

# 太陽熱 暖房시스템의 最的 流量에 關한 研究

成 觀 濟<sup>\*</sup>, 金 孝 經<sup>\*\*</sup>

## A Study on the Optimal Water Flow Rate of the Solar Heating System

Seong Kwan Jae, Kim Hyo Kyung

### Abstract

The solar energy retention rate of a flat plate collector can be increased by increasing the water flow rate through the collector which also increases the pumping energy incurred in obtaining that solar energy.

The problem of optimal flow rate is formulated to fit within the framework of Pontryagin's maximum principle and with a few simplifying assumptions, an optimal solution that can be easily implemented is obtained.

The optimal solution is used in the simulation of a solar heating system using actual climatological data and the results are compared with that of on-off control. The results show that not only the object function but, in some cases, also the solar energy retention rate of the collector is increased.

It is also found that the optimal control gets more advantageous as the solar insolation level gets lower, and also as the cost of auxiliary heating fuel gets higher.

\* 서울工大

\*\* 正會員, 서울工大

## Nomenclature

|                  |   |
|------------------|---|
| $A_c$            | Collector area                                  |
| $C$              | Cost weighting factor                           |
| $C_B$            | Bond conductance                                |
| $C_s$            | Thermal capacity of storage water               |
| $c_p$            | Specific heat of water                          |
| $c_{p,a}$        | Specific heat of air                            |
| $D$              | Tube diameter                                   |
| $D_i$            | Tube inside diameter                            |
| $\delta$         | Absorber plate thickness                        |
| $(\tau\alpha)_e$ | Effectiveness of fin-coil heat exchanger        |
| $F_R$            | Heat removal factor                             |
| $F'$             | Plate factor                                    |
| $H_T$            | solar insolation on tilted surface              |
| $h_{fi}$         | Heat transfer coefficient inside the tube       |
| $k$              | Absorber plate thermal conductivity             |
| $M$              | Storage water mass                              |
| $\dot{m}_1$      | Water flow rate through the collector           |
| $\dot{m}_2$      | Water flow rate to heat load                    |
| $\dot{m}_3$      | Indoor air flow rate through the heat exchanger |
| $\dot{m}_4$      | Domestic hot water flow rate                    |
| $P$              | Pumping power                                   |
| $Q_u$            | Solar energy collected                          |
| $T_a$            | Ambient air temperature                         |
| $T_{ci}$         | Collector inlet temperature                     |
| $T_E$            | Indoor air temperature                          |
| $T_s$            | Storage water temperature                       |
| $T_{wi}$         | City water inlet temperature                    |
| $UAD$            | UA product of domestic water heater             |
| $U_L$            | Collector overall heat loss coefficient         |
| $W$              | Tube spacing                                    |
| *                | Optimal value                                   |

## 1. Introduction

The solar radiation incident on the flat plate collector is captured by the fluid flowing through the collector and is stored in the storage tank, usually in the form of sensible heat. The solar energy retention rate of the collector can be increased by increasing the water flow rate through the collector. However, increasing this flow rate also increases the energy incurred in obtaining that solar energy.

Therefore, it is apparent that there should exist an optimal flow rate, optimal in the sense of maximizing the difference between the energy collected and the energy spent in collecting that solar energy.

The most widely practiced control method is that of an on-off control strategy and recently there have been studies on other methods of control strategies, the proportional and the optimal control. The problem of optimal control of solar heating system was analyzed by Kovarik and Lesse which resulted in a boundary value problem that was solved numerically assuming a prior knowledge of the climatological data. Their solution resulted in the form of a function of time and not of the measurable state variables of the system. Therefore since this solution, being a function of time, required a prior knowledge of solar insolation and ambient air temperature as a function of time, this control method could not be easily implemented in a practical manner.

The aim of this study is to formulate this control problem to fit within the framework of Pontryagin's maximum principle and obtain an approximated solution that can be easily implemented in a practical way. Once the problem of optimal control is solved, the resulting solution is used in the simulation of a solar heating system using actual weather data and the results compared with those obtained by using the on-off control method. Also, the relative merits of the optimal control strategy with respect to several different climatological conditions and several cost weighting factors are analyzed.

