

Comparison Study of Sound Transmission Loss in High Speed Train

Tae Min Kim[†] and Jeung Tae Kim*

Abstract

Many studies for improving the railway vehicle's performance and comfort such as speed, weight and noise are currently in progress. Improving the structural characteristics of the vehicle for greater noise insulation is considered important for reducing disturbance due to noise, but measuring transmission loss entails large costs. This study explores an alternative method for estimating and measuring the railway vehicle's transmission loss that involves on applying the numerical analysis coupled with scaled reverberation chamber measurement. The transmission loss measurement using scaled reverberation chamber was performed after the compensation value was found through 1mm thickness(1t) specimen. For numerical analysis, a commercially available acoustics solver VA ONE was used. The proposed method is found to lead to transmission loss measurement comparable to the measurements based on large-scale reverberation chamber. Thus, it can be argued that a reliable method has been developed for measuring railway vehicle's transmission loss.

Keywords : *Transmission loss, Honeycomb panel, Small reverberation chamber, Local resonance, High speed train*

1. Introduction

Recently many railway technology studies that focus on the convenience of passengers such as riding comfort and amenity have been undertaken in addition to existing studies on making rolling stocks faster and lighter. The interior noise-limit standard of Korean high-speed rail rolling stock is 71 dB(A) in open area and 75 dB(A) in tunnel at the operating speed of 350 km/h. It is stricter than 70 dB(A) in open area and 80 dB(A) in tunnel at 300 km/h suggested by American Public Transit Association in U.S. [1].

The internal structure of the electric multiple units (EMU) currently under development is made of aluminum, different from existing rolling stocks internal structure made of steel. The resulting rolling stock is lighter, However, becoming lighter is not good from the viewpoint of noise. The weight of train has been reduced by one third by changing the structural material from steel to aluminum; however, the noise reducing capacity has been

also reduced by approximately 10 dB in the region where the mass law is applied. The reason is that, in the mass law region, the sound insulation performance of the rolling stock increases when the mass is bigger and the frequency is higher. Therefore, in order to compensate this sound insulation disadvantage and rolling stock strength improvement, studies and analyses from the designing stage of rolling stock are required [2].

The EMU has the power source distributed in each rail car; therefore, the interior noise level becomes higher since the sound insulation performance has decreased. In other words, since the interior noise of high-speed train decreases when the sound insulation performance of car body increases, the car body structure should have good sound insulation performance in order to reduce the interior noise of high-speed train [3].

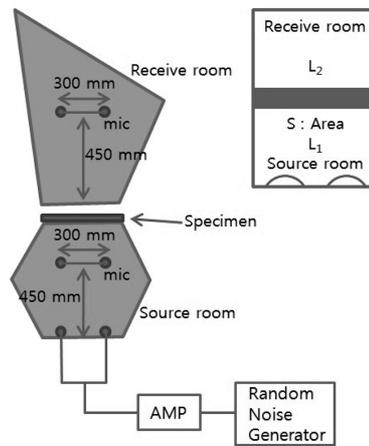
The floor and wall of rolling stock are in laminated composite structure made of plates; therefore, it is difficult to test rolling stock as a whole. There are also issues of space and cost to consider in testing to verify the performance of the rolling stock using specimen. ISO recommends that the volume of reverberation chamber for the measurement of sound insulation performance to be designed as bigger than 50 m³. ISO also defines the size of specimen to be 8.5~12 m². The

[†] Corresponding author: Doctoral candidate, Hong Ik University
E-mail : wowbranden@aol.com

* Professor, Hong Ik University



(a) Scaled reverberation chamber



(b) Schematic of scaled reverberation chamber with experimental set up

Fig. 1 Scaled reverberation chamber

ISO recommendations are too big and inefficient for the development study of sound insulation material.

Accordingly, this study introduces an alternative methodology capable of forecasting and measuring the sound insulation performance of high-speed rail rolling stock structure in place of using large reverberation chamber suggested by ISO [4,5]. In addition, the results of this alternative method are compared and analyzed with the transmission loss results obtained from testing on large reverberation chamber. First, a scaled or small reverberation chamber consisting of lower sound source chamber and upper sound receiving chamber has been built based on the specimen (which is used to measure the transmission loss measurement of train structure). Then, the sound insulation performance is measured. In addition, the transmission loss is forecasted by using numerical analysis technique that is increasingly used in many recent studies. In this study, the sound analysis commercial software *VA ONE* of ESI Company is used.

