## Asymmetric Synthesis of 1,3-Oxazolidines from Chiral Imines Using Rh(III) Catalyst

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Oxazolidines and aminoalcohols have been widely used as chiral auxiliaries and as intermediates in organic synthesis.<sup>1</sup> Recently we reported the formation of 1,3-oxazolidines and 1,2-amino alcohols from imines and ethyl diazoacetate (EDA) using copper catalysts.<sup>2</sup> Although this reaction afforded 1,3-oxazolidines and 1,2-amino alcohols in high yields, the reaction with various chiral ligands gave the racemic mixture of products.<sup>3</sup>

Also, the same reactions between chiral *N*-benzylimines and EDA in acetone using various metal catalysts including Cu(I), Cu(II), Co(II), Ru(III), Mn(II), Zn(II), Rh(I) and Rh(II) failed to give the desired 1,3-oxazolidines. Below, we report the results which demonstrate that chiral 1,3oxazolidines can be generated by the reaction of chiral *N*benzylimines with EDA using Rh(III) catalyst (Scheme 1 and Table 1).

A number of experiments were performed to maximize the efficiency of the 1,3-oxazolidine forming reaction. In this effort, we found that reactions of imines with EDA (2 equivalents) using 10% of RhCl<sub>3</sub>(H<sub>2</sub>O)<sub>3</sub> in the presence of AgBF<sub>4</sub> in dry acetone afforded the oxazolidines in moderate

Tal	ble	1.	1,3-0	Dxazol	lidine	Formation	Using	Rh(III)	) Catal	lyst
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Entry	Imine	Ar	R	$\begin{array}{c} \mathbf{2+3}(\%)^a \\ (\mathbf{2/3})^b \end{array}$	<b>4+5</b> (%) <sup><i>a</i></sup> (5/4) <sup><i>b</i></sup>	Total yield (%) ( <i>cis/trans</i> )
1	1a	Ph	Н	36	28	64 (1.3)
2	1b	p-NO <sub>2</sub> C <sub>6</sub> H <sub>4</sub>	Η	41	20	61 (2.0)
3	1c	p-ClC <sub>6</sub> H <sub>4</sub>	Н	40	23	63 (1.7)
4	1d	p-CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>	Н	16	15	31 (1.0)
5	1e	p-CH <sub>3</sub> C <sub>6</sub> H <sub>4</sub>	Η	12	11	23 (1.0)
6	1f	Ph	Me	32 (2.3)	30 (1.5)	62 (1.1)
7	1g	$p-NO_2C_6H_4$	Me	32 (2.5)	29 (1.6)	61 (1.1)

"Isolated yields. "Ratios were determined by <sup>1</sup>H NMR analysis.

vields.<sup>4,5</sup>

We observed the substituent effects that the imines with electron-withdrawing substituent at -Ar gave the higher yields than the imines with the electron-donating substituent at -Ar (Table 1, entry 2, 3 vs 4, 5). The ratios of *cis*- to *trans*-oxazolidines produced in these reactions were found to vary from 1 to 2. Unfortunately, the use of lower temperature, *e.g.*, 0 °C, to enhance stereoselectivity gave no reaction.



Scheme 3

Entry	Oxazolidine	Ar	R	<b>6</b> (%) <sup>a</sup>	<b>7</b> (%) <sup>a</sup>
1	2, 3a	Ph	Н	96	91
2	4, 5a	Ph	Н	90	95
3	2, 3b	$p-NO_2C_6H_4$	Η	98	92
4	4, 5b	$p-NO_2C_6H_4$	Η	90	90
5	2, 3c	p-ClC <sub>6</sub> H <sub>4</sub>	Н	92	b
6	4, 5c	p-ClC <sub>6</sub> H <sub>4</sub>	Н	87	b
7	2, 3d	p-CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>	Н	87	91
8	4, 5d	p-CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>	Н	85	94
9	4, 5f	Ph	Me	85	99
10	2, 3g	$p-NO_2C_6H_4$	Me	84	91
11	4, 5g	$p-NO_2C_6H_4$	Me	93	95

Table 2. Preparation of N-Boc-protected 1,2-Amino Alcohols

<sup>a</sup>Isolated yields. <sup>b</sup>Yields were not determined.

