

## Formation of a thin nitrated GaAs layer

Y.J. Park, S.I. Kim, E.K. Kim, I. K. Han, and S-K. Min

Semiconductor Material Research Center, Korea Institute of Science and Technology,  
P.O.Box 131, Cheongryang, Seoul 130-650, Korea

P.O'Keeffe and H. Mutoh

Irie Koken Co. Ltd., Shiomoakasaka, Kawagoe 350-11, Japan

S. Hirose, K. Hara, H. Munekata and H. Kukimoto

Imaging Science and Engineering Laboratory, Tokyo Institute of Technology, 4259  
Nagatsuda, Midori, Yokohama 226, Japan

Nitridation technique has been receiving much attention for the formation of a thin nitrated buffer layer on which high quality nitride films can be formed<sup>1</sup>. Particularly, gallium nitride (GaN) has been considered as a promising material for blue-and ultraviolet-emitting devices. It can also be used for in situ formed and stable passivation layers for selective growth of GaAs<sup>2</sup>. In this work, formation of a thin nitrated layer is investigated. Nitrogen electron cyclotron resonance(ECR)-plasma is employed for the formation of thin nitrated layer.

The plasma source used in this work is a compact ECR plasma gun<sup>3</sup> which is specifically designed to enhance control, and to provide in-situ monitoring of plasma parameters during plasma-assisted processing. Microwave power of 100-200 W was used to excite the plasma which was emitted from an orifice of 25 mm in diameter. The substrate were positioned 15 cm away from the orifice of plasma source. Prior to nitridation is performed, the surface of n-type (001)GaAs was exposed to hydrogen plasma for 20 min at 300 °C in order to eliminate a native oxide formed on GaAs surface. Change from ring to streak in RHEED pattern can be obtained through the irradiation of hydrogen plasma, indicating a clean surface. Nitridation was carried out for 5-40 min at RT-600 °C in a ECR plasma-assisted molecular beam epitaxy system. Typical chamber pressure was  $7.5 \times 10^{-4}$  Torr during the nitridations at N<sub>2</sub> flow rate of 10 sccm.

We observed the changes of RHEED pattern before and after the nitridation on GaAs substrate. RHEED pattern is abruptly changed from streak to halo/or,ring within several minutes after the irradiation of nitrogen plasma, implying an amorphous-like state. The nitrated layer was analyzed by SIMS(secondary ion mass spectroscopy) measurement. Fig. 1 shows a SIMS depth profile for several ions in nitrated layer which is treated at 450 °C for 40 min. For comparison, the profiles of GaN on sapphire and un-nitrated GaAs are shown together. As can be seen from Fig. 1, the nitrated layer is composed of Ga+N as well as As elements, indicating the assignment of the GaAsN. By comparing the depth profiles of Ga+N ions in the nitrated sample and un-nitrated sample, a typical nitrated layer was determined to be approximately 30 nm in depth. SIMS profiles provide enhance that a nitride layer of GaAsN can be formed on the surface of GaAs by the irradiation of a nitrogen ECR plasma.

Fig. 2 shows that the PL spectra of nitrated GaAs with different substrate temperature during the nitridation. From the PL measurement, we observed two new peaks at 1.358 eV and 1.326 eV for the nitrated sample at 600 °C which are assigned as a band to band transition of GaAsN layer and defects associated with V<sub>As</sub>,

respectively as shown in Fig. 2(b). On the other hand, the GaAsN-related peak would not be generated at the low nitridation temperature as shown in Fig. 2(a). This means that the nitridation can not be accomplished enough to form a GaAsN layer at the low nitridation temperature. So, it is crucial for the applications to form a GaAsN layer with optimizing conditions of nitridation temperature.

In summary, the nitridation process results in the formation of GaAsN with a defect such as  $V_{As}$  with increasing the nitridation temperature. Therefore the nitride layer formed by the irradiation of nitrogen ECR-plasma provides a simple and controllable means of producing GaAsN.

#### Acknowledgment

This work was supported by the Japan Society for the Promotion of Science(JSPS) and K-2000 program.

#### References

1. K. Uchida, A. Watanabe, F. Yano, M. Kouguchi, T. Tanaka, and S. Minagawa, *J. Appl. Phys.* **79** (1996).
2. S. Yoshida, M. Sasaki, H. Kawanishi, *J. Crystal Growth* **136**, 37 (1994).
3. P.O'Keeffe, C.O'Morain, S. Den, Y. Hayashi, S. Komuro, and T. Morikawa, *Rev. Sci. Instrum.* (in press).

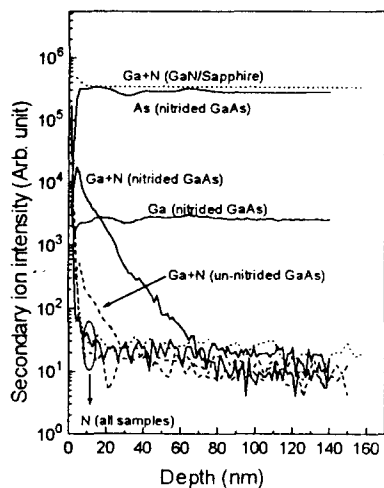


Fig. 1. SIMS depth profile for nitridated layer.

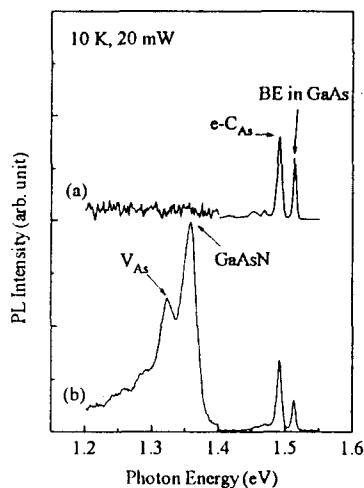


Fig. 2. PL spectra of nitrided GaAs layer with (a)  $T_{sub} = RT$  (b)  $T_{sub} = 600\text{ }^{\circ}C$ .