

# 세계의 핵燃料週期施設 現況

지금까지 全世界의 原子爐 基數와 위치에 대해서는 많은 관심을 갖고 있는 반면 핵燃料週期施設에 대해서는 무심하였다. 최근 Nuclear Engineering International誌가 옐로케이크 (U<sub>3</sub>O<sub>8</sub>) 형태 이후의 우라늄을 취급하는 施設을 조사하여 '87年 12月號에 게재하였다. 다음은 各國의 핵燃料週期 관련 플랜트의 위치, 所有主 및 그 容量 등을 정리한 것이다.

우라늄濃縮 플랜트現況

Country/ Site	Owner	Process	Status	Capacity (kswu/y)	Notes
<b>Argentina</b>					
Pilcaniyeu	CNEA	Diffusion	OP	20	Capacity 100kswu/y by 1990
<b>Brazil</b>					
Resende	Nuclebras	Jet nozzle	OP	30	Capacity 200kswu/y in 1990s
Sorocaba	IPEN	Centrifuge	PL	n/a	Start of construction 1988
<b>China</b>					
Lanchou	—	Diffusion	OP	80	Will be expanded to 200kswu/y
<b>France</b>					
Pierrelatte	Comurhex	Diffusion	OP	400	—
Tricastin	Eurodif	Diffusion	OP	10 800	—
<b>FR Germany</b>					
Gronau	Urenco	Centrifuge	OP	250	Capacity 400kswu/y by 1988, 1000kswu/y by 1992
Karlsruhe	Steag	Jet nozzle	OP	50	—
<b>India</b>					
Trombay (BARC)	DAE	Centrifuge	OP	n/a	—
Mysore	DAE	Centrifuge	PL	n/a	—
<b>Japan</b>					
Ningyo-toge	PNC	Centrifuge	OP	50	—
Ningyo-toge	PNC	Centrifuge	OP	100	Capacity 200kswu/y by 1988
Rokkasho-mura	JNFI	Centrifuge	UC	150	Start-up in 1991. Capacity 1500kswu/y by 2000
Western Japan (No site yet)	JNFI	Centrifuge	PL	150	Start-up in 1995. Capacity 1500kswu/y by 2004

Country/ Site	Owner	Process	Status	Capacity (kswu/y)	Notes
<b>Netherlands</b>					
Almelo	Urenco	Centrifuge	OP	1 000	Capacity 1500kswu/y by 1991
<b>Pakistan</b>					
Kahuta	—	Centrifuge	OP	5 est	Will be expanded to about 15kswu/y
<b>South Africa</b>					
Valindaba	UCOR	Helikon	OP	300	—
<b>Soviet Union</b>					
Siberia	—	Diffusion	OP	10 000 est	—
<b>United Kingdom</b>					
Capenhurst	Urenco	Centrifuge	OP	600	Capacity 1000kswu/y by 1990, 1500kswu/y by 1993
<b>United States</b>					
Oak Ridge	DoE	Diffusion	SB	7 700	—
Paducah	DoE	Diffusion	OP	11 300	—
Portsmouth	DoE	Diffusion	OP	8 300	—

核燃料成型加工 플랜트 現況

Country/ Site	Owner	Fuel type	Status	Capacity (tU/y)	Notes
<b>Argentina</b>					
Ezeiza	CNEA	HWR	OP	300	—
<b>Belgium</b>					
Dessel	FBFC	LWR	OP	400	—
Dessel	Belgonucleaire	MOX	OP	45	—
<b>Brazil</b>					
Resende	Nuclebras	LWR	OP	100	Capacity 400tU/y in 1990s
<b>Canada</b>					
Toronto	Canadian GE	HWR	OP	1050	Pellets only
Peterborough	Canadian GE	HWR	OP	1000	Assembly only
Port Hope	Westinghouse	HWR	OP	900	—
<b>China</b>					
Yibin	—	LWR	UC	n/a	Start-up 1987; capacity 150tU/y by 1995
<b>France</b>					
Cadarache	CEA	FBR/MOX	OP	25	—
Pierrelatte	FBFC	LWR	OP	450	—
Romans-sur-Isère	FBFC	LWR	OP	750	—
Annecy	SICN	GCR	OP	500	—
Melox (No site yet)	Cogema	MOX	PL	100	Start-up in 1993