The reactions of chiral imines gave four possible oxazolidine diastereomers which were separated by column chromatography and purified by recrystallization. The structures of 1,3-oxazolidine products were determined by using <sup>1</sup>H-, <sup>13</sup>C-NMR spectroscopy and elemental analysis. The absolute stereochemistry of chiral oxazolidine was determined by the transformation of oxazolidine to the corresponding aziridine which was converted to known phenylalanine derivative.<sup>6,7</sup>

The amino alcohols **6** were prepared by hydrolysis of *N*benzyl-1,3-oxazolidines using *p*-toluenesulfonic acid in aqueous ethanol in high yields (Scheme 2 and Table 2). The use of stronger acids (6 N HCl or HBr) gave the lower yields.<sup>2</sup> Debenzylation of *N*-benzyl-1,2-amino alcohols **6** and subsequent protection of free amino group with *tert*-Boc could be achieved using Pd/C catalyst in the presence of (Boc)<sub>2</sub>O to afford the *N*-Boc-protected 1,2-amino alcohols **7** in high yields.<sup>8</sup>

It is interesting to speculate about the mechanism of this 1,3-oxazolidine forming reaction. Since the reaction gives the diethyl maleate and fumarate as side products, the reaction involves the intermediacy of metal carbene (Scheme 3).<sup>2</sup> If the reaction proceeds *via* azomethine vlide intermediate A, different structural isomer, 2-aryl-3-benzyl-4-(ethyloxycarbonyl)-5,5-dimethyl-1,3-oxazolidine 8 would be formed.<sup>9</sup> The <sup>1</sup>H NMR spectra of these substances would characteristically show the two singlets corresponding to the ring protons. And the hydrolysis of 8 would give the different amino alcohols from 6. On the other hand, initially formed carbonyl ylide B undergoes 1,3-dipolar addition with imines to give 2,2-dimethyl-1,3-oxazolidines 2-5a which are the products actually generated in the rhodium catalyzed reactions.<sup>10</sup> Therefore, the reaction would proceed via carbonyl ylide intermediate **B**.

In summary, chiral 1,3-oxazolidines were prepared in moderate yields from chiral *N*-benzylimines and EDA using Rh(III) catalyst in acetone. Also, *N*-Boc protected 1,2-amino

alcohols were prepared in high yields by hydrolysis of *N*-benzyloxazolidines and followed by subsequent hydrogenolysis of *N*-benzyl-1,2-amino alcohols in the presence of (Boc)<sub>2</sub>O.

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- 4. Acetone distilled from molecular sieve under nitrogen was used.
- 5. General procedure for the three-component coupling of imine, EDA, and acetone catalyzed by rhodium catalyst: Under a nitrogen atmosphere, to a stirred solution of RhCl<sub>3</sub>(H<sub>2</sub>O)<sub>3</sub> (0.05 mmol, 0.1 equiv) in acetone (3 mL) was added AgBF<sub>4</sub> (0.15 mmol, 0.3 equiv) in acetone (3 mL) at room temperature. After 5 min, imine (0.5 mmol, 1.0 equiv) in acetone (3 mL) and ethyl diazoacetate (1.0 mmol, 2.0 equiv) were added. After stirring for 30-40 min, the reaction mixture was concentrated, dissolved in ether, and filtered through celite. The ethereal solution was concentrated *in vacuo* and chromatographed on silica gel (EA : hexane = 1 : 5).
  - (4*R*,5*R*)-5-Ethyloxycarbonyl-2,2-dimethyl-3((*S*)- $\alpha$ -methylbenzyl)-4-(*p*-nitrophenyl)-1,3-oxazolidine (3g): mp 115-117 °C; [ $\alpha$ ]<sub>D</sub><sup>21</sup> = +17 (c 0.10, CH<sub>2</sub>Cl<sub>2</sub>); IR (KBr) 3491, 2980, 2935, 1758, 1520, 1347, 1206, 1123, 854, 703 cm<sup>-1</sup>; <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$ 8.05 (d, *J* = 8.5 Hz, 2H), 7.49 (d, *J* = 8.8 Hz, 2H), 7.18-7.13 (m, 5H), 4.90 (d, *J* = 8.3 Hz, 1H), 4.72 (d, *J* = 8.3 Hz, 1H), 4.04 (q, *J* = 6.8 Hz, 1H), 3.79 (dq, *J* = 10.9, 7.1 Hz, 1H), 3.57 (dq, *J* = 10.9, 7.1 Hz, 1H), 1.44 (s, 3H), 1.26 (s, 3H), 1.22 (d, *J* = 6.6 Hz, 3H), 0.88 (t, *J* = 7.2 Hz, 3H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$ 168.30, 149.63, 147.13, 144.27, 129.23, 128.03, 127.52, 127.12, 122.75, 97.51, 77.21, 64.82, 60.87, 56.85, 28.89, 22.50, 21.70, 13.69;; Anal. calcd: C, 66.32; H, 6.58; N, 7.03. Found C, 66.50; H, 6.73; N, 7.07.
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