2. The solar Heating System and Method of Analysis.

2.1. The Solar Heating System.

A schematic diagram of the solar heating system under optimization is shown on Fig. 1.

The system allows independent control of the collector-storage tank part of the

system on one hand and storage tank-auxiliary heater-heat load part of the system on the other. Controller 1 controls the former loop by measuring the incident solar radiation and the ambient air temperature and the storage tank temperature. Controller 2 controls the latter loop by measuring the storage tank and the indoor air temperatures.

The performance of a solar collector be described by an energy balance equation that indicates the distribution of incident solar radiation into useful energy gain, thermal loss and optical loss. The useful energy collected can be described by the Hottel-Whillier-Bliss equation.

$$Q_u = A_c F_R \{ H_T(\tau\alpha)_e - U_L(T_{ci} - T_a) \} -$$

where,  $F_R$  is the heat removal factor given by

$$F_R = \frac{\dot{m}_1 C_p}{A_c U_L} \left\{ 1 - \exp\left(-\frac{F' A_c U_L}{\dot{m}_1 C_p}\right) \right\} -$$

$F'$ , appearing in the exponential term the above equation is the plate factor, which can be written in the following equation.

$$F' = \frac{\frac{1}{U_L}}{W \left\{ \frac{1}{U_L(W+(W-D)F)} + \frac{1}{C_E} + \frac{1}{D h_{fi}} \right\}}$$

$$F = \frac{\text{Tanh } m(W-D)/2}{m(W-D)/2} \quad m^2 = U_L/k\delta$$

One can see from the above equations that the plate factor is a function of absorber plate material, collector geometry and the water flow rate through the collector.

Solar energy is a time dependent energy resource and energy needs are also time

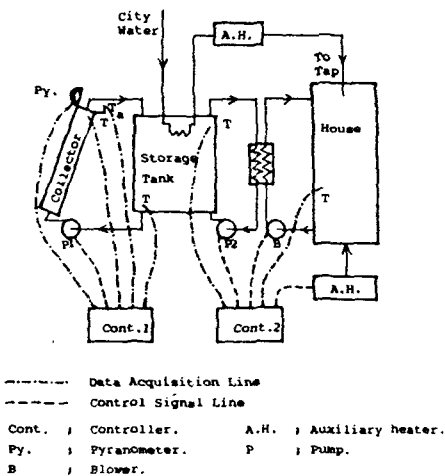


Fig. 1 A schematic diagram of the solar heating system.

dependent, but unfortunately the time distribution of the two very often do not coincide. Consequently, solar energy collected need to be stored whenever available, if solar energy is to meet a substantial part of the heating load.

Energy is added to and extracted from the storage tank by transporting the storage medium itself. For a nonstratified tank, an energy balance on the storage tank yields,

$$(MC_p) \frac{dT_s}{d\theta} = \dot{Q}_u - \dot{L} - (UA)_s(T_s - T_a) \quad (4)$$

### 2.2. Performance Criterion.

The object of the optimal control strategy is to have the system controlled so that the net gain in terms of the cost of energy i.e., the cost of energy obtained through the collector which would depend on the type of auxiliary heating fuel used in the system, minus the pumping cost incurred in obtaining solar energy, maximized.

The criterion of optimality is to maximize the net gain in terms of relative costs of energy,  $CQ_u - P.C$  is the weighting factor which is the ratio of auxiliary heating fuel cost per unit energy delivered to the cost of electricity.

Therefore, the object function of this control problem becomes

$$J = \int_0^{\theta_f} (C\dot{Q}_u - P) d\theta \quad (5)$$

### 2.3. Optimization

A few simplifying assumptions are made to allow an explicit solution for the optimal water flow rate of the collector.

