

## Separation of dissolved gases from water using synthesized gases based on exhalation characteristics

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**Abstract:** It's possible for a human to breathe under water, if dissolved oxygen is effectively used. Fish can stay under water using the gill which extracts dissolved oxygen from water. Water includes small amounts of oxygen, so a human needs larger amounts of water to acquire oxygen enough for underwater breathing. The exhalation gas from a human is another method to get higher amounts of oxygen under water. It mainly composes of oxygen, nitrogen and carbon dioxide. So, if only carbon dioxide is decreased, the exhalation gas has good characteristics for breathing of a human under water.

In this paper, composition of the exhalation gas from a human was analyzed using GC. Based on these results, the synthesized gas was prepared and mixed into water which was used for experimental devices to analyze separation characteristics of dissolved gases from water. Experimental devices included a water pump, a hollow fiber membrane module and a vacuum pump. The effects of pressure and water flow on separation characteristics of synthesized gas were investigated. The compositions of gases separated from water using synthesized gas were investigated using GC. These results expect to be applied to the development of underwater breathing technology for a human.

**Keywords:** Exhalation, Synthesized gases, Underwater, Separation

### 1. Introduction

Dissolved oxygen can make corrosion in the pipe and reduce operating time. To solve the problem, effective removal of dissolved oxygen is needed. Hollow fiber membrane modules are generally used due to high surface area per unit volume [1].

It's possible for a human to breathe under water, if dissolved oxygen is effectively used. Fish can stay under water using the gill which extracts dissolved oxygen from water. A fish has effective extraction structure[2]. Water includes small amounts of oxygen, so a human needs larger amounts of water to acquire oxygen enough for underwater breathing. Dissolve oxygen is used to find the possibility of underwater breathing for a dog [3]. To get higher amounts of oxygen, effective methods are need [4]-[7].

The exhalation gas from a human is another method to get higher amounts of oxygen under water. It mainly composes of oxygen, nitrogen and carbon dioxide. So, if only carbon dioxide

is decreased, the exhalation gas has good characteristics for breathing of a human under water.

In this paper, composition of the exhalation gas from a human was analyzed using GC. Based on these results, the synthesized gas was prepared and mixed into water which was used for experimental devices to analyze separation characteristics of dissolved gases from water. Experimental devices included a water pump, a hollow fiber membrane module and a vacuum pump. The effects of pressure and water flow on separation characteristics of synthesized gas were investigated. The compositions of gases separated from water using synthesized gas were investigated using GC. These results expect to be applied to the development of underwater breathing technology for a human.

### 2. Experimental

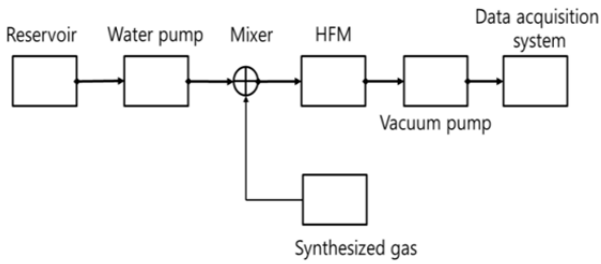
Figure 1 shows the block diagram for experimental devices.

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The synthesized gas prepared on basis of the exhalation gas sampled from a human is used to analyze the effects of flow rates of exhalation gas and water on composition of gases separated from water. A hollow fiber membrane module is from the Liqui-Cell company. Its specifications are represented in **Table 1**.



**Figure 1:** The block diagram for experimental devices

**Table 1:** Characteristics of a hollow fiber membrane

Name	Spec.
ID/OD( $\mu\text{m}$ )	200/300
Effective area(m <sup>2</sup> )	8.1
Membrane	Polypropylene
Length of housing(mm)	512
Diameter of housing(mm)	116.1
Pore size(nm)	30
Porosity(%)	~25

### 3. Results and Discussions

**Table 2** shows the composition of synthesized gases based on the measurement of composition of gases sampled for a human. A home-made vacuum pump is used to make 3 kinds of vacuum in the lumen side, 1st, 2nd and 3rd stage. 1st stage means no vacuum, 2nd stage 50% of the max vacuum and 3rd stage 60% of the max vacuum. Synthesized gases were supplied at 1, 2, 3 LPM and water at 10, 20, 30 and 40 LPM. **Figure 2, 3, 4** and **5** show measurements from sampled bag using GC with 1 LPM of synthesized gas and 10, 20, 30 and 40 LPM of water flow. The amounts of carbon dioxide separated from water were much less than initial state of exhalation. As the vacuum state was increased, the amounts of carbon dioxide were increased. **Figure 6, 7, 8** and **9** show measurements from sampled bag using

GC with 2 LPM of synthesized gas and 10, 20, 30 and 40 LPM of water flow. As vacuum state was increased, the amounts of carbon dioxide were increased. As water flow rates were increased, the amounts of carbon dioxide were decreased.

