The Assessment of Safe Navigation Regarding Hydrodynamic forces between Ships in Restricted Waterways

Chun-Ki Lee*

Underwater Vehicle Research Center, Korea Maritime University, 1 Dongsam-Dong, Youngdo-Gu, Pusan 606-791 Korea

Sam-Goo Lee

Researcher, Chonbuk National University, Jeonju, Jeonbuk, Korea

This paper is primarily focused on the safe navigation between overtaking and overtaken vessels in restricted waterways under the external forces, such as wind and current. The maneuvering simulation between two ships was conducted to find an appropriate safe speed and distance, which is required to avoid collision. From the viewpoint of marine safety, a greater transverse distance between two ships is more needed for the smaller vessel. Regardless of external forces, the smaller vessel will get a greater effect of hydrodynamic forces than the bigger one. In the case of close navigation between ships under the forces of wind and current, the vessel moving at a lower speed is potentially hazardous because the rudder force of the lower speed vessel is not sufficient for steady-state course-keeping, compared to that of the higher speed vessel.

Key Words: Ship Handling, Safe Navigation, Restricted Waterways,
Overtaking and Overtaken Vessel, Hydrodynamic Forces, Transverse Distance

Nomenclature -

 ε : Slenderness parameter $C_i(x_i)$: Blockage coefficient

 C_{Fi}, C_{Mi} : Dimensionless hydrodynamic force

and yaw moment of ship i

h : Depth

 K_1, K_2 : Control gain constant

H,P,R,I: Ship hull, propeller, rudder, component of the hydrodynamic interaction

force

 L_i, B_i, d_i : Ship length, breadth, draught of ship i m'_i : Non-dimensionalized mass of ship i m'_{xi}, m'_{yi} : x, y axis components of non-dimen-

sionalized added mass of ship i

* Corresponding Author,

E-mail: leeck@bada.hhu.ac.kr

TEL: +82-51-410-4709; FAX: +82-51-403-4750 Underwater Vehicle Research Center, Korea Maritime University, 1 Dongsam-Dong, Youngdo-Gu, Pusan 606-791 Korea. (Manuscript Received May 22, 2006; Revised August 10, 2006) σ, γ : Source and vortex strength

 S_{P12}, S_{T12} : Lateral and longitudinal distance be-

tween two ships

 ξ, η : Source and vortex point

 $S_i(x_i)$: Area of the cross section of ship i at x_i

 Δp : Difference of linearized pressure about

 x_i -axis

 ρ : Water density

 U_i : Ship velocity of ship i

 $V_c, \alpha, \psi_i, \beta_i$: Current velocity, current direction, head-

ing angle, drift angle of ship i

X, Y and N: External force of axis and yaw moment about center of gravity of ship i

 δ_i, r_i' : Rudder angle and non-dimensional

angular velocity of ship i

1. Introduction

From the technical viewpoint, vessels are continuously enlarged in size and greatly specialized in structure for the cargo spaces and dramatically

automatized in navigating, cargo operating and various other operations, which require higher techniques in operating the vessels. However, in spite of great development in modern techniques of shipbuilding, many sea accidents of large vessels in confined waters have been occurring successively. By these accidents, problems of ship handling in confined waters have been receiving a great deal of attention in recent years. Also, the problem of ship controllability in confined waters due to the effect of shallow water or inherently restricted nature of waterways is the main concern not only of naval architects and ship operators but also of engineers who will design future waterways. Therefore, the maneuvering motion accompanied with the hydrodynamic forces between vessels moving each other in close proximity in a harbour or in a narrow channel has been of considerable interest. Accordingly, the safe operation and effective control of the vessel require a good understanding of the hydrodynamic forces that will encounter. In particular, for the specific case of overtaking between ships in restricted waterways, the situation is get more complex by the external forces, such as wind, current, restricted maneuvering boundaries, and interaction effects of ships. So, it is extremely important that the ship operator should be able to maintain full control of the ship. For this to be possible, the hydrodynamic forces between ships in restricted waterways should be properly understood, and the works on this part have been reported for the past years. Yeung et al. (1980) analyzed hydrodynamic interactions of a slow-moving vessel with a coastline or an obstacle in shallow water using slender-body theory. In this paper, the assumptions of the theory are that the fluid is inviscid and the flow irrotational except for a thin vortex sheet behind the vessel. Similar works were also reported by Davis (1986). Kijima et al.(1991) studied on the interaction effects between two ships in the proximity of bank wall. Yasukawa (1991) investigated on the bank effect of ship maneuverability in a channel with varying width. Despite those past investigations, the detailed knowledge on maneuvering characteristic for the safe navigation between ships in restricted waterways is still being required to prevent marine disasters.

