

The effect of pH on NiFeP Alloy Electrodeposition  
for Development of Steam Generator Tube Repair Technique

Moo Hong Seo, Byung Sun Chun  
Chungnam National University  
P. O. Box 220, Yusung, Taejon, Korea 305-764

Joung Soo Kim, Dong Jin Kim  
Korea Atomic Energy Research Institute  
P. O. Box 150, Yusung, Taejon, Korea 305-353

Abstract

The effect of bulk pH on deposition mechanism and material properties of NiFeP ternary alloy electrodeposits from sulfamate bath was investigated to develop steam generator tube repair technique. Impedance studies on NiFeP ternary alloy electrodeposition were carried out and it was concluded that increasing bulk pH in the range from 1 to 3.8 did not vary the mechanism of NiFeP ternary alloy electrodeposition, but decreased solution resistance( $R_s$ ) and charge transfer resistance( $R_{ct}$ ) in Nyquist plots measured under  $-0.85V$  because of decreasing hydrogen bubbles on the surface in an adsorbed state. When bulk pH in electrolytes increased during electrodeposition, residual tensile stress in deposits increased with increasing  $NH_4^+$  ion in electrolytes, Ni content in deposits increased with decreasing polarization, and the degree of crystal irregularity in deposits decreased.