**Table 3** shows composition of gases separated from water with 3 LPM exhalation gas. 10, 20, 30 and 40 LPM of water were supplied using a water pump. As the flow rates of synthesized gas were increased, the amounts of carbon dioxide were increased. As water flow rates were increased, the amounts of carbon dioxide were decreased. At flow rates of 3 LPM of synthesized gas and 40 LPM of water, the amounts of carbon dioxide represented 0.88 %. So this level of carbon dioxide can be used in underwater breathing. And oxygen separated through the membrane module from mixed state can be also used. These results mean that pretreated exhalation gases can be used in underwater breathing.

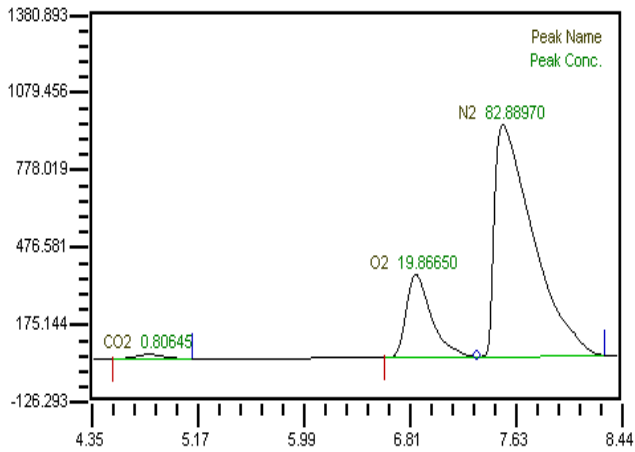
**Table 2 :** Composition of the synthesized gas

CO <sub>2</sub> (%)	O <sub>2</sub> (%)	N <sub>2</sub> (%)
4.7	17.5	77.8

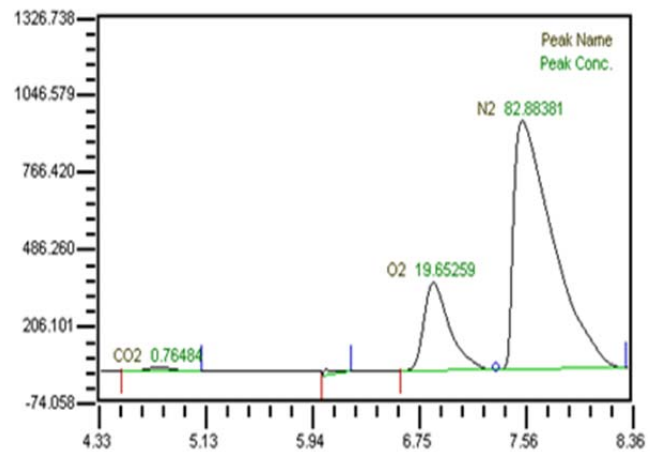
**Table 3:** Composition of separated gases with 3 LPM exhalation gas

Water flow (LPM)	CO <sub>2</sub> (%)	O <sub>2</sub> (%)	N <sub>2</sub> (%)	
10	1st	1.50	19.02	81.81
	2nd	1.67	18.93	81.58
	3rd	1.76	19	81.07
20	1st	1.18	19	81.96
	2nd	1.23	19.12	82.77
	3rd	1.27	19.32	81.87
30	1st	1.02	18.95	81.88
	2nd	1.05	18.86	81.81
	3rd	1.1	18.89	80.82
40	1st	0.84	18.78	82
	2nd	0.83	18.76	81.56
	3rd	0.88	18.7	80.44