The transmission loss of high-speed rail rolling stock using small reverberation chamber and numerical analysis had been measured and is forecasted to be similar to the transmission loss measurement results using large reverberation chamber. Therefore, it is expected that this method can be utilized as a useful tool in sound insulation performance evaluation of high-speed rail rolling stock structures.

2. Measurement of TL using Scaled Reverberation Chamber

2.1 Composition of scaled reverberation chamber and noise characteristic

Table 1 Specifications of Scaled Reverberation Chamber

	Source room	Receiver room
Specification	Steel 4.5 t, Urethane	Steel 4.5 t, Urethane
Area	2.75 m ²	4.3 m ²
Volume	0.37 m ³	0.62 m ³

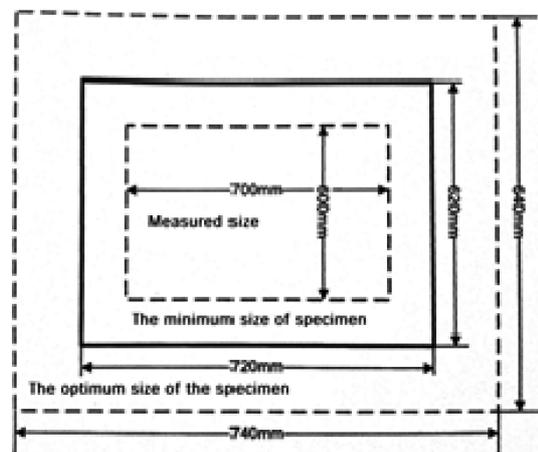


Fig. 2 Range of specimen size

The small reverberation chamber used in this study consists of structure (sound source chamber, sound receiving chamber, and supporting structure), sound source generation device, sensor rotating device, sound source chamber elevating device and system control device as shown in Fig. 1.

The noise generation device used during the transmission loss measurement of extruded material has two

speakers facing different directions at the floor of sound source chamber. The sound source chamber and sound receiving chamber have sensor rotating device so that the noise level at different locations in each chamber can be measured. The specifications of small reverberation chamber are given in Table 1.

The minimum size of the specimen is $720 \times 620 \text{ mm}^2$. It is possible to install up to +10 mm for width and height. The optimum size for test is $740 \times 640 \text{ mm}^2$. Fig. 2 shows the size of specimens that can be used [6].

2.2 Transmission loss of HST

Fig. 3 is the flow chart of the measured reverberation time using small reverberation chamber. In order to calculate the transmission loss of plates using small reverberation chamber, the sound absorption rate test of sound receiving chamber should be done first [7].

The reverberation time is measured and the sound absorption rate of sound receiving chamber is calculated. The reverberation time is the time required for the noise to be decreased down to 60 dB level. In this study, white

