## Enhancement of Glycosylation of Therapeutic Protein, Erythropoietin by Expression of Glycosyltransferase in Recombinant CHO Cells

<u>김정회</u>, 임혜림, 최원, 정연태, 손영덕 한국과학기술원 생명과학과 TEL: +82-42-869-2614, FAX: +82-42-869-5614

The attachment of sialic acid residues to glycoproteins can affect important protein properties including biological activity and in vivo circulatory half-life. Galactosyltransferase (GT) and sialyltransferase (ST) are responsible for the terminal galactosylation and sialylation, respectively. In order to increase the sialylation of a protein, human α2,3-ST and β1,4-GT were engineered into Chinese hamster ovary (CHO) cells which produce recombinant human erythropoetin (EPO). Recombinant human EPO was purified from the culture supernatant by an immunoaffinity chromatography and N-glycans were released from the purified EPO, derivatized with 2-aminopyridine, and the relative sialylation of EPO was structually evaluated by DEAE chromatography and 2-D HPLC(ODS and Amide-80). When both α2,3-ST and β1,4-GT were expressed in CHO cells (GTST15), more sialylated glycans were produced than those of control (EC1). In detail, relative amounts of di- and tri-sialylated glycans were increased while those of neutral and mono-sialylated glycans were decreased. Specially, tri-sialylated glycans were remarkably increased. Tri-sialylated glycans from EPO in GTST15 cells were isolated, and micro-structures of glycans were elucidated by 2-D HPLC. Most abundant glycans were tetra-antennary structures. In a case of GTST15 cells, the relative protion of tetra-antennary glycans with 3 galactose(Gal) residues was decreased compared to that of control(EC1) cells. Also, tri-antennary glycans with 3 lactosamine(Gal-NeuNAc) units and tetra-antennary glycans with 3 galatose residues and 5 lactosamine units were newly generated in GTST15 cells.

## References

- 1. Choi, O., Tomiya, N., Kim, J., Slavicek, J., Betenbaugh, M., and Lee, Y., *N*-glycan structures of human transferrin produced by Lymantria dispar (gypsy moth) cells using the LdMNPV expression system. (2003) *Glycobiology*. 13: 539-54.
- Weikert, S., Papac, D., Briggs, J. Cowfer, D., Tom, S., Gawlitzek, M., Lofgren, J., Mehta, S., Chisholm, V., Modi, N., Eppler, S., Carroll, K., Chamow, S., Peers, D., Berman, P., and Krummen, L., Engineering Chinese hamster ovary cells to maximize sialic acid content of recombinant glycoproteins. (1999) *Nat. Biotech.* 17: 1116-21.