It was seen that the plate factor is a function of several parameters but once the collector is selected,  $F'$  can be expressed as a function of the water flow rate alone. Using eq. 3 but neglecting the  $1/C_B$  term,  $F'$  is plotted against  $\dot{m}_1$  in Fig.2

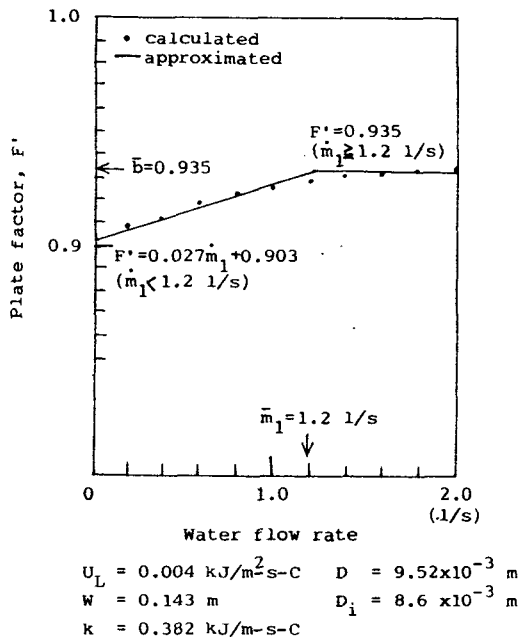


Fig. 2 Plate factor versus water flow rate and its approximation.

Examining Fig.2. we can approximate  $F'$  by

$$F' = \begin{cases} a\dot{m}_1 + b & , \dot{m}_1 < \bar{m}_1 \\ = b & , \dot{m}_1 \geq \bar{m}_1 \end{cases} \quad (6)$$

The exponential term in  $F_R$ , the heat removal factor, is expressed as a Taylor series and truncated after the second order term and incorporating eq.6, it results in

$$F_R = (a\dot{m}_1 + b) - (a\dot{m}_1 + b)^2 A_c U_L / 2\dot{m}_1 C_p, \dot{m}_1 < \bar{m}_1 \quad (7)$$

$$= \bar{b} - \bar{b}^2 A_c U_L / 2\dot{m}_1 C_p, \dot{m}_1 \geq \bar{m}_1$$

Assuming that heat loss from the pipe connecting the collector and the storage tank is negligibly small, the collector inlet temperature is set equal to the storage water temperature and then the solar energy collected becomes.

$$\dot{Q}_u = A_c F_R \{ H_T(\tau\alpha)_e - U_L(T_s - T_a) \} \quad (8)$$

and the pumping power is assumed to be proportional to the third power of the flow rate.

The object function of this control problem becomes

$$J = \int_0^{\theta_f} (C\dot{Q}_u - C_1\dot{m}_1^3) d\theta \quad (9)$$

with the constraint

$$\frac{dT_s}{d\theta} = \frac{1}{C_s} \{ \dot{Q}_u - \dot{L} - (UA)_s(T_s - T_a') \} \quad (10)$$

where  $\dot{L}$  is the rate of heat load provided by solar energy from the storage tank.

$$L = \dot{m}_3 C_{pa} \epsilon (T_s - T_E) + \dot{m}_4 C_p (T_s - T_{wi}) \left\{ 1 - \exp\left(-\frac{UAD}{\dot{m}_4 C_p}\right) \right\} \quad (11)$$

According to the Pontryagin's maximum principle, the Hamiltonian is

$$H = C\dot{Q}_u - C_1\dot{m}_1^3 + \lambda_s \frac{dT_s}{dQ} \quad (12)$$

and the costate variable  $\lambda_s$  is defined as

$$\dot{\lambda}_s = -\frac{\partial H}{\partial T_s}, \quad \lambda_s(\theta_f) = 0 \quad (13)$$

