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## Non-volatile Memory Behaviors of $\text{Al}_2\text{O}_3/\text{Cu}/\text{Al}_2\text{O}_3$ Multi-layers prepared by ALD

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In this study,  $\text{Al}_2\text{O}_3/\text{Cu}/\text{Al}_2\text{O}_3$  multi-layers were fabricated using atomic layer deposition (ALD) technique on p-type Si(001) in order to investigate the floating gate memory characteristics.  $\text{Al}_2\text{O}_3$  thin films, as control layer and tunneling layer, were grown using TMA  $\{\text{Al}(\text{CH}_3)_3\}$  and  $\text{H}_2\text{O}$  and Cu layers, as a charge-stored layer, were prepared using Cu aminoalkoxide precursor with hydrogen plasma. The films were characterized by XPS, AFM, and SEM, etc depending on the surface preparations and deposition conditions. Non-volatile memory behaviors of  $\text{Al}_2\text{O}_3/\text{Cu}/\text{Al}_2\text{O}_3$  multi-layers were recognized by high frequency capacitance-voltage (C-V) measurements.