Country/ Site	Owner	Fuel type	Status	Capacity) (tU/y)	Notes
<b>FR Germany</b>					
Hanau	RBU	LWR	OP	750	—
Hanau	Alkem	MOX	OP	25	—
Karlstein	RBU	LWR	OP	400	—
Lingen	ANF	LWR	OP	300	—
<b>India</b>					
Trombay (BARC)	DAE	HWR	OP	n/a	Pilot plant
Hyderabad	DAE	HWR	OP	200	Will expand to meet requirements
Hyderabad	DAE	LWR	OP	25	Uses imported UF <sub>6</sub>
<b>Italy</b>					
Bosco-Marengo	FN	LWR	OP	200	—
Rotondella	CN	GCR	OP	200	—
Saluggia	FN	LWR/HWR	OP	60	—
<b>Japan</b>					
Kumatori	NFI	LWR/HWR	OP	465	—
Tokai-mura	PNC	LWR/MOX	OP	450	—
Yokosuka	JNF	LWR	OP	650	—
<b>Pakistan</b>					
Chashma	PAEC	HWR	OP	n/a	—
<b>Korea</b>					
Taejon	KNFC	LWR	UC	200	Start-up in 1989; may expand to 400tU/y
<b>Soviet Union</b>					
Atomash	—	LWR	OP	n/a	—
<b>Spain</b>					
Juzbado	Enusa	LWR	OP	200	—
<b>Sweden</b>					
Vasteras	Asea-Atom	LWR	OP	400	—
<b>Taiwan</b>					
No site yet	—	LWR	PL	n/a	—
<b>United Kingdom</b>					
Sellafield	BNFL	FBR	OP	6	Due to shut-down March 1988
Springfields	BNFL	GCR	OP	1800	1500 Magnox, 300 AGR
Springfields	BNFL	LWR	OP	200	Not yet in full operation
<b>United States</b>					
Columbia	Westinghouse	LWR	OP	1150	—
Lynchburg	B&W	LWR	OP	400	—
Apollo	B&W	LWR	SB	360	Closed at present
Richland	ANF	LWR	OP	700	—
Wilmington	GE	LWR	OP	1000	—
Hematite	C-E	LWR	OP	275	UO <sub>2</sub> powder only
Windsor	C-E	LWR	OP	275	Takes powder from Hematite