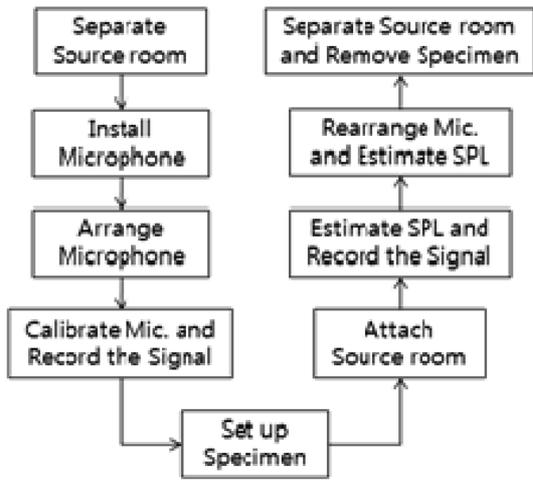


Fig. 3 Experimental flow chart

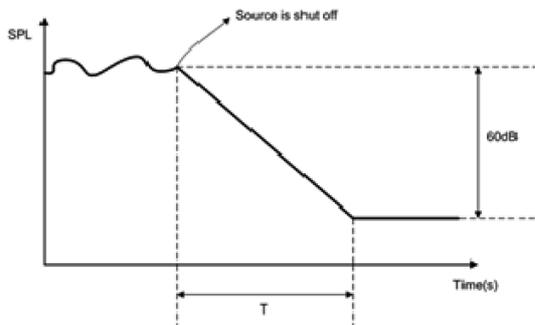


Fig. 4 Reverberation time

noise had been generated in the noise room and the reverberation time of 1/3 octave band at sound receiving chamber was measured using microphone (4189A, 4190) from B&K Company and the signal analysis tool, the “PULSE”.

The sound absorption rate of sound receiving chamber is calculated by using the reverberation time of 1/3 octave band measured in the sound receiving chamber.

Sound absorption coefficients in a reverberation room (α_0)

$$= \frac{0.161 \times V}{S \times T_0} \quad (1)$$

V : Volume of receiver room

S : Surface of receiver room

T_0 : reverberation time

The sound absorption rate with specimen attached is calculated by the sound absorption rate before the specimen was attached and the reverberation time. The specimen is installed between the sound source chamber and sound receiving chamber to measure the reverberation time after the specimen was attached. Since sound can leak through the perimeter of specimen, the sound leakage should be prevented as far as possible.

$$\alpha_r = \frac{0.161V}{s} \left(\frac{1}{T} - \frac{1}{T_0} \right) + \bar{\alpha}_0 \quad (2)$$

s : Surface of specimen

T : Reverberation time after specimen set up

T_0 : Reverberation time before specimen set up

α_0 : Sound absorption coefficients in receiver room

The sound absorption rate of specimen is calculated by reverberation chamber method and following formula (2). The transmission loss measurement using small reverberation chamber is calculated by measuring the sound pressure of each frequency at sound source chamber and sound receiving chamber. It has been measured in this study by 1/3 octave band from 200 Hz to 4000 Hz. Then the sound pressure measured for 20 seconds was averaged for calculation. The transmission loss value was calculated by following formula using the sound absorption force in the sound receiving chamber and the sound pressure of sound source chamber [6].

$$\text{Transmission Loss} = L_{P1} - L_{P2} + 10 \log(s/\alpha_2) \quad (3)$$

L_{P1} : sound pressure level in source room

L_{P2} : sound pressure level in source room

α_2 : Sound absorption force in receiver room

The transmission loss measurement using small reverberation chamber needs compensation because it uses scaled-down reverberation chamber, which is not real reverberation chamber. The transmission loss of object

specimen using the compensation value is calculated by following formula.

$$TL_{field} = \text{Experiment result} - C_f \tag{4}$$

$$TL_{diffuse} = \text{Experiment result} - C_d \tag{5}$$

TL_{field} : Result of field incidence

$TL_{diffuse}$: Result of diffuse incidence

Therefore, two sound insulation performance values can be obtained by one test data.

2.3 Low frequency limit

The extreme low frequency to realize the diffused sound field within the sealed space is obtained by following formula suggested by Scharon and others [8].

$$F_{low} = \left(\frac{c^3 M T_R}{8.8 \pi V} \right)^{\frac{1}{2}} \cong 485 \left(\frac{M}{S \alpha_{sab}} \right) \tag{6}$$

Here, T_R is reverberation time, V is volume sound source chamber, S is internal area of sound source chamber and α_{sab} is Sabine sound absorption rate. In addition, M is the modal overlap factor which can be obtained by following formula.

$$M_i = \omega \eta_i n_i(\omega) \tag{7}$$

In order to obtain a stabilized diffused sound field from the formula suggested by Scharon, M should be more than 1/3. From this formula, it was possible to confirm that the extreme low frequency decreased when the sound absorption rate was increased for sound source chamber with same area.