The solution to the optimal control is found by solving

$$\frac{\partial H}{\partial \dot{m}_1} = 0 \quad (14)$$

Using eq.s 7,8 and 10, eq. 14 results in

$$3C_1\dot{m}_1^4 + A\dot{m}_1^2 + B = 0, \quad \dot{m}_1 < \bar{m}_1 \quad (15)$$

$$3C_1\dot{m}_1^4 + \bar{B} = 0, \quad \dot{m}_1 \geq \bar{m}_1$$

$$A = -CA_c \{ H_T(\tau\alpha)_e - U_L(T_s - T_a) \} \left\{ 1 - \frac{A_c U_L}{2C_p} a^2 \right\}$$

$$\left\{ 1 + \frac{\lambda_s^*}{C_s} \right\}$$

$$B = -CA_c \{ H_T(\tau\alpha)_e - U_L(T_s - T_a) \} \frac{A_c U_L}{2C_p} b^2$$

$$\left\{ 1 + \frac{\lambda_s^*}{C_s} \right\}$$

$$\bar{B} = -CA_c \{ H_T(\tau\alpha)_e - U_L(T_s - T_a) \} \frac{A_c U_L}{2C_p} \bar{b}^2$$

$$\left\{ 1 + \frac{\lambda_s^*}{C_s} \right\}$$

The optimal costate variable,  $\lambda_s$ , in eq. is found by solving eq. 13 and is found to be a monotonically increasing function of time with the maximum value of 0 at  $\theta = \theta_f$  and a minimum at  $\theta = 0$ . For the system parameters of section 3 the  $\lambda_s^*/C_s$  term the optimal solution is of the order of  $10^{-3}$ , which is small enough that it can be neglected and the resulting solution is

$$\dot{m}_1^* = \left[ \frac{-A' + \sqrt{A'^2 - 12C_1 B'}}{6C_1} \right]^{1/2},$$

$$\dot{m}_1 < \bar{m}_1$$

$$\dot{m}_1 = \left[ \frac{-\bar{B}'}{3C_1} \right]^{1/4}, \quad \dot{m}_1 \geq \bar{m}_1$$

$$A' = -CA_c \{ H_T(\tau\alpha)_e - U_L(T_s - T_a) \}$$

$$\cdot \left\{ 1 - \frac{A_c U_L}{2C_p} a^2 \right\}$$

$$B' = -CA_c \{ H_T(\tau\alpha)_e - U_L(T_s - T_a) \} \frac{A_c U_L}{2C_p} b^2$$

$$\bar{B}' = -CA_c \{ H_T(\tau\alpha)_e - U_L(T_s - T_a) \} \frac{A_c U_L}{2C_p} \bar{b}^2$$

### 3. Simulation

The optimal control solution obtained previously in section 2 is utilized in the simulation and the resulting system performance is compared with that of the system with on-off controller.

#### 3.1. Description of the system.

\* House structure : The house is a

storeyed structure having a total floor area of  $97.1 \text{ m}^2$  and is located near Seoul. ( $37.5^\circ \text{N}$ )

\* Collector : 20 flat plate collectors are mounted on the roof.

Total area  $40 \text{ m}^2$  Tilt angle

$60^\circ$  (due south)

Effective  $\tau\alpha$  0.82 Freeze protection

Self-draining

Water flow rate 0.4, 0.6, 0.8 l/s

Heat loss coefficient  $0.004 \text{ kJ/m}^2\text{-s-C}$

\* Storage tank: The system uses water as the heat storage medium and the tank of  $3 \text{ m}^3$  is located in the basement.

\* Space heating load: Heat is supplied to the house through the cross-flow fin coil heat exchanger with the flow rate of 0.2 l/s and  $0.187 \text{ m}^3/\text{s}$  of storage water and the indoor air. If the solar energy collected is unable to meet the total heat load, auxiliary heaters of  $14400 \text{ kJ/hr}$  or  $28800 \text{ kJ/hr}$  supply the necessary heat.

### 3.2. Climatological conditions.

The simulation was performed under 6 different types of climatological conditions : Low, Average, High insolation in cold and mild temperatures.