2. Formulation

The coordinate system fixed on each ship is shown by $o_i - x_i y_i$ (i = 1, 2) in Fig. 1. Consider two vessels designated as ship 1 and ship 2 moving at speed $U_i(i=1,2)$ in an inviscid fluid of depth h. In this case, each ship is assumed to move each other in a straight line through calm water of uniform depth h. S_{P12} and S_{T12} are lateral and longitudinal distances between ship 1 and ship 2 in Fig. 1. Assuming small Froude number, the free surface is assumed to be rigid wall, which implies that the effects of waves are neglected. Then, double body models of the two ships can be considered. The velocity potential $\phi(x, y, z; t)$ which expresses the disturbance generated by the motion of the ships, should satisfy the following conditions:

$$\nabla^2 \phi(x, y, z; t) = 0 \tag{1}$$

$$\left| \frac{\partial \phi}{\partial z} \right|_{z=\pm h} = 0 \tag{2}$$

$$\left| \frac{\partial \phi}{\partial n_i} \right|_{B_i} = U_i(t) (n_x)_i \tag{3}$$

$$\phi \to 0$$
 at $\sqrt{x_i^2 + y_i^2 + z_i^2} \to \infty$ (4)

where B_i is the body surface of ship i. $(n_x)_i$ is the x_i component of the unit normal \vec{n} interior to B_i . The following assumptions of slenderness parameter ε are made to simplify the problem.

$$L_i=o(1), B_i=o(\varepsilon), d_i=o(\varepsilon) (i=1,2)$$

 $h=o(\varepsilon), S_{P12}=o(1)$

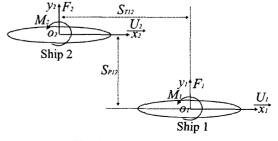


Fig. 1 Coordinate system

Under these assumptions, the problem can be treated as two-dimensional in the inner and outer region.

2.1 Inner and outer solution

The following conditions should be satisfied in the inner region:

$$x_i = o(1), \ v_i = z_i = o(\varepsilon)$$
 (5)

Then, the following problem for the velocity potential $\Phi_i(i=1,2)$ in the inner region can be easily derived:

$$\frac{\partial^2 \mathbf{\Phi}_i}{\partial y_i^2} + \frac{\partial^2 \mathbf{\Phi}_i}{\partial z_i^2} = 0 \tag{6}$$

$$\left| \frac{\partial \mathbf{\Phi}_i}{\partial z_i} \right|_{z_i = \pm h} = 0 \tag{7}$$

$$\left| \frac{\partial \mathbf{\Phi}_i}{\partial N_i} \right|_{\Sigma_i(\mathbf{x}_i)} \tag{8}$$

where, N_i represents the inward unit normal vector on the cross section $\sum_i (x_i)$ of the ship i at x_i . On the above assumptions, the velocity potential Φ_i in the inner region can be replaced by the velocity potential representing two-dimensional problem of a ship cross section between parallel walls representing the bottom and its mirror image above the water surface. Then, Φ_i can be expressed as follows:

$$\Phi_{i}(y_{i}, z_{i}; x_{i}; t) = U_{i}(t) \Phi_{i}^{(1)}(y_{i}, z_{i})
+ v_{i}^{*}(x_{i}, t) \Phi_{i}^{(2)}(y_{i}, z_{i}) + f_{i}(x_{i}, t)$$
(9)