2.4 Compensation Value of small reverberation chamber using 1t Specimen

The compensation value of small reverberation chamber was obtained by using 1t specimen. The specimen had been located between the sound source chamber and sound receiving chamber of small reverberation chamber and

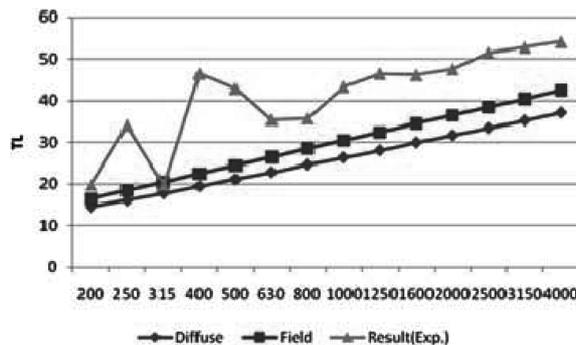


Fig. 5 Transmission loss of flat panel (1t)

Table 2 Compensation Value of Scaled Reverberation Chamber

Frequency (Hz)	Field (C_f)	Random (C_d)
200	3.23	5.17
250	15.63	17.95
315	-0.65	2.02
400	23.94	26.96
500	18.41	21.72
630	8.96	12.55
800	7.18	11.06
1000	12.87	16.99
1250	14.07	18.42
1600	11.57	16.16
2000	11.03	15.83
2500	13.02	18.01
3150	12.35	17.54
4000	11.57	16.96

white noise was generated at sound source chamber to measure the sound pressure of each space. Fig. 5 shows the transmission loss value and theoretical value of 1t specimen using formula (4) and (5) above. Here, the sound insulation performance to the field incidence means the average of transmission wave ratios when the incoming field incidence would have angle between 0° and 78° against the plane. The sound insulation performance (dB) on random-incidence means the average of transmission wave ratios when the incoming field incidence would have angle between 0° and 90° against the plane.

The compensation value is defined by the difference from the theoretical value after the test value by the specimen following the mass law had been obtained. It can be obtained by following formula [9,10].

$$C_f = \text{Experiment result} - R_f \tag{8}$$

$$C_d = \text{Experiment result} - R_d \tag{9}$$

Once the compensation value has been made by above two formulas on one standard specimen, same compensation value can be used for other specimen. This value is the characteristic value of small reverberation chamber and it can be used when the material would change. Table 2 is the compensation value of small reverberation chamber used in this study.