#### Type 1. ( Jan. 23. 1981. )

|                                 |                        |                |                |                     |
|---------------------------------|------------------------|----------------|----------------|---------------------|
| Total Insolation                | 382.66 MJ              |                |                |                     |
| Average Temperature             | - 6.5 $^\circ\text{C}$ |                |                | C = 0.4<br>C = 0.14 |
| Flow Rate $\dot{m}_1$ ( l / s ) | 0.4                    | 0.6            | 0.8            | Optimal Control     |
| Solar Energy Collected ( MJ )   | 81.20                  | 82.72          | 83.60          | 86.55<br>85.28      |
| Collector Eff. ( % )            | 21.2                   | 21.6           | 21.8           | 22.6<br>22.3        |
| Water Circulated                | 7632                   | 11448          | 15120          | 12249<br>8993       |
| Object Function                 | 32324<br>11213         | 32565<br>11058 | 32213<br>10476 | 34069<br>11725      |

| Date                                | 1981.1.23 | 1981.1.4 | 1981.1.3 | 1981.11.3 | 1981.11.26 | 1981.11.8 |
|-------------------------------------|-----------|----------|----------|-----------|------------|-----------|
| Insolation (MJ/m <sup>2</sup> -day) | 9.57      | 13.44    | 20.15    | 8.60      | 12.04      | 20.15     |
| Average tempt. (°C)                 | -6.5      | -12.1    | -12.2    | 7.6       | 4.5        | -3.0      |

### 3.3. Simulation results

Once the solar heating system is designed, the only system parameter that effects the optimal flow rate is C, the cost weighting factor. The simulation is performed with 2 different types of auxiliary heating fuel : coal and heating oil. For coal the cost per unit energy delivered is  $3.9 \text{ won/MJ}$  and for heating oil  $11.3 \text{ won/MJ}$  with a furnace efficiency of 60%. The cost of electricity is  $28 \text{ won/MJ}$ . Therefore, the cost weighting factors are :  $C_{\text{coal}} = 0.14$ ,  $C_{\text{oil}} = 0.4$ .

The system performance of on-off and the optimal control is analyzed by comparing the following results from simulation.

Solar energy collected  
Average collector efficiency  
Amount of water circulated  
Object function

The simulation results are tabulated in the following tables and the time variations of  $H_T, Q_u$ , object function and

the collector water flow rate are in the following Figs for a specific case of  $C = 0.4$  and  $\dot{m}_1 = 0.8 \text{ l/s}$

Type 2. ( Jan. 4. 1981. )

|                                 |                |                |                |                     |
|---------------------------------|----------------|----------------|----------------|---------------------|
| Total Insolation                | 537.62 MJ      |                |                |                     |
| Average Temperature             | - 12.1 °C      |                |                | C = 0.4<br>C = 0.14 |
| Flow Rate $\dot{m}_1$ ( l / s ) | 0.4            | 0.6            | 0.8            | Optimal Control     |
| Solar Energy Collected ( MJ )   | 155.97         | 159.07         | 159.96         | 162.91<br>160.97    |
| Collector Eff. ( % )            | 29.0           | 29.6           | 29.8           | 30.0<br>29.9        |
| Water Circulated ( l )          | 7416           | 11124          | 14256          | 14171<br>10214      |
| Object Function                 | 62238<br>21685 | 63115<br>21760 | 62825<br>21236 | 64164<br>22101      |

Type 3. ( Jan. 3. 1981. )

|                                 |                 |                 |                 |                     |
|---------------------------------|-----------------|-----------------|-----------------|---------------------|
| Total Insolation                | 802.16 MJ       |                 |                 |                     |
| Average Temperature             | - 12.2 °C       |                 |                 | C = 0.4<br>C = 0.14 |
| Flow Rate $\dot{m}_1$ ( l / s ) | 0.4             | 0.6             | 0.8             | Optimal Control     |
| Solar Energy Collected ( MJ )   | 304.65          | 310.34          | 314.00          | 320.31<br>316.07    |
| Collector Eff. ( % )            | 38.0            | 38.7            | 39.1            | 39.9<br>39.4        |
| Water Circulated ( l )          | 9144            | 13716           | 18288           | 21185<br>15071      |
| Object Function                 | 121675<br>42465 | 123508<br>42820 | 124114<br>42474 | 126161<br>43553     |