우라늄 정련/전환 플랜트 현황

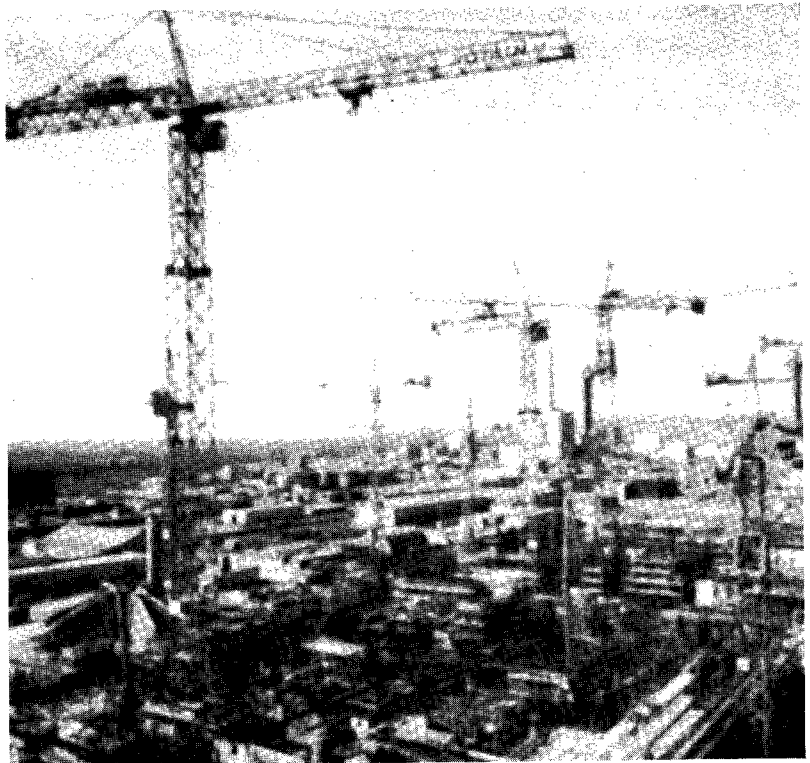
Country/ Site	Owner	Process	Status	Capacity (tU/y)	Notes
<b>Argentina</b>					
Cordoba	CNEA	YC/UF <sub>6</sub>	OP	150	Built with RBU of FR Germany
Cordoba	CNEA	YC/UF <sub>6</sub>	OP	15 est	Built with indigenous technology
<b>Brazil</b>					
São Paulo	IPEN	YC/UF <sub>6</sub>	OP	90	—
Resende	Nuclebras	YC/UF <sub>6</sub>	PL	2 000	Construction deferred
<b>Canada</b>					
Blind River	Eldorado	YC/UF <sub>6</sub>	OP	18 000	—
Port Hope	Eldorado	UF <sub>6</sub> /UF <sub>6</sub>	OP	9 000	—
Port Hope	Eldorado	UF <sub>6</sub> /UF <sub>6</sub>	OP	2 800	—
<b>France</b>					
Malvesi	Comurhex	YC/UF <sub>6</sub> +U	OP	13 000	Capacity 14 000tU/y by 1988
Pierrelatte	Comurhex	UF <sub>6</sub> /UF <sub>6</sub>	OP	12 300	—
<b>India</b>					
Trombay (BARC)	DAE	YC/U	OP	n/a	—
Hyderabad	DAE	YC/UF <sub>6</sub>	OP	50	—
<b>Japan</b>					
Ningyo-toge	PNC	YC/UF <sub>6</sub>	OP	200	—
<b>South Africa</b>					
Valindaba	UCOR	YC/UF <sub>6</sub>	OP	700	—
<b>Korea</b>					
Taejon	KNFC	YC/UF <sub>6</sub>	UC	100	Start-up in 1987
<b>Soviet Union</b>					
Siberia	—	YC/UF <sub>6</sub> +UF <sub>6</sub>	OP	n/a	—
<b>United Kingdom</b>					
Springfields	BNFL	YC/UF <sub>6</sub>	OP	9 000	—
Springfields	BNFL	YC/UF <sub>6</sub> +U	OP	2 200	1500tU/y as U, 700tU/y as UF <sub>6</sub>
<b>United States</b>					
Gore	Sequoyah	YC/UF <sub>6</sub>	OP	9 090	—
Metropolis	Allied	YC/UF <sub>6</sub>	OP	12 700	—

**Abbreviations:**

**CNEA** – Comision Nacional de Energia Atomica (Argentina)  
**IPEN** – Instituto de Pesquisas Energéticas y Nucleares (Brazil)  
**DAE** – Department of Atomic Energy (India)  
**PNC** – Power Reactor and Nuclear Fuel Development Corporation (Japan)  
**UCOR** – Uranium Enrichment Corporation

(South Africa)

**KNFC** – Korea Nuclear Fuel Company  
**BNFL** – British Nuclear Fuels plc  
**NFI** – Nuclear Fuel Industries (Japan)  
**JNF** – Japan Nuclear Fuel Co  
**PAEC** – Pakistan Atomic Energy Commission  
**B&W** – Babcock & Wilcox (US & Canada)  
**ANF** – Advanced Nuclear Fuels (US & FR Germany)



