

**[IV~16] [초청]**

**The Growth of Tin Oxide Thin Films by Reactive Ion-Assisted Beam  
and Applications for Gas Sensors**

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The tin oxide thin films were grown onto Si and glass substrate by using reactive oxygen ion assisted deposition method. As-deposited films were annealed at 400 - 600 °C for 1 hr in low vacuum. Crystallinity for as-deposited and annealed samples were analyzed by XRD and surface morphology was examined by SEM. Oxygen to Sn ratios were investigated by AES and XPS. By using  $\text{SnO}_x$ , the oxidation state of tin was determined compared pure tin and stoichiometric  $\text{SnO}_2$  powder. The valence band structure of deposited films were also determined using He II ultraviolet spectroscopy.

Based upon tin oxide films, semiconductor type gas sensor device were fabricated to apply for detecting hydrogen and inflammable gases such as  $\text{CH}_4$  and  $\text{C}_3\text{H}_8$ . As the thickness and species of activator layer were changed, the sensitivity were measured at different concentration and temperature.