than the transformer magnetizing inductance and $V_{DC} > V_s$, the operation of the proposed converter can be divided into four mode.

Mode 1 ($T_0 - T_1 : M_1$) : As can be seen in Fig. 3, the operation of mode 1, M_1, is the same as that of on-time in a conventional forward converter. Thus, the currents in the primary winding and the output inductor L_o rise linearly. At T_1, the current flowing through L_p, i_{Lp}, can be written as

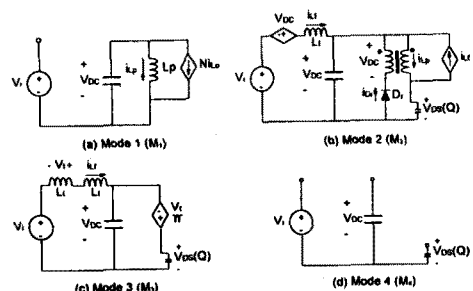$$i_{Lp}(T_1) = i_{Lp, pk} = \frac{V_{DC}}{L_p} DT_s. \tag{1}$$

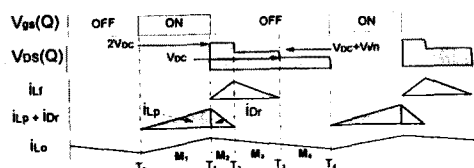Fig. 2 Equivalent circuits for the proposed converter.

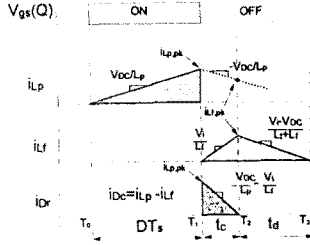Fig. 3 Steady-state waveforms of the proposed converter
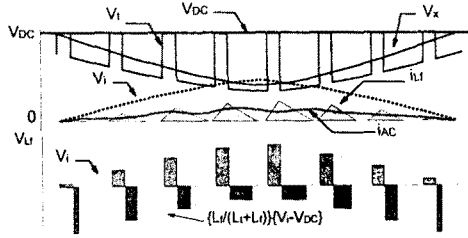
Fig. 4 Current waveforms with their slopes

Fig. 5 Idealized dc link waveforms of power factor correction operation.

On the other hand, the diode D_1 and D_2 in the megnetic coupled stage are reverse biased because the undotted end of the magnetic coupled stage is negative with respect to dotted end. Thus, the current flowing through the inductor L_f is zero.

Mode 2 ($T_1 - T_2 : M_2$) : Mode 2 begins when the switching MOSFET Q switches off at T_1. The drain-to-source voltage of switch Q rises steeply to $2V_{DC}$ at switch turn off time and remains there throughout the mode 2. Since the voltage across the primary side of transformer is clamped at V_{DC} by reset winding during this mode, the primary current i_{Lp} decreases linearly with slope of $-V_{DC}/L_p$. Since L_p and L_f are wound on the same core as shown in Fig. 1, the undotted end in L_f is positive with respect to the dotted end. This voltage ($v_i = V_{DC}$) forces to increase the current i_{Lf} linearly as shown in Fig. 3. This current has the positive slope of v_i/L_f. To explain the mode 2 and 3, the switching waveforms of various currents with their slopes are depitched in Fig. 4. As can be seen in Fig. 2 and 4, the current flowing through the reset diode D_r is

$$i_{Dr} = i_{Lp} - i_{Lf}. \qquad (2)$$

At T_2, the current i_{Lf} can be written as

$$i_{Lf}(T_2) = i_{Lf,pk} = \frac{V_i}{L_f} t_c. \qquad (3)$$

Mode 3 ($T_2 - T_3 : M_3$) : After the current i_D, is reduced to zero, the voltage V_i can not force i_{Lf} increase since the clamp voltage V_c is not reflected to the energy feedback stage. Thus i_{Lf} ramps down to zero during mode 3. This current has the negative slope of $(V_i - V_{DC})/(L_t + L_f)$. Using the current slopes shown in Fig. 4, the duration of mode 3, t_d, can be easily obtained as follows

$$t_d = \frac{L_t + L_f}{L_f} \cdot \frac{V_i}{V_{DC} - V_i} \cdot t_c. \qquad (4)$$

Mode 4 ($T_3 - T_4 : M_4$) : After the mode 3, the discontinuous current mode is occured.