Type 4. ( Nov. 3. 1981. )

|                                 |                |                |                |                      |
|---------------------------------|----------------|----------------|----------------|----------------------|
| Total Insolation                | 343.81 MJ      |                |                |                      |
| Average Temperature             | 7.6 °C         |                |                | C = 0.14<br>C = 0.14 |
| Flow Rate $\dot{m}_1$ ( l / s ) | 0.4            | 0.6            | 0.8            | Optimal Control      |
| Solar Energy Collected ( MJ )   | 82.36          | 84.59          | 85.52          | 93.49<br>92.17       |
| Collector Eff. ( % )            | 24.0           | 24.6           | 24.9           | 27.2<br>26.8         |
| Water Circulated ( l )          | 5616           | 8424           | 11088          | 11205<br>9186        |
| Object Function                 | 32829<br>11416 | 33451<br>11457 | 33308<br>11072 | 36811<br>12681       |

Type 5. ( Nov. 26. 1981. )

|                                 |                |                |                |                     |
|---------------------------------|----------------|----------------|----------------|---------------------|
| Total Insolation                | 481.44 MJ      |                |                |                     |
| Average Temperature             | 4.5 °C         |                |                | C = 0.4<br>C = 0.14 |
| Flow Rate $\dot{m}_1$ ( l / s ) | 0.4            | 0.6            | 0.8            | Optimal Control     |
| Solar Energy Collected ( MJ )   | 166.38         | 169.39         | 171.39         | 172.65<br>170.25    |
| Collector Eff. ( % )            | 34.6           | 35.2           | 35.6           | 35.9<br>35.4        |
| Water Circulated ( l )          |                |                |                | 16623<br>12028      |
| Object Function                 | 66369<br>23109 | 67133<br>23092 | 67080<br>22520 | 68001<br>23439      |

Type 6. ( Nov. 8. 1981. )

|                                 |                 |                 |                 |                     |
|---------------------------------|-----------------|-----------------|-----------------|---------------------|
| Total Insolation                | 806.15 MJ       |                 |                 |                     |
| Average Temperature             | - 3.0 °C        |                 |                 | C = 0.4<br>C = 0.14 |
| Flow Rate $\dot{m}_1$ ( l / s ) | 0.4             | 0.6             | 0.8             | Optimal Control     |
| Solar Energy Collected ( MJ )   | 319.63          | 325.4           | 329.04          | 332.84<br>328.42    |
| Collector Eff. ( % )            | 39.6            | 40.4            | 40.8            | 41.3<br>40.7        |
| Water Circulated ( l )          | 11376           | 17064           | 22752           | 23558<br>16805      |
| Object Function                 | 127621<br>44517 | 129379<br>44776 | 129768<br>44217 | 131101<br>45249     |

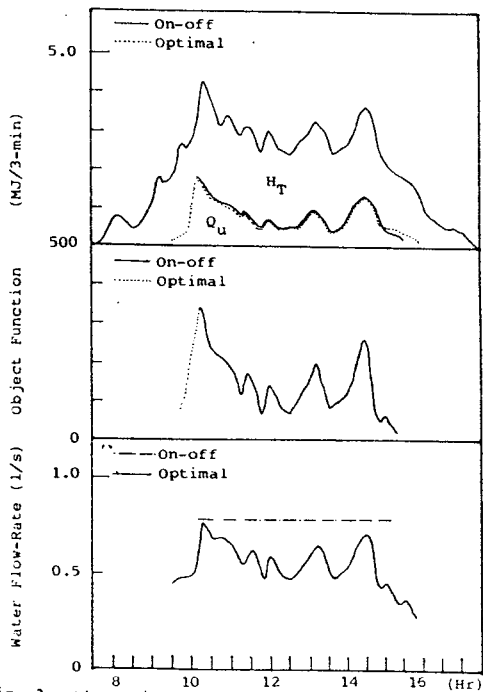


Fig. 3 Simulation Results for Jan. 23.  
c = 0.4  
 $\dot{m}_1 = 0.8$  l/s (On-off)

