

## Substrate temperature dependence of crystalline $Y_2O_3$ films grown by Ionized Cluster Beam Deposition

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### ABSTRACTS

The  $Y_2O_3$  films on Si(111) was grown by ionized cluster beam deposition (ICBD) in ultrahigh-vacuum (UHV). The acceleration voltage and oxygen partial pressure were fixed at 5 kV and  $2 \times 10^{-5}$  Torr respectively. The substrate temperature was varied from 100°C to 600°C in order to find the dependence of crystallinity of  $Y_2O_3$  film on the substrate temperature. The crystallinity of the films with the substrate temperature was studied using x-ray diffraction (XRD) and Rutherford backscattering spectroscopy (RBS). Surface crystallinity and surface morphology of the films were also investigated using the reflection high-energy electron diffraction (RHEED) and atomic force microscope (AFM), respectively. The films grown at the substrate temperature below 500°C showed the poly-crystalline structure of oxygen deficiency. On the contrary, the single-crystalline structure was obtained at the substrate temperature over 500°C and the stoichiometry was gradually matched as increasing the substrate temperature. The surface morphology showed the increase of the surface roughness as the substrate temperature was increased up to 500°C. The crystallinity of the film was not good, and the minimum channeling yield  $\chi_{\min}$  was measured at 0.91. The stoichiometric and high crystalline film (surface  $\chi_{\min}=0.25$ ) was obtained as the substrate temperature increased up to 600°C, which indicate the temperature was sufficient to migrate the deposited atom.

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