It is noted that the output current influences only during mode 1 and the PFC by using magnetic coupled stage is achieved only during mode 2 and 3. During mode 2, 3, and 4, the output stage is not influenced by rectified input voltage because the freewheeling diode D_{fk} is forward biased. Hence, the proposed converter has an independence of output voltage regulation and power factor correction which is not possible in a BIFRED. As a results, the output voltage ripple at twice the line frequency which appeared in a BIFRED can
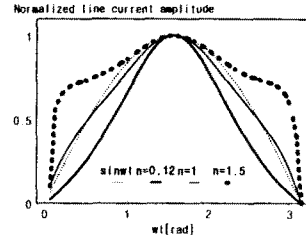

Fig. 6 Input current waveform distortions respect to n
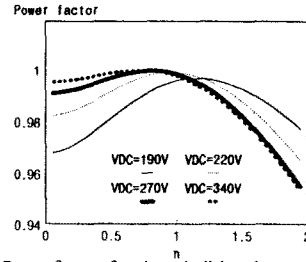

Fig. 7 Power factor of various dc link voltage respect to n

be eliminated in the proposed converter.

Fig. 5 shows the idealized dc-link waveforms of power factor correction operation. The magnetic coupled inductor L_f generates the narrow pulses whose amplitude is V_{DC}. The pulse widths are identical and determined by the equation (3). This voltage V_i makes the magnetic coupled stage operate in a discontinuous conduction mode. The peak values of i_{Lf} will follow the high frequency voltage pulses v_i, ($= v_i$).

III. Analysis of waveform distortion and power factor

It is noted that the input current waveform is not purely sinusoidal. It contains harmonics distortions due to DCM operation. The harmonic distortions of input current can be represented by the function of the peak line voltage $V_{i,max}$, dc-link capacitor voltage V_{DC}, and turns ratio of magnetic coupled stage n. In steady state, the on time DT_s is almost constant over an ac line cycle. Using equation (3) and Fig. 4, the average inductor current $i_{Lf,c}$ during t_c time can be written as

$$I_{Lf,c} = \frac{T_s}{2} i_{Lf,pk} t_c. \qquad (5)$$

While the average inductor current $i_{Lf,a}$ during t_a time can be written as

$$I_{Lf,d} = \frac{T_s}{2} i_{Lf,pk} t_a. \qquad (6)$$

The average current $I_{Lf,a}$ can be found by summing of $I_{Lf,c}$ and $I_{Lf,a}$ over a switching period T_s as:

$$I_{Lf,av} = I_{Lf,c} + I_{Lf,d} = \left(\frac{t_c^2}{2 T_s L_f} \right) \frac{V_{DC} V_i - (k_M - 1) V_i^2}{V_{DC} - V_i}. \qquad (7)$$

From above equation, the waveform of average current $I_{Lf,a}$ depends on the turns ratio of the megnetic coupled power stage, n. A design with low line current harmonic distortions can be obtained by choosing n. Therefore, the average currents $I_{Lf,a}$ as a function of n are plotted in Fig. 6. As can be seen in Fig. 6, in case of n=1, the relatively low line current harmonic distortions can be obtained. This result can be conformed by calculating the power factor. Using the equation (7), the power factor(PF) can also be expressed as

$$PF = \frac{P_i}{(V_{i,rms} \cdot I_{i,rms})} \qquad (8)$$

where

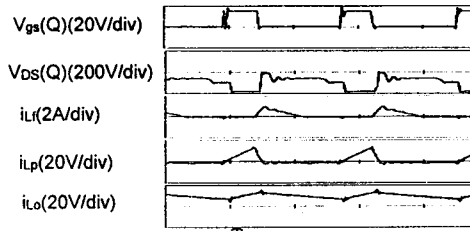$$P_i = \frac{1}{\pi} \int_0^\pi V_{i,max} \cdot \sin \omega t \cdot I_{Lf,av} d\omega t$$

Fig. 8 Experimental waveforms of the proposed converter operating at 60V dc input.
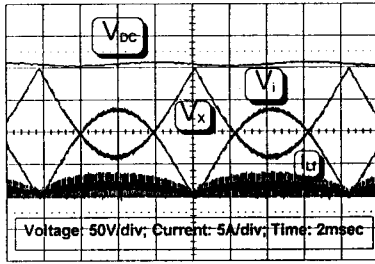

Fig. 9 Experimental dc link waveforms of power factor correction operation.