where, $\mathcal{O}_i^{(1)}$ and $\mathcal{O}_i^{(2)}$ are unit velocity potentials for longitudinal and lateral motion, V_i^* represents the cross-flow velocity at $\sum_i (x_i)$, and f_i is a term being constant in each cross-section plane, which is necessary to match the inner and outer region. Finally, the outer limit of the velocity potential \mathcal{O}_i is written as follows (Kijima et al. 1991):

$$\lim_{|y_i| \gg \epsilon} \Phi_i(y_i, z; x_i; t) = -\frac{U_i(t) S_i'}{4h} |y_i| + V_i^*(x_i, t) \{ y_i \pm C_i(x_i) \} + f_i(x_i, t)$$
(10)

where $S_i(x_i)$ is area of the cross section of ship i at x_i , and $S'_i(x_i) = dS_i(x_i)/dx_i$, and the blockage coefficient $C_i(x_i)$ is estimated by Taylor's

(1973) formula.

In the meantime, the following conditions should be satisfied in the outer region:

$$x_i = v_i = o(1), \ z_i = o(\varepsilon) \tag{11}$$

The Taylor expansion of the velocity potential ϕ_i for z=0, neglecting higher-order term, is as follows:

$$\phi_i \approx \phi_{0i}(x, y; t) + \phi_{1f}(x, y; t) \cdot z + \phi_{2i}(x, y; t) \cdot z^2$$
 (12)

The leading-order term ϕ_{oi} satisfies the two-dimensional Laplace equation:

$$\frac{\partial^2 \phi_{0i}}{\partial x_i^2} + \frac{\partial^2 \phi_{0i}}{\partial y_i^2} = 0 \tag{13}$$

Hereafter ϕ_i is substituted by ϕ_{0i} . The velocity potential ϕ_i is represented by distributing sources and vortices along the body axis:

$$\phi_{i}(x, y; t)
= \sum_{j=1}^{2} \frac{1}{2\pi} \left\{ \int_{L_{j}} \sigma_{j}(s_{j}, t) \log \sqrt{(x - \xi)^{2} + (y - \eta)^{2}} ds_{j} \right.
\left. + \int_{L_{j}w_{j}} \gamma_{j}(s_{j}, t) \tan^{-1} \left(\frac{y - \eta}{x - \xi} \right) ds_{j} \right\}$$
(14)

where $\sigma_j(s_j, t)$ and $\gamma_j(s_j, t)$ are the source and vortex strengths, respectively. L_j and w_j denote the integration along ship j and vortex wake shed behind the ship j, respectively. ξ and η represent the source and vortex point. Then, by expanding ϕ_i for y_i and translating the coordinate system, the inner limit of the velocity potential ϕ_i is obtained as follows:

$$\lim_{|y_{\ell}| \ll 1} \phi_{i}(x_{i}, y_{i}; t)
= \sum_{j=1, j \neq i}^{n} \frac{1}{2\pi} \left[\int_{L_{j}} \sigma_{j}(s_{j}, t) G_{j}^{(\sigma)}(x_{0}, y_{0}; \xi, \eta) ds_{j}
+ \int_{L_{j}w_{j}} \gamma_{j}(\xi_{j}, t) G_{j}^{(n)}(x_{0}, y_{0}; \xi, \eta) d_{j}
+ \left\{ \int_{L_{j}} \sigma_{j}(s_{j}, t) \frac{\partial G_{j}^{(\sigma)}}{\partial y_{i}}(x_{0}, y_{0}; \xi, \eta) ds_{j}
+ \int_{L_{j}w_{j}} \gamma_{j}(s_{j}, t) \frac{\partial G_{j}^{(n)}}{\partial y_{i}}(x_{0}, y_{0}; \xi, \eta) ds_{j} \right\} y_{i} \right]
+ \frac{1}{2\pi} \int_{L_{\ell}} \sigma_{i}(s_{i}, t) \left\{ \ln |x_{i} - \xi_{i}| \right\}
+ \frac{1}{2\pi} \int_{L_{\ell}w_{i}} \gamma_{i}(s_{i}, t) \left\{ \theta_{i} \right\} ds_{i} \pm \frac{1}{2} \int_{x_{i}}^{L_{i}} \gamma_{i}(\xi_{i}, t) d\xi_{i}
+ \frac{\sigma_{i}(x_{i})}{2} |y_{i}| + \left\{ \frac{1}{2\pi} \int_{L_{\ell}w_{i}} \gamma_{i}(s_{i}, t) \left(\frac{1}{x_{i} - \xi_{i}} \right) ds_{i} \right\} y_{i}$$
(15)

