

Expression of *lac* and *gal* operons in *Zymomonas mobilis*

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Two *Zymomonas mobilis* strains (ZM63 and ZM6307), containing both lactose and galactose operons, were constructed. β -Galactosidase and galactokinase assays indicated that both operons were expressed in both strains. The transport systems available for lactose uptake by *Zymomonas mobilis* were investigated using ¹⁴C-labelled lactose. After the outer membrane, which was considered to be a possible barrier to lactose uptake, was disrupted by treatment with EDTA and Ca²⁺ ions, some increase in lactose uptake was observed in ZM6306 (*lac*⁺) and ZM6307 (*lac*⁺ *gal*⁺), but not in the parent, ZM6. This suggested that the outer membrane of *Zymomonas mobilis* acts as a barrier to lactose uptake to some degree, and also that the lactose permease is operational in *Zymomonas mobilis*.

Zymomonas mobilis is a Gram-negative, obligately-fermentative bacterium which uses the Entner-Doudoroff pathway to convert glucose to ethanol (29). Although this organism can produce ethanol from glucose at a higher specific rate and yield than the traditionally used yeast (25), it has a very narrow substrate range limited to only glucose, fructose and sucrose (29). To develop a commercial ethanol process using *Z. mobilis*, its narrow substrate range must be overcome. Lactose is a potential candidate for extending the substrate range of *Z. mobilis*. It is a disaccharide composed of glucose and galactose and is the major organic constituent of whey (20), a waste material produced in large quantities in the dairy industry. Lactose is cleaved to glucose and galactose by β -galactosidase, but only the glucose moiety can be fermented to ethanol by *lac*⁺ *Z. mobilis* strains, since *Z. mobilis* is unable to utilize galactose to produce ethanol (29). Consequently galactose will accumulate during lactose metabolism and this may be inhibitory (14, 32). To attempt to achieve full utilization of intracellular lactose and to overcome possible galactose inhibition, we have introduced the *E. coli* galactose operon together with the lactose operon into *Z. mobilis*. The poor utilization of lactose by *Z. mobilis* strains containing the lactose operon (14) may be due to very slow uptake of the sugar from the medium. To investigate this, we have carried out ¹⁴C-lactose uptake studies on *Z. mobilis*.

Bacterial Strains and Growth Conditions

Z. mobilis strains were grown in static culture at 30°C in Rich Medium (RM) (13). For enzyme assays, RM medium containing 20 g/l glucose was used. ZM6 (27) and ZM6306 (28) were used to construct *lac*⁺ *gal*⁺ strains of *Z. mobilis* and conjugation was performed by 3-way filter mating as described by Goodman and Strzelecki et al. (28). *E. coli* strains, JC3272 containing *lac*⁺ plasmid RP1::Tn951 (9) and JP3438 containing *gal*⁺ plasmid pMU616 (J. Pittard Melbourne University), were grown in Luria broth (LB) (23) at 37°C. M56 minimal medium (6) was used for galactokinase assays and eosin-methylene blue (EMB) agar plates containing galactose (23) were used to screen for *gal*⁺ *E. coli*.

Construction of *lac*⁺ *gal*⁺ Strains of *Z. mobilis*

Gal⁺ recombinant plasmids, pOK3 and pOK6, were constructed by insertion of the *gal* operon into two *E. coli*/*Z. mobilis* shuttle vectors pOK2 (7) and pOK5 (this study), respectively (Fig. 1 and 2). In both cases, the source of the *gal* operon was pMU616, comprising a 5 kb *Pst*I *gal*-encoding fragment of *E. coli* cloned into pACYC184. Mobilization of pOK3 and pOK6 from *E. coli* into *Z. mobilis* was achieved with the aid of the mobilizing plasmid, pRK2013 (11).

Two *lac*⁺ *gal*⁺ strains of *Z. mobilis*, ZM63 and ZM6307, were constructed. ZM63 was derived from the wild type, ZM6 (27), into which both RP1::Tn951 (*lac*⁺) and pOK3 has been transferred by conjugation. ZM6307 was constructed by mobilization of pOK6 into ZM6306 (*lac*⁺) which contains RP1::Tn951 integrated into its genome (28).

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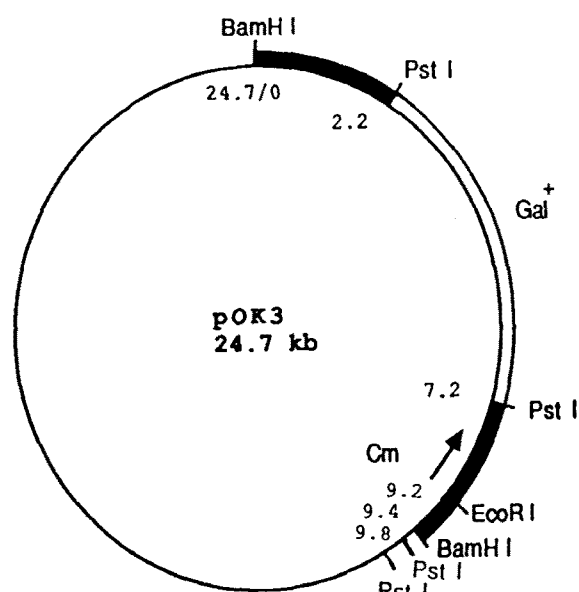


Fig. 1. Physical map of pOK3. The numbers indicate size in kb. ■ pBR329; — pNSW2; □ gal-encoding fragment.