英國 Sellafield에  
건설중인 THORP 플랜트

**GE** – General Electric (US)  
**C-E** – Combustion-Engineering (US & Canada)  
**FBFC** – Franco-Belge de Fabrication de Combustible  
**CEA** – Commissariat à l’Energie Atomique (France)  
**SICN** – Société Industrielle de Combustible Nucléaire (France)  
**FN** – Fabbricazioni Nucleari SpA (Italy)  
**DoE** – Department of Energy (US)  
**JNFS** – Japan Nuclear Fuel Service Co  
**UKAEA** – UK Atomic Energy Authority  
**JNFI** – Japan Nuclear Fuel Industries Co  
**CN** – Combustibili Nucleari (Italy)

OP – Operating  
 UC – Under construction  
 PL – Planned  
 SB – Standby  
 n/a – not available  
 est – estimate

**Main sources:** International Atomic Energy Agency; US Department of Energy; British Nuclear Fuels plc; OECD Nuclear Energy Agency; The Uranium Institute.

各國別 우라늄生産量

Country	Yellowcake (U <sub>3</sub> O <sub>8</sub> ) production (tU/y)
Argentina	185*
Australia	4160
Brazil	115*
Canada	11 730
China	1000 est
Czechoslovakia	9-10 000 est
France	3200
Gabon	885
FR Germany	40
India	170 est
Japan	9
Namibia	3500
Niger	3130
Portugal	110
South Africa	4620
Soviet Union	5-6000 est
Spain	215
United States	5500

(註) \*표는 1985년도 수치, 나머지는 1986년도 수치임.



핵연료 성형가공공장인 아르헨티나의 Ezeiza 플랜트

核燃料再處理 플랜트 現況

Country/ Site	Owner	Fuel type	Status	Capacity (tU/y)	Notes
<b>Argentina</b>					
Ezeiza	CNEA	Oxide	UC	5	Start-up in 1989
<b>Belgium</b>					
Mol	Eurochemic	Oxide	SB	100	Re-start has been considered
<b>Brazil</b>					
Resende	Nuclebras	Oxide	PL	2	
São Paulo	IPEN	Oxide	UC	n/a	Pilot plant
<b>France</b>					
La Hague UP2	Cogema	LWR/MOX	OP	400	Expanded to 800tU/y by 1991
La Hague UP3	Cogema	LWR	UC	800	Start-up in 1989
Marcoule	Cogema	U metal	OP	600	Now for GCR fuel only
<b>FR Germany</b>					
Karlsruhe	KFK	Oxide	OP	40	
Wackersdorf	DWK	Oxide	UC	350	Start-up in 1993
<b>India</b>					
Kalpakkam	DAE	Oxide	OP	125	Additional capacity under construction
Tarapur	DAE	Oxide	OP	100	—
Trombay (BARC)	DAE	Oxide	OP	30	—
<b>Japan</b>					
Tokai-mura	PNC	Oxide	OP	210	—
Rokkasho-mura	JNFS	Oxide	UC	800	Start-up in 1995
<b>United Kingdom</b>					
Dounreay	UKAEA	FBR	OP	8	—
Sellafield	BNFL	U metal	OP	1500	—
Sellafield Thorp	BNFL	Oxide	UC	1200	Start-up in 1992
<b>United States</b>					
Idaho Falls	DoE	Oxide	OP	n/a	—
Hanford	Rockwell	Oxide	OP	2400	—
Savannah River	DoE	Oxide	OP	2700	—

# 世界の核燃料週期施設

## Key to symbols

- Uranium refining conversion plant
- ▲ Enrichment plant
- ▼ Fuel fabrication plant
- Spent fuel reprocessing plant
- ⤴ Uranium producing country