where, $G_{j}^{(\sigma)}$ and $G_{j}^{(\tau)}$ mean the green function. Also, (x_0, y_0) represents the co-ordinate in coordinate systems fixed on the earth of the co-ordinate of the $(x_i, y_i = 0_{\pm})$ on the coordinate systems fixed on ship i.

2.2 Matching and hydrodynamic force and moment

Where the inner and outer region overlap, the velocity potential Φ_i and ϕ_i should correspond to each other. By matching terms of Φ_i and ϕ_i that have similar nature, the following integral equation for γ_i can be obtained as follows:

$$\frac{1}{2C_{i}(x_{i})} \int_{x_{i}}^{\frac{L_{i}}{2}} \gamma_{i}(\xi_{i}, t) d\xi_{i} - \frac{1}{2\pi} \int_{L_{i}w_{i}} \gamma_{i}(s_{i}, t) \left\{ \frac{1}{x_{i} - \xi_{i}} \right\} ds_{i}$$

$$- \sum_{j=1, j \neq i}^{2} \frac{1}{2\pi} \int_{L_{j}w_{j}} \gamma_{j}(s_{j}, t) \frac{\partial G_{j}^{(j)}}{\partial y_{i}} (x_{0}, y_{0}; \xi, \eta) ds_{j}$$

$$= \sum_{j=1, j \neq i}^{2} \frac{1}{2\pi} \int_{L_{j}} \sigma_{j}(s_{j}, t) \frac{\partial G_{j}^{(j)}}{\partial y_{i}} (x_{0}, y_{0}; \xi, \eta) ds_{j}$$
(16)

The hydrodynamic interaction forces acting on ships are obtained by solving this integral equation for γ_i . The solution γ_i of equation (16) should satisfy the additional conditions:

$$\gamma_{i}(x_{i}, t) = \gamma_{i}(x_{i}) \text{ for } x_{i} < -\frac{L_{i}}{2}$$

$$\int_{-\infty}^{\frac{L_{i}}{2}} \gamma_{i}(\xi_{i}, t) d\xi_{i} = 0, \gamma_{i} \left(x_{i} = -\frac{L_{i}}{2}, t\right)$$

$$= -\frac{1}{U_{i}} \frac{d\Gamma_{i}}{dt}$$

$$(17)$$

where Γ_i is the bound circulation of ship i. The lateral force and yawing moment acting on ship i can be obtained as follows:

$$F_{i}(t) = -h_{i} \int_{-\frac{L_{i}}{2}}^{\frac{L_{i}}{2}} \Delta P(x_{i}, t) dx_{i}$$

$$M_{i}(t) = -h_{i} \int_{-\frac{L_{i}}{2}}^{\frac{L_{i}}{2}} x_{i} \Delta P(x_{i}, t) dx_{i}$$
(18)

where Δp is the difference of linearized pressure about x_i -axis and non-dimensional expression for the lateral force, C_{Fi} , and yawing moment, C_{Mi} , affecting upon two vessels is given by

$$C_{F_i} = \frac{F_i}{\frac{1}{2} \rho L_i d_i U_i^2}, C_{M_i} = \frac{M_i}{\frac{1}{2} \rho L_i^2 d_i U_i^2}$$
(19)

where, L_i is the ship length of ship i and d_i is the draft of ship i. ρ is the water density.