2.5 Result of TL using scaled reverberation chamber

The measurement results of rolling stock transmission

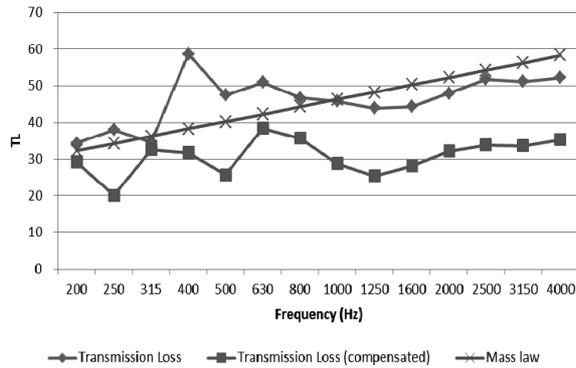


Fig. 6 Transmission loss : small reverberation chamber

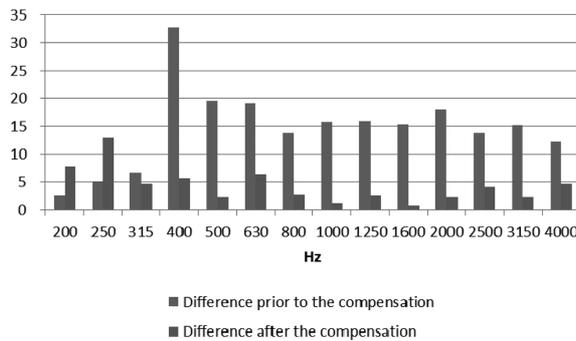


Fig. 7 Comparison of oftransmission loss

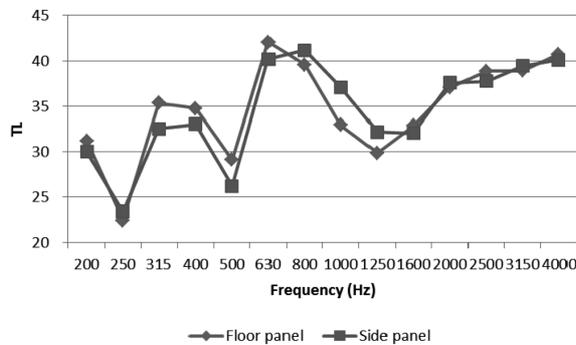


Fig. 8 Transmission loss in HST : small reverberation chamber

loss using small reverberation chamber are shown in Fig. 6. As seen in the figure, they had been measured for the floor material structure and used compensation value in Chapter 2.1.4. The floor material structure transmission loss of high-speed rail rolling stock before the compensation was measured to be bigger than the mass law in the bandwidth of 800 Hz; however, it went down lower than mass law after the compensation.

Fig. 7 is the difference of transmission loss by large reverberation chamber test [4,5] and small chamber test. As seen in the figure, the transmission loss results using

small reverberation chamber before the compensation were 14 dB in average. However, the results of small reverberation chamber after compensation showed average 3 dB difference from the transmission loss result using large reverberation chamber. It means that very similar results were obtained. Therefore, it is believed that the small reverberation chamber can be used when measuring the transmission loss of high-speed rail structure material.

Fig. 8 is the measurement results of transmission loss after compensation for the floor and wall of high-speed rail rolling stock using small reverberation chamber.

3. Estimation of TL using Numerical Analysis

3.1 Estimation of honeycomb panel

The transmission loss is different dependent on the incidence condition; however, in general, the transmission loss for the random incidence is calculated. The measurement method in such case is that first, the test material is installed between the two reverberation chambers. Then the average sound pressure level in sound source chamber and the average sound pressure level of sound receiving chamber are measured. As last, the reverberation time within sound receiving chamber is measured and the calculation is made using formula (3) [11,12].

In this chapter, in order to forecast the transmission loss of aluminum extruded material with fluids between the plates, the transmission loss of high-speed rail rolling stock car body structure is forecasted by using “diffuse-field reciprocity” [13] like in Fig. 9. The diffused sound field relationship means that the structural resonant mode interferes with the radiant impedance in proportion within the diffused sound field by global excitation.

Figure 10 is the transmission loss analysis model established on VA ONE [14].

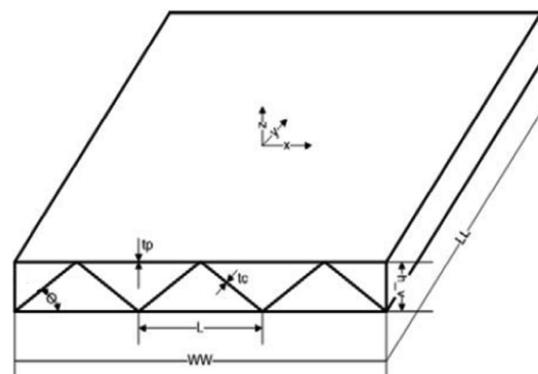


Fig. 9 Structure of honeycomb panel

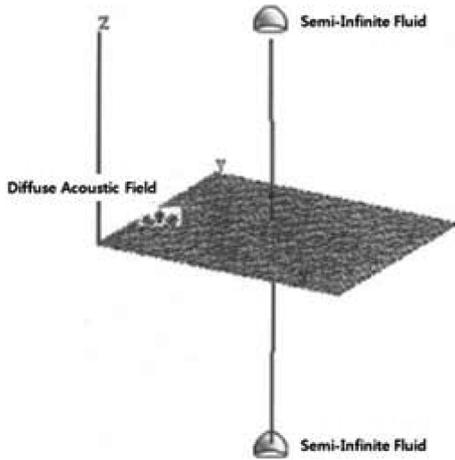


Fig. 10 Analysis of modeling in VA ONE

As seen in Fig. 10, regarding the eigen solution where phase constants (ϵ_x, ϵ_y) exist, the radiation stiffness of “semi-infinite fluid” linked to ‘i’ plane is summarized in formula 10 below.

$$D_{rad}^{(i)}(\epsilon_x, \epsilon_y, \omega) = \frac{1}{\pi} \iint_{-\infty}^{\infty} \left| \tilde{\Phi}_{\epsilon_x, \epsilon_y}(k_x, k_y) \right|^2 G_i^*(k_x, k_y, \omega) dk_x dk_y \quad (10)$$