Expression of lac and gal Operons in *Z. mobilis*

The expression of lac and gal operons in *Z. mobilis* was studied by assaying for β -galactosidase (*lacZ*) and galactokinase (*galK*), respectively (Table 1 and 2). Both enzymes were present under uninduced conditions. β -Galactosidase was induced both by lactose and isopropyl- β -thiogalactopyranoside (IPTG) and expressed at similar levels in ZM63 and ZM6307. Enzyme activities were similar to those reported previously (14) except that the levels induced by IPTG were much higher in this study. The level of enzyme activity detected in ZM6 without the lac operon was less than 5 U[mg protein]⁻¹.

Galactokinase activity was induced 2~3 fold by 0.3% (w/v) galactose. Galactose can also be transported by methyl- β -D-thiogalactoside permease, the product of the *lacY* gene (1). This might explain the greater induction of galactokinase in ZM63 and ZM6307, which contain both the lac and gal operons, compared to ZM6 (pOK3), which contains only the gal operon. Galactokinase activity in ZM6 and ZM6306 was less than 2 U[mg protein]⁻¹.

As postulated Buchholz et al. (3), the introduction of the three enzymes of the galactose operon (*galK*, *galT*, *galE*) was considered to be sufficient for metabolism of intracellular galactose by *Z. mobilis*. *galP* (encoding the galactose permease) and *galR* (encoding the repressor of the galactose operon) should not be required by *Z. mobilis* for the utilization of galactose derived from lactose, as the galactose would be intracellular, after uptake and hydrolysis of lactose, and a derepressed galactose operon would be desirable.

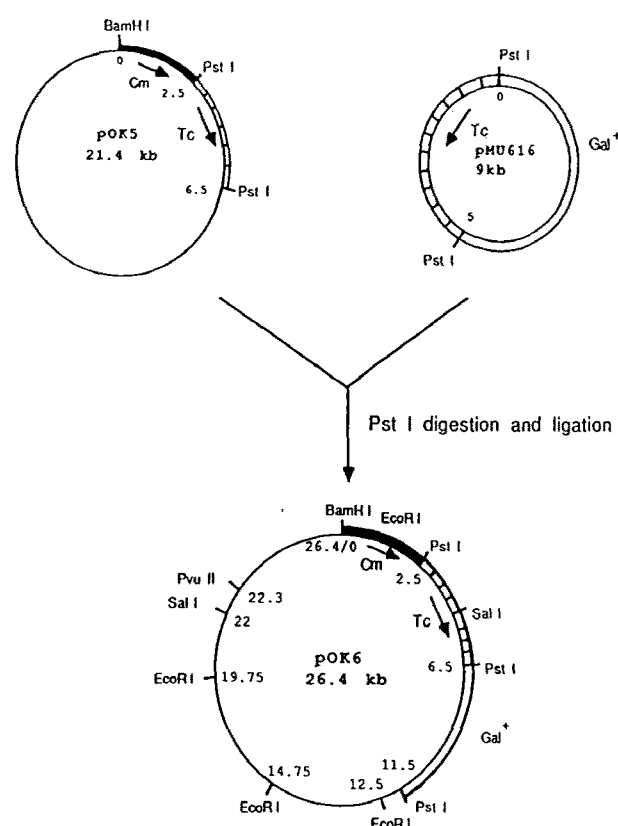


Fig. 2. Construction of pOK6. The numbers indicate size in kb. ■ pBR325; — pNSW2; ▨ pACYC 184; □ gal-encoding fragment.

Table 1. β -Galactosidase activity of ZM63 and ZM6307

| Inducer | Specific activity of β -galactosidase (U[mg protein] ⁻¹) | | |
|---------------------------|--|--------|---------------------|
| | ZM63 | ZM6307 | JC3272 (RP1::Tn951) |
| None | 200 | 220 | — |
| Lactose (g/l) | | | |
| 0.5 | 300 | 330 | — |
| 5.0 | 410 | 360 | — |
| IPTG (10 ⁻³ M) | 770 | 840 | 7690 |

β -Galactosidase was assayed by the method of Miller (23) using chloroform and 0.1% (w/v) sodium dodecyl sulfate to disrupt the cells. One unit of enzyme activity was defined as the amount of enzyme which cleaved 1 nmol of O-nitrophenyl- β -galactopyranoside (ONPG) per minute at 28°C. Protein was measured by the method of Lowry et al. (18).

Although both lac and gal operons were expressed in *Z. mobilis* strains, the production of ethanol from lactose by these strains was still slow and these strains were unable to grow on lactose. It may be due to inadequate expression of the lac genes or the gal genes, or both, in *Z. mobilis*. The level of expression could be increased by combining these genes with DNA sequences of *Z. mobilis* containing a functional promoter.