3. Prediction of Hydrodynamic forces Between two Ships

In this section, the hydrodynamic forces acting on two ships while overtaking in shallow waters have been examined. A parametric study on the numerical calculations has been conducted on the general cargo ship as shown in Table 1 and Table 2, which both ship 1 and ship 2 are always similar form. A typical overtaking condition was investigated as shown in Fig.1. Provided that the speed of a ship 1 (denoted as U_1) is maintained at 10 kt, the velocities of overtaking or overtaken ship 2 (denoted as U_2) were varied, such as 6 kt, 12 kt and 15 kt, respectively. The ratios of ship length selected for comparison were 0.5, 1.0 and 1.18.

Fig. 2 shows the result for the interaction forces with a function of the lateral distance between two ships for the case of 1.5 in U_2/U_1 . The separation between two ships was chosen to be 0.2 to 0.5 times of a ship length under the condition of 1.0 in L_2/L_1 . Fig. 2(a) and (b) show the result for ship 1 and ship 2, respectively. From this figure, the overtaken and overtaking vessel experience an attracting force which increases as two vessels approach each other. When the bow of overtaking vessel approaches the stern of the overtaken vessel, the two ships encounter the first hump

Table 1 Principal particulars

	155
<i>B</i> (m)	26
d (m)	8.7
C_B	0.6978

Table 2 Types with parameters L_2/L_1 and U_2/U_1

T	Ratio	between ships
Types	L_2/L_1	U_2/U_1
Type 1	0.5	0.6, 1.2, 1.5
Type 2	1.0	0.6, 1.2, 1.5
Type 3	1.18	0.6, 1.2, 1.5

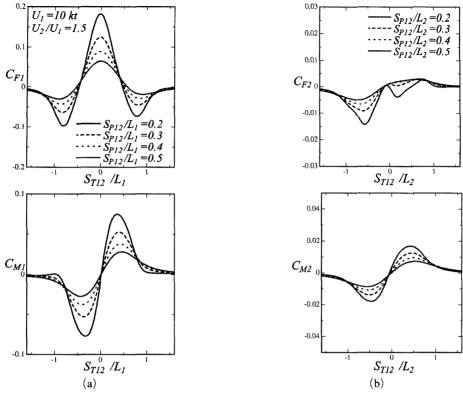


Fig. 2 Lateral force and yawing moment coefficients acting on ship 1 and ship 2

of the attracting force and a maximum bow-in moment. The maximum repulsive force value is achieved when the midship of overtaking vessel passes the one of overtaken vessel. Then the sway force reverses to attain the steady motion due to the sufficient longitudinal distance between two ships. Two ships experience the maximum bow-out moment when the longitudinal distance between the midship of two ships is about 0.5 times of a ship length in distance, then the bow-out moment acting on two vessels due to the sufficient longitudinal distance between two ships disappears. For hydrodynamic forces, the effect of ship 1 is quantitatively bigger than the one of ship 2.

3.1 Simulation of ship manoeuvring motion under the external forces

In the meantime, the mathematical model of ship manoeuvring motion under the condition of current and wind can be expressed as follows (Kijima, 1990):

$$(m'_{i}+m'_{xi})\left(\frac{L_{i}}{U_{i}}\right)\left(\frac{\dot{U}_{i}}{U_{i}}\cos\beta_{i}-\dot{\beta}_{i}\sin\beta_{i}\right) + (m'_{i}+m'_{yi})\,r'_{i}\sin\beta'_{i}-(m'_{xi}-m'_{yi})\,\frac{V_{ci}}{U_{i}}\,r'_{i}\sin(\psi'_{i}-a)$$

$$=X'_{ti}+X'_{ti}+X'_{ki}+X'_{wi}$$
(20)