Here, G_i is ‘green function spatial Fourier transform’ on free sound field and Φ is ‘spatial Fourier transform’ of displacement [15]. k_i is sound wave number of source cavity and A is the area of each surface.

$$\tau(\omega) = \frac{4\pi}{Ak_1^2} \sum_n \left\langle \frac{Im\{D_{rad}^{(1)}(\epsilon_x, \epsilon_y, \omega)\} Im\{D_{rad}^{(2)}(\epsilon_x, \epsilon_y, \omega)\}}{\left| 2N_x N_y (\Omega(\epsilon_x, \epsilon_y)^2 (1+i\eta) - \omega^2) + \frac{D_{rad}^{(1)}(\epsilon_x, \epsilon_y, \omega)}{2} + \frac{D_{rad}^{(2)}(\epsilon_x, \epsilon_y, \omega)}{2} \right|} \right\rangle \quad (11)$$

The transmission loss can be obtained by following formula (11). $Im\{\}$ is the imaginary number part and $\Delta\omega$ is the frequency band. N_x and N_y are number of extruded material on each axis of analysis model; when same structure would be extended on the x axis and y axis of extruded material, in other words, when the repeated models would be analyzed [15].

3.2 Result of TL using numerical analysis

In this chapter, the transmission loss of high-speed rail rolling stock was forecasted by sound analysis commercial software VA ONE. Numerical analysis was done to forecast the transmission loss of high-speed rail rolling stock

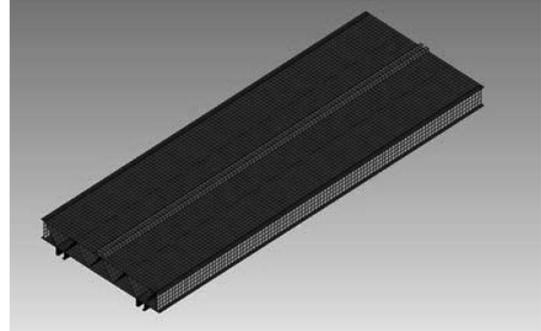


Fig. 11 Floor panel of HST

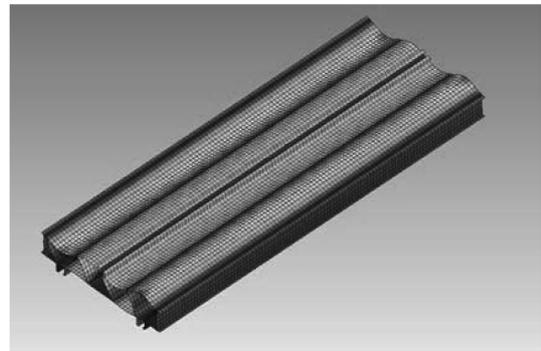


Fig. 12 Local resonance mode of floor panel

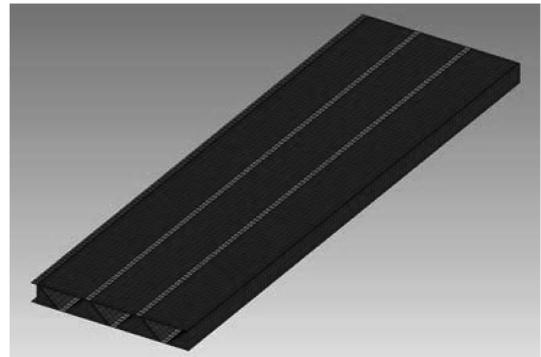


Fig. 13 Side panel of HST

car body structure using “diffuse-field reciprocity”, in order to forecast the transmission loss of aluminum extruded material with fluids between the plates, like in Fig. 10.