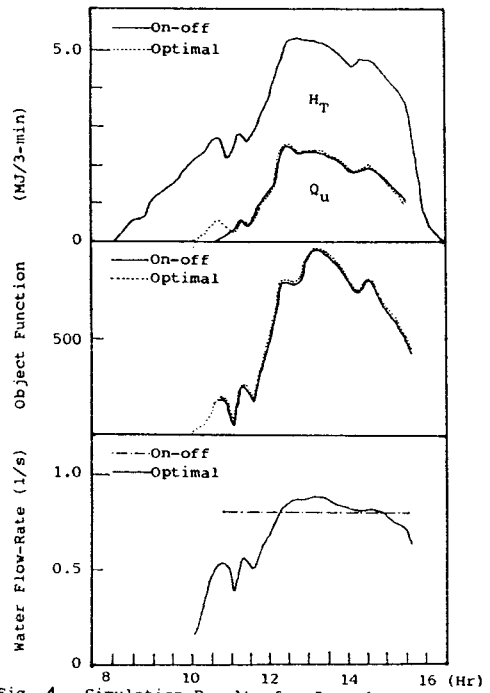


Fig. 4 Simulation Results for Jan. 4.  
c = 0.4  
 $\dot{m}_1 = 0.8$  l/s (On-off)



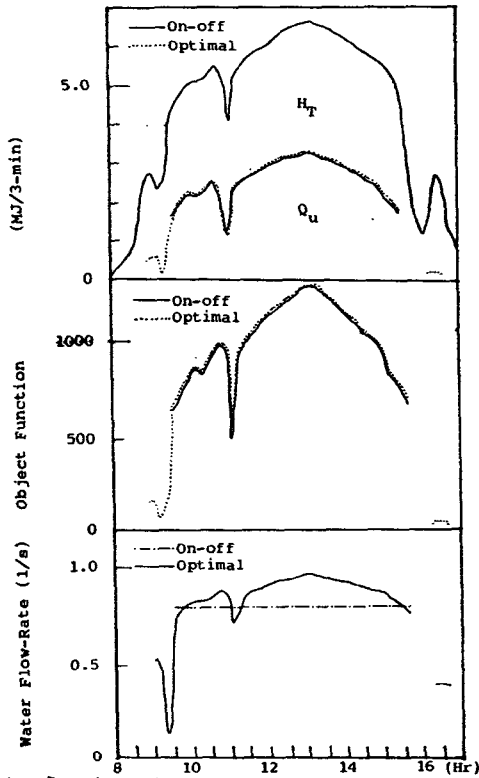


Fig. 5 Simulation Results for Jan. 3.  
 $C = 0.4$   
 $\dot{m}_1 = 0.8 \text{ l/s (On-off)}$

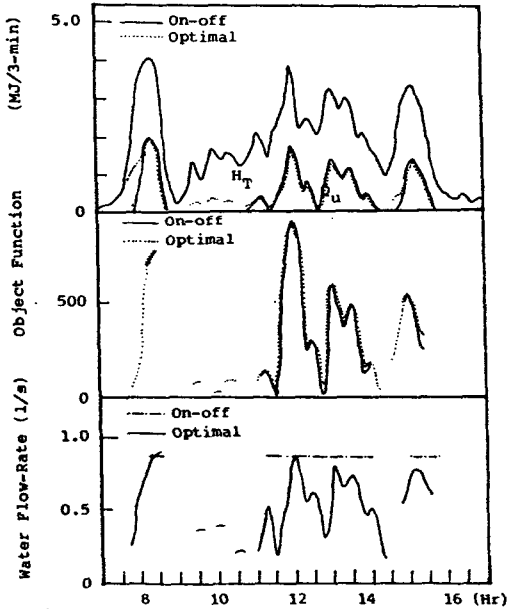


Fig. 6 Simulation Results for Nov. 3.  
 $C = 0.4$   
 $\dot{m}_1 = 0.8 \text{ l/s (On-off)}$