$$-(m'_{i}+m'_{yi})\left(\frac{L_{i}}{U_{i}}\right)\left(\frac{\dot{U}_{i}}{U_{i}}\sin\beta_{i}-\dot{\beta}_{i}\cos\beta_{i}\right) +(m'_{i}+m'_{xi})\gamma'_{i}\cos\beta'_{i}-(m'_{yi}-m'_{xi})\frac{V_{ci}}{U_{i}}\gamma'_{i}\cos(\psi'_{i}-a)^{(21)} =Y'_{ti}+Y'_{ki}+Y'_{ti}+Y'_{wt}$$

$$(I'_{zzi} + i'_{zzi}) \left(\frac{L_i}{U_i}\right)^2 \left(\frac{\dot{U}_i}{L_i} \gamma'_i + \frac{U_i}{\dot{L}_i} \dot{\gamma}'_i\right)$$

$$= N'_{Hi} + N'_{Ri} + N'_{Ii} + N'_{Wi}$$
(22)

where, m'_i represents non-dimensionalized mass of ship i, m'_{xi} and m'_{yi} represent x, y axis components of non-dimensionalized added mass of ship i, β_i means drift angle of ship i, respectively. The subscript H, P, R, I and W mean ship hull, propeller, rudder, component of the hydrodynamic interaction forces between two ships

and wind, and also V_c , α , ψ_i mean current velocity, current direction and heading angle of ship i. X, Y and N represent the external force of x, y axis and yaw moment about the center of gravity of the ship. Wind forces and moments acting on ships were estimated by Fujiwara et al. (1998). A rudder angle is controlled to keep course as follows:

$$\delta_i = \delta_{0i} - K_1(\psi_i - \psi_{0i}) - K_2 \gamma_i' \tag{23}$$

where δ_i , γ_i' represent rudder angle, non-dimensional angular velocity of ship i. Subscript '0' indicates initial values and also, K_1 and K_2 represent the control gain constants.

4. Results and Discussion

In this section, the ship maneuvering motions under the current and wind are simulated numerically using the predicted hydrodynamic interaction forces between ships while overtaking in shallow waters. Fig.3 shows the result of ship maneuvering simulation with function of the external force and U_2/U_2 . In this case, the wind velocity (V_w) , current velocity (V_c) , wind direction (ν) and current direction (α) were taken as 10 m/s, 4 kt, 120° and 0°, respectively. However, the U_2/U_1 was taken as 0.6, 1.2 and 1.5. The separation between two ships, S_{P12} , was taken as 0.3 times of ship 1 and L_2/L_1 was taken as 1.0 in $h/d_1=1.2$. The control gain constants used in these numerical simulations are $K_1 = K_2 = 5.0$, and maximum rudder angle, $\delta_{max}=10^{\circ}$.

When and if one ship passes the other ship, any yawing moments of the overtaken vessel as shown in Fig. 3 show strong motion due to the hydrodynamic forces between ships. Then once initiated such a turn would develop rapidly, the rudder force of the overtaken vessel under the condition of $\delta_{\text{max}}=10^{\circ}$ was not large enough to stop this tendency. In case of 1.2 in U_2/U_1 (Fig. 3(b)), there was a most clear tendency for the overtaken vessel to deviate to starboard, compared to the case of 1.5 in U_2/U_1 (Fig. 3(c)). In the meantime, in case of 0.6 in U_2/U_1 (Fig. 3(a)), the maneuvering for the vessel moving at a lower speed with ranges of 10 degrees in rudder angle was impos-

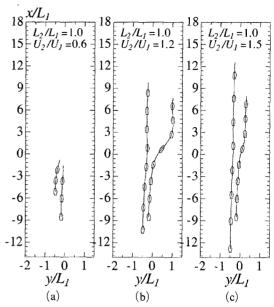


Fig. 3 Ship trajectories under the external forces with rudder control

sible. It is indicated that the rudder force of vessel moving at a lower speed is not sufficient to control hydrodynamic forces between ships.