Modeling in VA ONE was done in order to analyze the transmission loss on floor and wall, the high-speed rail rolling stock car body structure [16]. The focus was made on the local resonant mode, which does not get big impact from specimen size or boundary condition and sensitive to the wrinkle specification of wrinkled part. The length of specimen for modeling was 1.5 m. The modeled specimen was analyzed for major bending, distortion, resonant mode

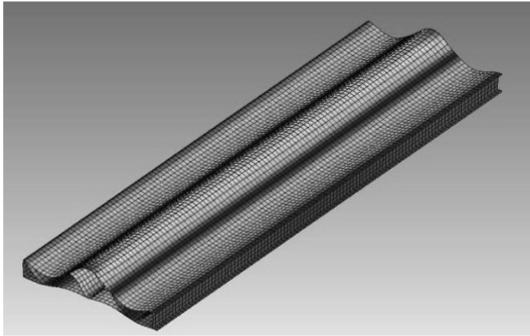


Fig. 14 Local resonance mode of side panel

Table 3 Resonance Frequency of Each Panel

	Global bending mode	Global torsion mode	Local resonance mode
Flat ceiling panel	182.57	133.99	567.92
Round ceiling panel	251.38	417.38	532.96
Side panel	162.58	248.02	449.26
Floor panel	247.34	268.22	588.38

phenomenon and resonant frequency using NASTRAN, a commercial program for limited elements analysis [17,18].

Fig. 11 is the floor of high-speed rail rolling stock modeled by VA ONE. As seen in the figure, transmission loss analysis was done by modeling a single specimen.

In case of floor specimen of high-speed rail rolling stock, the first local resonant mode was interpreted at 588.38 Hz. The main bending mode was interpreted at 27.34 Hz and the distortion mode was interpreted at 268.22 Hz. Fig. 12 shows the first local resonant mode phenomenon on the floor of EMU.

In the high-speed rail rolling stock, the wall has very important role in reducing the noise coming from outside. Fig. 13 shows the EMU high-speed rail rolling stock wall as modeled by VA ONE.

The first local resonant mode of high-speed rail rolling stock was 449.26 Hz. It was possible to confirm that it appears at relatively lower frequency bandwidth than other car body structure. The main bending mode sensitive to the size of specimen was interpreted at 162.58 Hz and the distortion mode was interpreted at 248.02 Hz. Fig. 14 shows the first local resonant mode phenomenon on the wall of high-speed rail rolling stock.

Table 3 is the summary of the first bending mode, distortion mode and local resonant mode for each specimen of high-speed rail EMU. Since the specimen is smaller than real rolling stock, the major bending and distortion mode of real rolling stock will be much lower than the value suggested here; however, the local resonant mode would not be

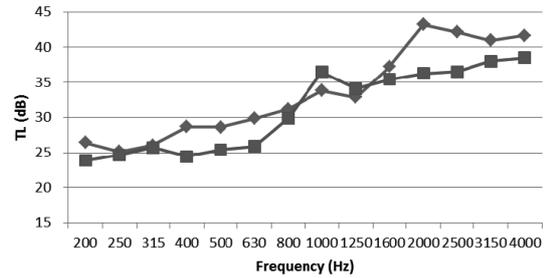


Fig. 15 Transmission loss in HST :Simulation

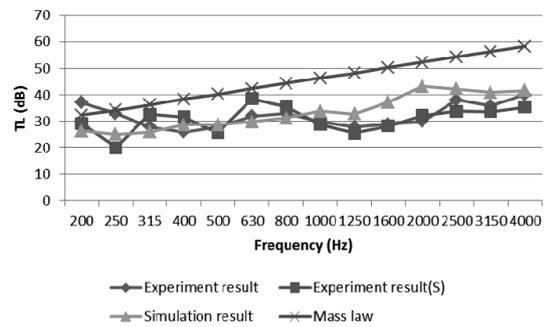


Fig. 16 Transmission loss of HST

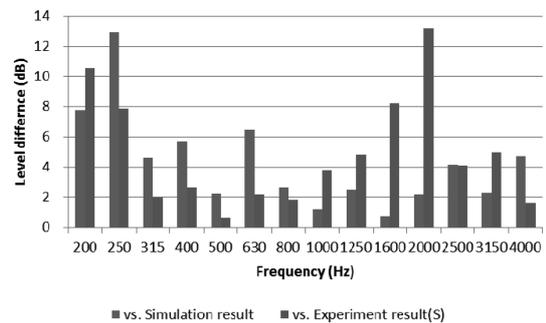


Fig. 17 Comparison of results between vs. simulation results and vs. experiment results

much different. As seen in Table 3, the local resonant mode appears after 500 Hz; therefore, it was possible to confirm that it appears at definitely different frequency bandwidth than that of major bending mode and distortion mode.

