

## **Memory characteristics of Cobalt-Silicide nanocrystals embedded in HfO<sub>2</sub> gate oxide for nonvolatile flash devices**

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Cobalt-Silicide (CoSi<sub>2</sub>) nanocrystals (NCs) were investigated for use in charge storage for metal oxide semiconductor (MOS) devices with thin HfO<sub>2</sub> tunneling and control oxide layers. CoSi<sub>2</sub> NCs were synthesized by exposure of Co/Si/HfO<sub>2</sub> tunneling oxide/Si stacks to an external UV laser (Nd:YAG, wavelength 355nm). The thicknesses of the Co and Si layers were intentionally controlled to obtain ideal CoSi<sub>2</sub> NCs. Cross-sectional high resolution transmission electron microscopy(TEM) analysis of CoSi<sub>2</sub> NCs reveal distinct lattice fringe patterns, indicating the highly crystalline nature of the CoSi<sub>2</sub> NCs. Observations from x-ray photoelectron spectroscopy and TEM clearly confirm the formation of CoSi<sub>2</sub>. These CoSi<sub>2</sub> NCs in MOS devices exhibited a large memory window of 3.4V as well as efficient programming/erasing speeds and good retention and endurance times.