Lactose Uptake by *Z. mobilis*

The outer membrane, which is specific to Gram-nega-

Table 2. Specific activity of galactokinase in ZM63, ZM6307 and ZM6 (pOK3)

| Strain | Specific activity of galactokinase (U[mg protein] ⁻¹) | | |
|-----------------|---|----------------------------------|---|
| | Without inducer | With inducer (0.3% galactose) | Induction ratio (induced: uninduced) |
| ZM63 | 23 | 77 | 3.3 |
| ZM6307 | 31 | 93 | 3.0 |
| ZM6 (pOK3) | 20 | 33 | 1.6 |
| JP3438 (pMU616) | 740 | 1280 | 1.7 |

Galactokinase was assayed essentially as described by McKenney et al. (21). Galactokinase activity was expressed as nmoles of galactose phosphorylated per minute per ml of cells at an OD₆₅₀ of 1.0. Protein was measured by the method of Lowry et al. (18).

tive bacteria, and the cytoplasmic membrane of *Z. mobilis* may be possible barriers to lactose uptake. To investigate the effect of these on lactose uptake by *Z. mobilis* strains, the outer membrane was disrupted and ¹⁴C-lactose uptake compared with intact cells.

The outer membrane of *Z. mobilis* was disrupted by EDTA and Ca²⁺ treatment since both EDTA and Ca²⁺ are reported to increase outer membrane permeability (15, 16, 17, 19, 22). Increased permeability was confirmed by an increase in sensitivity of treated cells to the macrolide antibiotic, tylosin, which is known to be ineffective against Gram-negative bacteria mainly due to its inability to penetrate the bacterial outer membrane (24). It was found that *Z. mobilis* was not affected by 50 µg/ml tylosin. By contrast, the viability of *Z. mobilis* cells treated by EDTA and Ca²⁺ decreased eight folds in the presence of 50 µg/ml tylosin.

Table 3 shows that, while lactose uptake by *Z. mobilis* was low compared to *E. coli*, treatment of cells with EDTA and Ca²⁺ ions increased lactose uptake by lac⁺ *Z. mobilis* strains, ZM6306 and ZM6307, by approximately three folds but had little effect on uptake by the parent, ZM6. Nevertheless lactose uptake by ZM6306 and ZM6307 after treatment was still only 8% of that of *E. coli*. Because the lactose was labelled in the glucose moiety it could be argued that this incorporation of label was due to the uptake of labelled glucose released from lactose extracellularly by β-galactosidase leaking from cells treated with EDTA and Ca²⁺. Since no β-galactosidase activity could be detected in cell-free supernatants of treated cells this possibility seemed unlikely.

Considering the length of time required for ethanol production from lactose by *Z. mobilis* (8), it is likely that the inadequate lactose transport into the cell may also be limiting lactose utilization by *Z. mobilis*. The level of β-galactosidase activity in *Z. mobilis* was approximately 10% of that in *E. coli*. It may be presumed from this result that the expressed level of lac permease in *Z. mobilis* is likely to be approximately 10% of that of *E. coli* as well. In fact, the low level of functional

Table 3. Lactose uptake by ZM6, ZM6306 and ZM6307

| Strain | Lactose uptake (cpm[mg protein] ⁻¹) | |
|---------------------|---|-----------------------|
| | Untreated cells | Treated cells |
| ZM6 | 1.1 × 10 ³ | 1.4 × 10 ³ |
| ZM6306 | 1.3 × 10 ³ | 3.5 × 10 ³ |
| ZM6307 | 1.0 × 10 ³ | 3.4 × 10 ³ |
| JC3272 (RP1::Tn951) | 4.3 × 10 ⁴ | — |

The method of DiMarco and Romano (10) was used with some modifications. Log phase cells (OD₆₀₀=0.6) were harvested, washed and resuspended in saline phosphate buffer (SPB; pH 7.0) to an OD₆₀₀ of 1.5. [D-glucose-1-¹⁴C]lactose (1 mM; 1 µCi/µmol) was then added and samples (0.2 ml) were removed at 2 min intervals for 10 min, the cells collected by vacuum filtration through nitrocellulose membrane filters and washed twice with 5 ml of cold SPB. The filters were dried and the radioactivity counted. Uptake was expressed as increase in cpm[mg protein]⁻¹.

lac permease in *Z. mobilis* was reported previously (5, 32, 33). Also, the different membrane composition of *Z. mobilis* compared to *E. coli* (2, 4, 12, 26, 30, 31) may result in reduced efficiency of the lac permease in *Z. mobilis*. There was some increase in lactose uptake by lac⁺ *Z. mobilis* strains, treated with EDTA and Ca²⁺, compared to the wild type strain, ZM6. This suggested that the outer membrane of *Z. mobilis* acts in part as a barrier to lactose uptake, and also that the lactose permease is functional in *Z. mobilis*. The problem of lactose transport may be circumvented by isolating lactose permeable mutants or β-galactosidase secretion mutants of ZM63 and ZM6307.

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