The transmission loss of high-speed rail rolling stock was interpreted in sound analysis software VA ONE. Fig. 15 is the transmission loss of EMU as forecasted by VA ONE.

If it would be analyzed by matching the length of specimen to real rolling stock length, the major bending mode and distortion mode will have lower frequency value; however, it is believed that the frequency for the local resonant mode would be same. In addition, since, in the frequency bandwidth higher than the first local resonant mode forecasted in this study, the impact on the transmis-

sion loss by global mode will be smaller than the impact by local resonant mode. Therefore, in the frequency bandwidth after the first local resonant mode, it is believed that the error compared to the transmission loss of real rolling stock will decrease. In other words, in the frequency bandwidth lower than the first local resonant mode forecasted in this study, the transmission loss of real rolling stock will have certain level of error; however, in the frequency bandwidth higher than the first local resonant mode, the error will be relatively smaller.

4. Discussion

The transmission loss of high-speed rail rolling stock car body structure was measured by test and numerical analysis. Fig. 16 shows the transmission loss of high-speed rail rolling stock floor.

As can be seen in the figure, transmission loss of high-speed rail rolling stock floor structure using small reverberation chamber was compensated by the compensation value obtained in Section 2.3. It was possible to confirm that the results are very similar to the transmission loss measured in the large reverberation chamber.

As seen in Fig. 17, the comparison of the transmission loss from numerical analysis and the transmission loss from test using large reverberation chamber yielded maximum difference of 12 dB in the bandwidth of 250 Hz; however, for greater than 315 Hz, the results are quite similar waveforms. It is believed that the ratio of mass and strength of specimen are similar to the actual specimen; however, the damping of modeled specimen was different from the actual specimen. Therefore, if the damping can be modeled accurately during the modeling of specimen, more reliable results can be obtained. In addition, it is believed that some error has occurred because a portion of extruded material has been cut of for the small reverberation chamber test.

The measurement results using small reverberation chamber and the forecast results using numerical analysis were very similar to the actual transmission losses. In case of transmission loss measurement result of small reverberation chamber, similar results were obtained by using the compensation value.

5. Conclusion

The present study investigated the sound insulation performance of high-speed rail rolling stock. The large reverberation chamber recommended by ISO is inefficient with respect to the cost. Accordingly, this study introduced a methodology for studying the sound insulation perfor-

mance of high-speed rail rolling stock without using large reverberation chamber and has yielded reliable results.

The extreme frequency of small reverberation chamber used in this study was 400 Hz, which is higher than that of large reverberation chamber. Therefore, if the frequency range of interest is lower than this value, this fact has to be considered and the small reverberation chamber design should be modified. When the high-speed rail rolling stock transmission loss was measured using small reverberation chamber, the results were very similar to the results when large reverberation chamber was used. Therefore, it was possible to measure the transmission loss of high-speed rail rolling stock using small reverberation chamber, which is advantageous in terms of cost. The measurement results showed average of 3 dB.

The transmission loss of high-speed rail rolling stock car body structure as predicted by numerical analysis showed maximum difference of 12 dB at 2000 Hz in comparison with the actual transmission loss. However, for the frequency range of interest as a whole, the results were quite similar. It is believed that, since the forecast was on the 1.5 m specimen and not on the whole rolling stock, the decrease in transmission loss by the overall bending mode and distortion mode has not been properly considered. The transmission loss of the actual rolling stock's whole structure will have some error at the frequency bandwidth lower than the first local resonant mode. However, in the frequency bandwidth higher than the first local resonant mode, the impact on the global mode will be smaller. Therefore, it is believed that the result will be more reliable in this range with less error.

The transmission loss results measured and forecasted by using small reverberation chamber and numerical analysis were very similar to those based on large reverberation chamber. It is expected that the proposed methodology will be quite extensively used in studies on sound insulation performance of high-speed rail rolling stock in the future.

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