Fig. 4 shows the result for deviated maximum lateral distance from the original course with function of the external forces for the case of 1.2 in U_2/U_1 . The separation between two ships was chosen to be 0.4 to 0.7 times of L_1 under the condition of 1.0 in L_2/L_2 . The control gain constants used in these numerical simulations are $K_1 = K_2 = 5.0$ and $\delta_{\text{max}} = 10^{\circ}$. In Fig. 4, I, W, C represent hydrodynamic force between two ships, wind and current. Fig. 4(a) and (b) show the result for ship 1 and ship 2, respectively. As shown in Fig. 4, with no consideration of external forces, the courses of two ships are not almost deviated from the original direction under the condition of δ_{max} =10° even though the separation between ships is 0.4 times of L_1 . In addition, considering the wind only as parameter, it indicated that two ships can be unharmed maintaining its own original course. However, an overtaken vessel is much deviated from the original course if both wind and current are considered, while it is guided securely with intended direction for the overtaking vessel. On the other hand, if the lateral distance

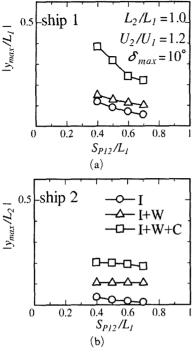


Fig. 4 Deviated maximum lateral distance from the original couse with function of the external forces

between two ships is about 0.6 times of L_1 an overtaken vessel is not much deviated from the original course under the current and wind.

Fig. 5 displays the result for deviated maximum lateral distance from the original course with function of the S_{P12}/L_1 for the case of 1.5 in U_2/U_1 . The separation between two ships was chosen to be 0.3 to 0.6 times of L_1 under the condition of 1.0 in L_2/L_1 . From Figs. 5 and 6, it showed that transverse axis signifies the rudder angle needed to control external forces while sustaining original course, and vertical axis is defined as the nondimensionalized deviated maximum lateral distance from the original course. From Fig. 5, an overtaken and overtaking vessel's courses are not largely deviated from the original direction under the condition of $\delta_{max}=15^{\circ}$ even though the separation between two ships is 0.3 times of L_1 . Also, if the lateral distance between two ships is about 0.5 times of L_1 , an overtaking and overtaken vessel is not pretty much deviated from the original course under the condition of $\delta_{\text{max}} = 10^{\circ}$.

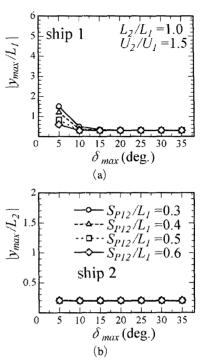


Fig. 5 Deviated maximum lateral distance from the original couse with function of S_{P12}

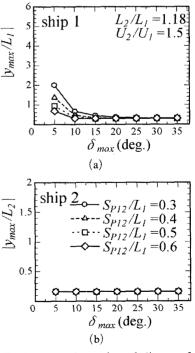


Fig. 6 Deviated maximum lateral distance from the original couse with function of S_{P12}

The deviated maximum lateral distance from the original course with function of the S_{P12} for the case of 1.5 in U_2/U_1 is shown in Fig. 6. The separation between two ships was chosen to be 0.3 to 0.6 times of L_1 under the condition of 1.18 in L_2/L_1 . From Fig. 6, if the lateral distance between two ships is about 0.5 times of L_1 , an overtaking and overtaken vessel is not pretty much deviated from the original course under the condition of $\delta_{\text{max}} = 10^{\circ}$.

5. Conclusions

From the simulation of ship manoeuvring motions on the safe navigation between ships while overtaking in shallow waters under the current and wind, the following conclusions can be drawn.

If the wind was the only factor to be considered, the course of a ship did not deviate from its intended path with ranges of less than 10 degrees in maximum rudder angle. However, the lateral distance between ships, rudder angle, and speed of a ship had a critical influence on a safe navigation when both of wind and current are regarded as parameters.

Also, when one vessel tries to overtake the small one with low steering, high-caution in terms of safe navigation is a must and the increase of velocity for those vessels steering at

low-speed is necessarily demanded.

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