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## **In-situ XPS study of UHV-Atomic Layer Deposition of TiO<sub>2</sub> thin films on Si substrates using titanium isopropoxide and water**

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Reaction mechanism between titanium isopropoxide ( $\text{Ti}(\text{OCH}(\text{CH}_3)_2)_4$ ) and water ( $\text{H}_2\text{O}$ ) in the ultrahigh vacuum(UHV)-atomic layer deposition(ALD) of  $\text{TiO}_2$  on Si substrates were studied by using in-situ analysis of X-ray photoelectron spectroscopy(XPS). It has been found that the exchange reaction of titanium isopropoxide with water is imperfect at room temperature. At 150°C the surface reaction of titanium isopropoxide is not self-terminated and titanium-silicate thin film is formed. It can be seen that titanium isopropoxide occurred self-terminated reaction on Si substrate coated with self-assembled monolayers (SAMs) containing hydroxy terminal group.

It can be seen that the surface reaction of titanium isopropoxide is not self-terminated and titanium silicate thin film is formed at a temperature of 150°C, while titanium silicate is not formed when hydroxy terminated self assembled monolayers coated on Si substrates at a temperature of 150°C