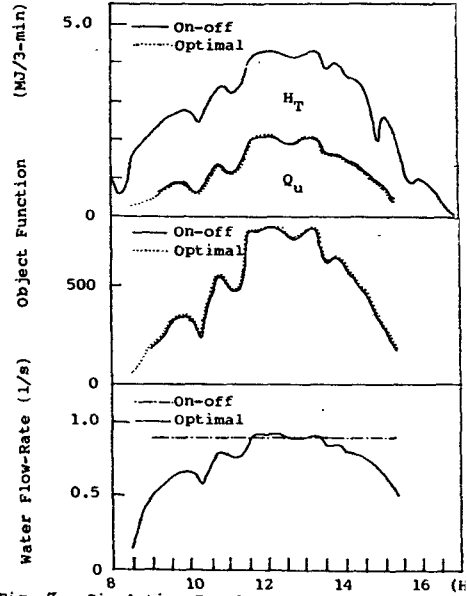


Fig. 7 Simulation Results for Nov. 26.  
 $C = 0.4$   
 $\dot{m}_1 = 0.8 \text{ l/s (On-off)}$

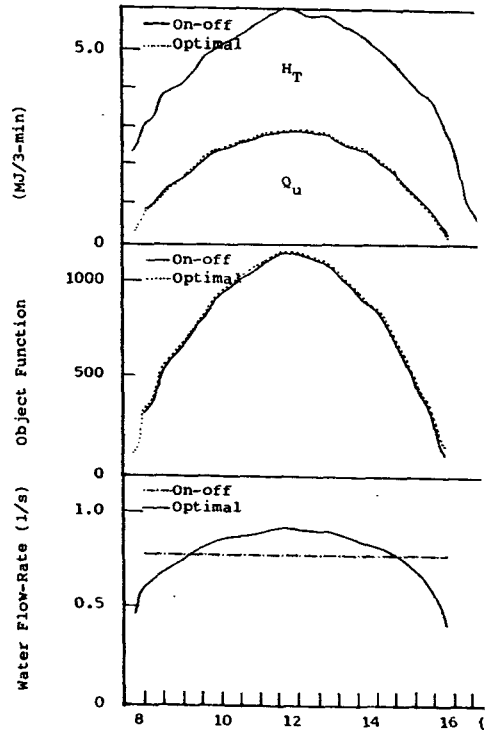


Fig. 8 Simulation Results for Nov. 8.  
 $C = 0.4$   
 $\dot{m}_1 = 0.8 \text{ l/s (On-off)}$

#### 4. Conclusion.

The optimal collector water flow rate is obtained as a function of the system parameters ( collector area, effective  $\alpha$  product, collector heat loss coefficient and the plate factor variables ), storage water temperature and external forcing functions ( solar insolation and the ambient air temperature ).

The simulation results show that optimal control not only increases the object function, thereby increasing the net gain of energy but in some cases, also increases the average collector efficiency.

The optimal control proves to be more advantageous under lower insolation than under higher insolation. The results show that although the pump operation time is longer under optimal control, starting earlier in the morning and operating until later in the afternoon than on-off control, the total amount of water circulated remains smaller in most cases, which proves the effectiveness with which the water is circulated. Also, the pump is activated whenever there is net gain of energy available which would have been ignored under on-off control and this effect is best apparent when the solar insolation is intermittent.

The results also show that the optimal

control gets more advantageous as the cost of auxiliary fuel gets higher, i.e., as  $C$ , the cost weighting factor increases.

#### References

1. Duffie, J.A. Beckman, W.A. : Solar Engineering of Thermal Processes. Wiley Interscience, 1980.
2. Beckman, W.A. Klein, S.A. Duffie, J.A. : Solar Heating Design by the f-chart Method. Wiley Interscience, 1977.
3. Denn, M.M. : Optimization by Variational Methods. McGraw-Hill, 1969.
4. Pierre, D.A. : Optimization Theory with Applications. John Wiley & Sons, 1969.
5. Kovarik, M. Lesse, P.F. : "Optimal control of flow in low temperature solar heat collectors." Solar Energy 18 PP. 431-435, 1976.
6. Schiller, L.R. Warren, M.L. Auslander, D.M. : "Comparison of proportional and on/off solar collector loop control strategies using a dynamic collector model?" J. of Solar Energy Engineering 102 PP. 257-262, 1980.
7. Close, D. J. : "A design approach for solar processes." Solar Energy 11 PP. 112-122, 1967.
8. Kelein, S.A. : "A method for simulation of solar processes." Solar Energy 17 PP. 29-37, 1975.