# SiO<sub>2</sub> coating of ZnS:Cu,Cl blue-green nano phosphor

Hong-Ro Lee, Chang-Hyun Park<sup>1)</sup>, Tai-Yeon cho, Sang-Do Han<sup>2)</sup>
(1) Chungnam National University, Nano Applied Materials
(2) Korea Institute of Energy Research

**Abstract** : ZnS:Cu,Cl phosphor was coated by solid-gel reaction with SiO<sub>2</sub> outside layer. The effect of  $Cu^{2+}$ -doping concentration has been investigated on the luminescence characteristics of ZnS:Cu,Cl blue-green phosphors for inorganic electro luminescent device. Also, SiO2 coated layers' effect on luminescence characteristics. Evaluation of luminescence characteristics dependent on the synthesis conditions is important to get high-performance phosphors properties. EL and PL properties such as luminescence intensity and chromaticity of ZnS:Cu,Cl phosphors synthesized with different concentration of activator,  $Cu^{2+}$ , were analysed separately

#### 1.Introduction

ZnS:Cu,Cl phosphor was synthesized by solid-liquid state reaction with two firing steps. Each stage of the process was carefully monitored so that the final product was comparable to commercially-available phosphor. The effect of Cu<sup>2+</sup>-doping concentration has been investigated on the luminescence characteristics of ZnS:Cu,Cl blue-green phosphors for inorganic electroluminescent device. Inorganic EL devices have been used as backlights for some displays for long time [1]. In order to be a candidate for more various applications including backlight for flexible LCD, however, there are limitations in luminous efficiency, brightness and chromaticity to overcome. To get high-performance phosphors can be an approach, understanding their luminescence characteristics dependent on the synthesis conditions. EL and PL properties such as luminescence intensity and chromaticity of ZnS:Cu,Cl phosphors synthesized with different concentration of activator, Cu2+, was studied in this work.

## 2. Procedure and Results

Both of PL and EL intensities of the ZnS:Cu,Cl phosphor increased with increase of Cu concentration, and decreased when Cu was added

Table1. Composition for ZnS:Cu,Cl phosphor synthesis

	CuSO <sub>4</sub> -5H <sub>2</sub> O(99.99%) addition											
Sample (No)	1	2	3	4	5	6	7	8	9	10	11	12
1# mol%	0. 02	0.03	0.04	0.05	0.06	0.08	0.10	0.12	0.13	0.14	0.16	0.20
2nd mol96	0.4											

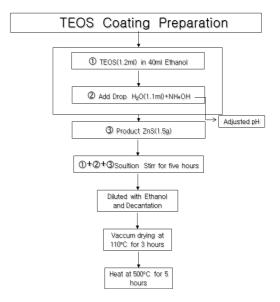
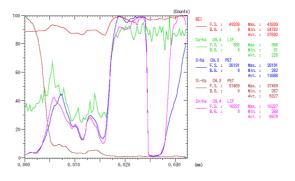


Fig.1 Flow sheet of nano ZnS:Cu,Cl phosphor preparation



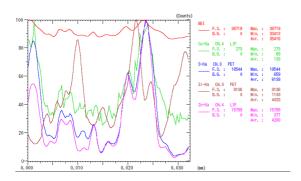


Fig.2 EPMA Analysis for SiO2 coating evaluation a) partly coated b)fully coated

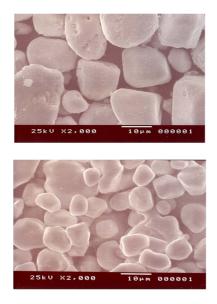


Fig.3 SEM morphology of ZnS:Cu,Cl phosphor a)partly coated b)fully coated

over 0.13 mol%. 0.13 mol% Cu-added sample at the  $1^{st}$  blending step showed the highest EL intensity, 164 cd/m<sup>2</sup> at an operating condition of 100V, 400Hz, having a main emission peak at 508

Fig.3 EPMA Analysis of SiO<sub>2</sub> coated nano powder

nm and a color coordinate at x = 0.1947, y = 0.4426 of green region, while the PL intensity was 107 cd/m<sup>2</sup> by 353 nm-excitation with a main emission peak at 501 nm and a color coordinate at x = 0.1893, y = 0.4345. The more Cu was added, the more the color coordination was green-shifted from blue region .

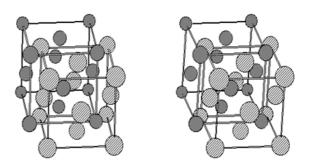


Fig.4.Crystallographic structure of wurtzite

Further investigation such as the Cu concentration effect at the  $2^{nd}$  blending step and the flux effect on the EL characteristics is in progress. The luminescence characteristics of ZnS:Cu,Cl green-blue emitting phosphor is dependent on copper concentration. The more Cu was added at the  $1^{st}$  blending step for synthesis of ZnS:Cu,Cl phosphor, the more the color coordination was green-shifted from blue region. Based on well-optimized process, high-performance phosphors comparable to those commercially available were prepared, which exhibit high luminescence intensity and good chromaticity.

### 3.Results

Photoluminescence and electroluminescence spectra of the phosphors with various copper concentrations were investigated. After ZnS:Cu,Cl phosphor nano powder obtained SiO<sub>2</sub> outlayer was coated by Sol-Gel process for sensitizing function. SiO<sub>2</sub> coated layer was evaluated with EPMA analysis. Following results were obtained. 1)Both of PL and EL intensities of the ZnS:Cu,Cl phosphor increased with increase of Cu concentration, and decreased when Cu was added over 0.13 mol%. The more Cu was added,the more the color coordination was green-shifted from blue region

2)SiO2 layer was fully coated around out layer when b state of Sol condition

#### Reference

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