

# Study on Chemical Variation of Interface Between Gd-doped UO<sub>2</sub> and Zr Through Annealing With Various Temperatures

Jeongmi Park<sup>1,2)</sup>, Young-Sang Youn<sup>1)</sup>, Jeongmook Lee<sup>1)</sup>, Jandee Kim<sup>1)</sup>, Seohyeon Park<sup>1,2)</sup>,  
Choong Kyun Rhee<sup>2)</sup>, and Sang Ho Lim<sup>1,3),\*</sup>

<sup>1)</sup> Korea Atomic Energy Research Institute, 111, Daedeok-daero 989beon-gil, Yuseong-gu,  
Daejeon, Republic of Korea

<sup>2)</sup> Chungnam National University, 99, Daehak-ro, Yuseong-gu, Daejeon, Republic of Korea

<sup>3)</sup> University of Science and Technology, 217, Gajeong-ro, Yuseong-gu, Daejeon, Republic of Korea

\*slim@kaeri.re.kr

## 1. Introduction

The interaction between UO<sub>2</sub> and Zr has been studied to comprehend the interfacial reaction between the nuclear fuel and the cladding [1-3]. Especially, their interaction at high temperature has been considered in order to understand the situation for the loss-of-coolant accident (LOCA). Various fission products generated from the irradiation of the UO<sub>2</sub> fuel and could affect the physical and chemical properties of UO<sub>2</sub> and Zr. Therefore, the influence of temperature and fission product on the interfacial reaction between UO<sub>2</sub> and Zr should be important.

Among the various fission product, Gd has often been chosen as a dopant in simulated spent nuclear fuel and easily forms solid solutions with UO<sub>2</sub> [4-6]. It is also important element which is used as a burnable absorber. In this study, we selected Gd as a representative fission product.

Herein, we demonstrate the chemical variations at the interface between Gd-doped UO<sub>2</sub> and Zr before and after annealing at various temperatures using X-ray diffraction (XRD), scanning electron microscopy (SEM), and Raman spectroscopy.

## 2. Experimental

UO<sub>2</sub> and Gd<sub>2</sub>O<sub>3</sub> powders were mixed to fabricate Gd-doped UO<sub>2</sub> (U<sub>1-y</sub>Gd<sub>y</sub>O<sub>2</sub>) pellets with various compositions (0, 2, 6, and 10mol% Gd). Mixed powders were compacted into a pellet form (6.35 mm diameter). Compacted pellets were sintered in an alumina tube at 1700°C for 18 hours under H<sub>2</sub> atmosphere. Disc type Zr sample having a diameter of 6.35 mm was produced by cutting a Zr rod (Sigma Aldrich Korea Ltd). The Gd-doped UO<sub>2</sub> pellet was placed on a Zr sample so that they physically contacted each other. Annealing was performed for 10 minutes after reaching intended temperatures of 300, 700, and 1200°C in HTK-2000N chamber (Maintain pressure below 5×10<sup>-6</sup> torr) respectively. After annealing, the interfacial surfaces of the Gd-doped UO<sub>2</sub> pellet and a Zr sample were analyzed. The SEM experiments were fulfilled using a JEOL JSM-6610LV with an Oxford Instruments EDS. Raman spectroscopy was performed using ANDOR Shamrock SR500i Raman spectrometer (He-Ne laser with a wavelength of 632.8 nm). XRD data were measured by Bruker-AXS D8 Advance system (Cu K<sub>α</sub> radiation) in the 2θ range of 20 to 120° with a scanning step of 0.02° for 0.1 s. The lattice parameter was calculated using the Bruker TOPAS program.

### 3. Results

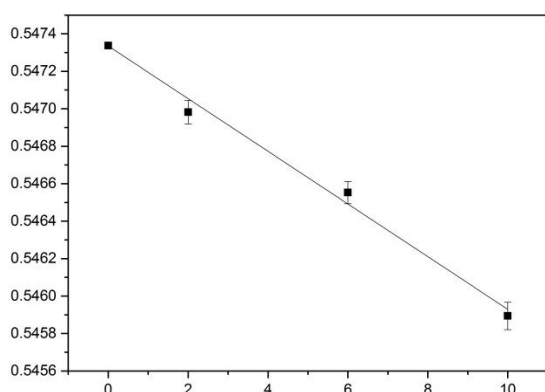


Fig. 1. The calculated lattice parameter of  $U_{1-y}Gd_yO_2$  ( $y = 0, 2, 6, \text{ and } 10$ ) at Room temperature.

The calculated lattice parameters of the Gd-doped  $UO_2$  at room temperature are shown in Fig.1. As the Gd concentration in the sample increased, the lattice parameter decreased. The similar features are observed at 300, 700, and 1200°C. There is no significant change in XRD data of Zr samples before and after annealing.

The Raman spectra of Gd-doped  $UO_2$  after annealing at various temperatures show similar results each other. There are two main peaks at  $445\text{cm}^{-1}$  and  $1150\text{cm}^{-1}$ . Those peaks are the fingerprint of the  $UO_2$  fluorite structure. The intensities of peaks at 445 and  $1150\text{cm}^{-1}$  decreased with increasing Gd doping level. However, it is hard to find significant difference in Raman spectra between before and after annealing. It is expected that Gd doping could inhibit the reaction between  $UO_2$  and Zr or the temperature may not be high enough to cause an interfacial reaction.

### 4. Conclusions

We simulated the interfacial reaction between Gd-doped  $UO_2$  and Zr at various temperatures. The interface was analyzed using XRD and Raman

analysis, but no specific changes were observed before and after annealing. Gd doping could lower the reactivity of the surface of  $UO_2$ . The higher temperature may be required to occur the interfacial reaction between Gd-doped  $UO_2$  and Zr. We will discuss the effect of Gd doping on the interfacial reaction in detail.

### ACKNOWLEDGEMENT

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