$$= \frac{1}{\pi} \int_0^\pi V_{i,max} \cdot \sin \omega t \cdot \left(\frac{t_c^2}{2T_s L_f} \right) \frac{V_{DC}V_i - (k_M - 1) V_i^2}{V_{DC} - V_i} d\omega t \tag{9}$$

and

$$V_{i,rms} \cdot I_{i,rms} = \sqrt{\left(\frac{1}{\pi} \int_0^\pi I_{Lf,at}^2 d\omega t \right)} \cdot \frac{V_{i,max}}{\sqrt{2}}$$

$$= \sqrt{\left(\frac{1}{\pi} \int_0^\pi \frac{t_c^2}{2T_s L_f} \frac{V_{DC}V_i - (k_M - 1) V_i^2}{V_{DC} - V_i} \right)^2 d\omega t} \cdot \frac{V_{i,max}}{\sqrt{2}} \tag{10}$$

Hence, the power factor as a function of V_{DC} with variations in the values of n can also be plotted in Fig. 7. This figure shows the high power factor better than 0.99 in the neighborhood of n=1 regardless of the dc link voltage. Therefore, based on this figure, the turns ratio n=1 is selected. As a results, the nearly optimal turns ratio of magnetic coupled stage can be obtained for high power factor and low line current harmonics distortions by theoretical analysis.

IV. Experimental results

To determine the feasibility of using the magnetic coupled technique in PFC application with a single-stage, a breadboard was constructed to the specifications listed below:
o input voltage: 100 Vrms
o output voltage: 48 Vdc
o output power: 100W
o switching frequency: 11kHz
The maximum output power is about 100W due to power dissipation limitation in the clamp resistor and transformer. The converter parameters are listed in Table 1. Fig. 8 shows the experimental waveforms of the breadboarded circuit operating at 60V dc input. It can be seen that all the waveforms are agree well with the theoretical analysis. Fig. 9 shows the dc-link waveforms of power

Table 1
Proposed converter parameters list

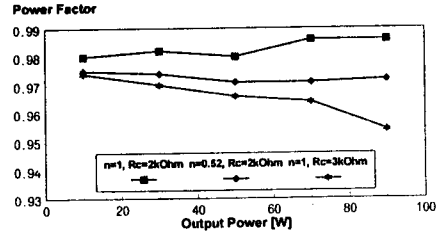| R_c	$2k\Omega$	C_c	$4.7\mu F$
L_p	$1.2mH$	L_t	$1.2mH$
L_s	$1.2mH$	L_f	$500\mu H$
C_{DC}	$220\mu F$	L_t	$700\mu H$
C_t	$3\mu F$	L_o	$1mH$
C_o	$47\mu F$		

Fig. 10 Experimental plot of overall power factor as a function of output power with respect to the value of n and R_c
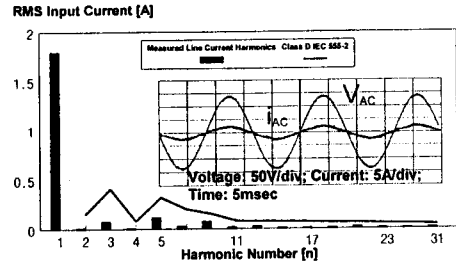

Fig. 11 Experimental input current and voltage, and the measured line current harmonics superimposed on the specified IEC555-2 Class D limits.

factor correction operation. It is quite clear that the power factor correction has been achieved by the magnetic coupled stage. Fig. 10 shows the plot of the experimentally obtained overall power factor as a function of output power with variations in the values of n and R_c. In case of $n=1$ and $R_c = 2k\Omega$, the power factor stays relatively high for the entire load range down to 10% of rated. Thus, the turns ratio of 1 for a magnetic coupled stage and the clamped resistor of $R_c = 2k\Omega$ has been selected for near optimum performance. Fig. 11 shows the oscillogram of the input current, voltage, and the measured line current harmonics superimposed on the specified IEC555-2 Class D limits. This clearly shows that the proposed converter meets the regulations with a considerable margin, and the measured power factor is 0.985.

V. Conclusions

This paper has presented analysis and experimental results for a forward converter incorporating the magnetic coupled technique. The proposed new magnetic coupled power factor correction technique gives the good power factor correction and low line current harmonic distortions. Furthermore, the proposed converter is capable of producing an isolated output voltage regulation in a single stage and single switch without significant output voltage ripple at twice the line frequency. The analysis of the harmonic distortions and power factor are carried out. Based on this anaysis, the nearly optimal value of the turns ratio of magnetic coupled stage is selected for he high power factor. The prototype successfully meets the IEC555-2 requirements with a high power factor. Thus, the proposed converter is suitable for low power level power supplies.

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