# Catalytic Enantioselective Fluorination of α-Cyano Esters by Phase-Transfer Catalysis Using Chiral Quaternary Ammonium Salts

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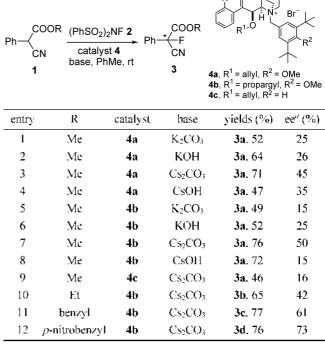
The chemistry of bioactive organofluorine compounds is a rapidly developing area of research because of their importance in biochemical and medicinal application.<sup>1</sup> Chiral organofluorine compounds are interesting and important materials with uses in analytical, biological and medicinal chemistry.<sup>2</sup> In particular, chiral acyclic monofluoro compounds have many applications such as chiral building blocks.<sup>3</sup> chiral derivatization reagents,<sup>4</sup> and synthetic intermediates for organic synthesis.5 Recent advances in synthetic methodology of electrophilic enantioselective fluorinations by Shibata, Cahard, Togni, Sodeoka and us have led to significant improvements over the past few years.<sup>6.7</sup> A number of enantioselective fluorination of  $\beta$ -keto esters has been achieved by reagent-controlled enantioselective fluorination,<sup>8</sup> alkaloid/Selectrofluor combination,64-6e and catalytic enantioselective fluorination using chiral titanium or palladium complex.666g However, few examples have been demonstrated to date for enantioselective fluorination of  $\alpha$ -cyano acetates, and only enantioselective fluorination using cinchona alkaloid/Selectrofluor combination has proved to be promising as an alternate strategy. The total absence of an efficient catalytic reaction for enantioselective fluorination of  $\alpha$ -cyano acetates prompted us to embark in a study aimed at the development of such a reaction,

As part of our research program related to the development of effective cinchona alkaloid-derived phase-transfer catalysts,<sup>9</sup> we report the catalytic enantioselective fluorination of  $\beta$ -keto esters promoted by a cinchonine-derived quaternary ammonium salts as a phase-transfer catalyst.<sup>7</sup> In this paper, we wish to report the catalytic entioselective electrophilic fluorination of  $\alpha$ -cyano acetates using the cinchona alkaloid derived quaternary ammonium salts **4**.

To determine suitable reaction conditions for the catalytic enantioselective electrophilic fluorination of  $\alpha$ -cyano acetates, we initially investigated the reaction system with methyl  $\alpha$ -cyano phenylacetate **1a** using *N*-fluorobenzenesulfonimide **2** as the electrophilic fluorinating agent in the presence of 10 mol% of catalyst **4** in toluene at room temperature (Table 1).

The effects of base has been investigated first, and as shown in Table 1, the compound (-)-3a was always formed under the various reaction conditions as the excessive enantiomer, which should be the case because all of the

Table 1. Influence of phase-transfer catalysts, bases, and ester group of  $\alpha$ -cyano acetate 1



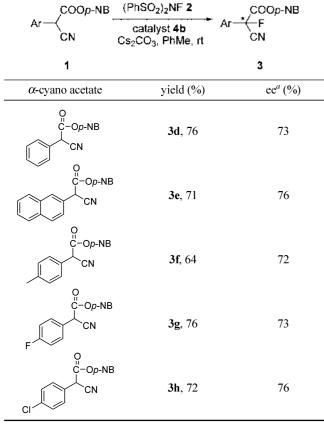
"Enantiopurity was determined by HPLC analysis with Chiralcel OJ (for **3a** and **3b**) or Chiralpak AD (for **3c** and **3d**) columns.

catalysts used possess the same chirality. Catalyst 4b having O-propargyl group showed higher catalytic efficiency than others in terms of yields and enantioselectivity in the presence of Cs<sub>2</sub>CO<sub>3</sub> as a base (entry 7). It has been also found that Cs<sub>2</sub>CO<sub>3</sub> was the more effective base in this reaction than others such as CsOH, K<sub>2</sub>CO<sub>3</sub>, and KOH. Furthermore, we also investigated the effect of ester group on enantioselectivity (entries 7 and 10-12). The best results have been obtained with *p*-nitrobenzyl ester of substrate 3d (73% ee). As we expected, the reaction was proceeded but the enantioselectivity was 0% ee in the case without chiral phase-transfer catalyst. Interesting is solvent effect, *i.e.* the reagent-controlled and catalytic enantioselective fluorination procedures were generally proceeded more efficiently in polar solvents such as acetonitrile.64-6e In contrast, this reaction was complete within 30 min in nonpolar solvent at room temperature.<sup>10</sup> To examine the generality of the

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 Table 2. Catalytic enantioselective fluorination of 1 with phasetransfer catalyst 4b



<sup>&</sup>quot;Enantiopurity was determined by HPLC analysis with a Chiralpak AD column.

enantioselective fluorination using chiral phase-transfer catalyst **4b**, we studied the fluorination of  $\alpha$ -cyano esters **1d-1h** (Table 2). The fluorination reaction was carried out at room temperature. As can be seen by the results summarized in Table 2, all of the corresponding  $\alpha$ -cyano  $\alpha$ -fluoro esters **3d-3h** were obtained in high yields with moderate selectivities.

We have developed a mild and practical catalytic enantioselective fluorination using a chiral phase-transfer catalyst with *N*-fluorobenzenesulfonimide.  $\alpha$ -Cyano acetate derivatives were fluorinated enantioselectively to give the corresponding  $\alpha$ -fluoro compounds in high yields with good to moderate enantiomeric excess under phase-transfer conditions. We are currently involved in the extension of this convenient fluorination process to other enolizable substrates and are investigating the applicability of phasetransfer catalysts to other asymmetric phase-transfer processes.

#### Communications to the Editor

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- 10. General procedure for the fluorination of  $\alpha$ -cyano acetates: To a stirred solution of  $\alpha$ -cyano acetate (0.3 mmol), Cs<sub>2</sub>CO<sub>3</sub> (33 mg, 0.1 mmol) in toluene (3 mL) was added chiral einchonium salt 4b (19 mg, 0.03 mmol) at room temperature. Reaction mixture was stirred for 1 h at room temperature. N-fluorobenzenesulfonimide (95 mg, 0.3 mmole) was added slowly for 1-2 min. After 30 min, the mixture was diluted with water (10 mL) and extracted with ethyl acetate (2 × 10 mL). The combined organic layers were dried over MgSO<sub>4</sub>, filtered, concentrated, and purified by flash chromatography (silica gel, ethyl acetate ; hexane = 1 : 8) to afford the  $\alpha$ -cyano  $\alpha$ -fluoro acetate.