

PT-P003

## Control of Plasma Characteristic to Suppress Production of HSRS in SiH<sub>4</sub>/H<sub>2</sub> Discharge for Growth of a-Si:H Using Global and PIC-MCC Simulation

원임희, 권형철, 홍용준, 이재구

포항공과대학교 전자전기공학과

In SiH<sub>4</sub>/H<sub>2</sub> discharge for growth process of hydrogenated amorphous silicon (a-Si:H), silane polymers, produced by SiH<sub>2</sub> + Si<sub>n</sub>-1H<sub>2n</sub> → Si<sub>n</sub>H<sub>2n+2</sub>, have no reactivity on the film-growing surface. However, under the SiH<sub>2</sub> rich condition, high silane reactive species (HSRS) can be produced by electron collision to silane polymers. HSRS, having relatively strong reactivity on the surface, can react with dangling bond and form Si-H<sub>2</sub> networks which have a close correlation with photo-induced degradation of a-Si:H thin film solar cell [1]. To find contributions of suggested several external plasma conditions (pressure, frequency and ratio of mixture gas) [2,3] to suppressing productions of HSRS, some plasma characteristics are studied by numerical methods. For this study, a zero-dimensional global model for SiH<sub>4</sub>/H<sub>2</sub> discharge and a one-dimensional particle-in-cell Monte-Carlo-collision model (PIC-MCC) for pure SiH<sub>4</sub> discharge have been developed. Densities of important reactive species of SiH<sub>4</sub>/H<sub>2</sub> discharge are observed by means of the global model, dealing 30 species and 136 reactions, and electron energy probability functions (EPPFs) of pure SiH<sub>4</sub> discharge are obtained from the PIC-MCC model, containing 5 charged species and 15 reactions. Using global model, SiH<sub>2</sub>/SiH<sub>3</sub> values were calculated when pressure and driving frequency vary from 0.1 Torr to 10 Torr, from 13.56 MHz to 60 MHz respectively and when the portion of hydrogen changes. Due to the limitation of global model, frequency effects can be explained by PIC-MCC model. Through PIC-MCC model for pure SiH<sub>4</sub>, EPPFs are obtained in the specific range responsible for forming SiH<sub>2</sub> and SiH<sub>3</sub>: from 8.75 eV to 9.47 eV [4]. Through densities of reactive species and EPPFs, polymerization reactions and production of HSRS are discussed.

**Keywords:** Amorphous silicon, plasma enhanced chemical vapor deposition, global model, PIC-MCC, numerical simulation