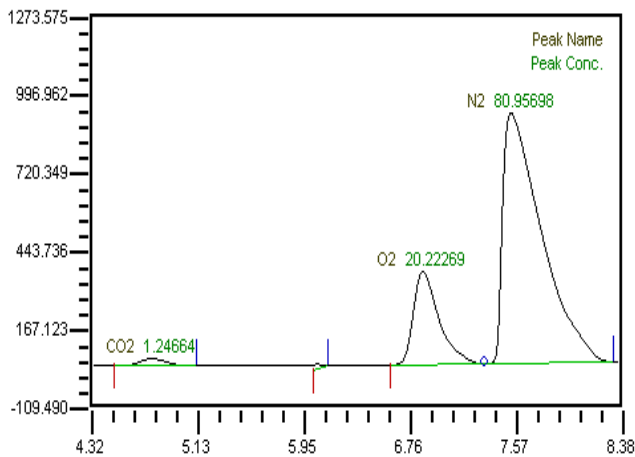
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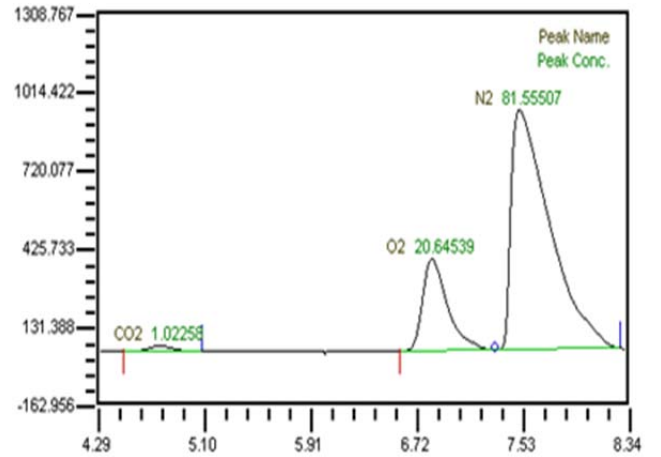
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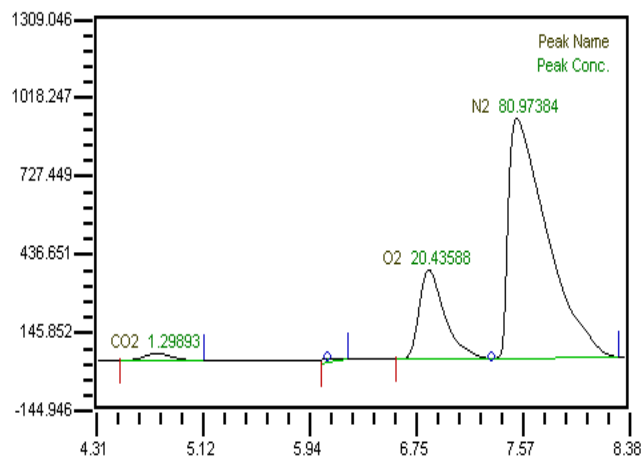
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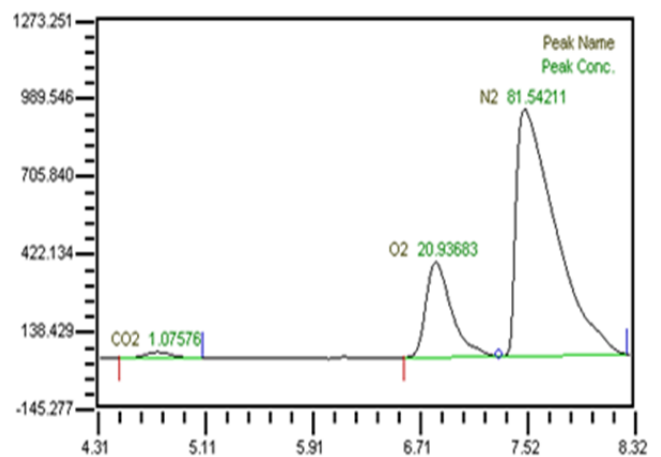
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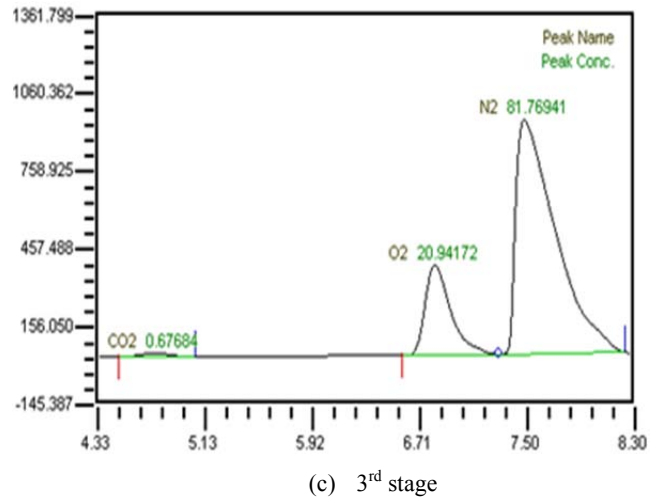
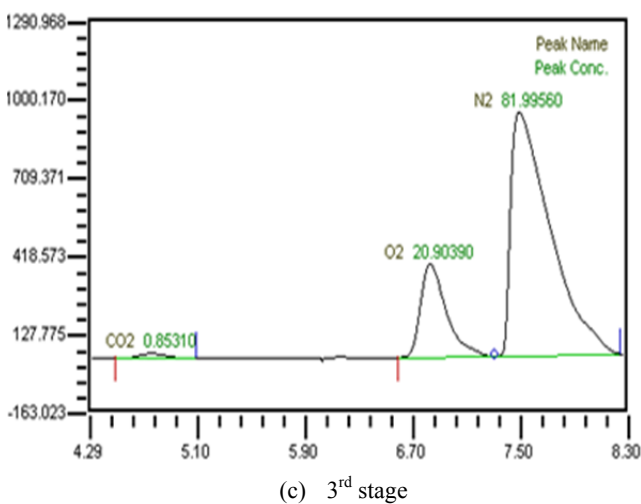
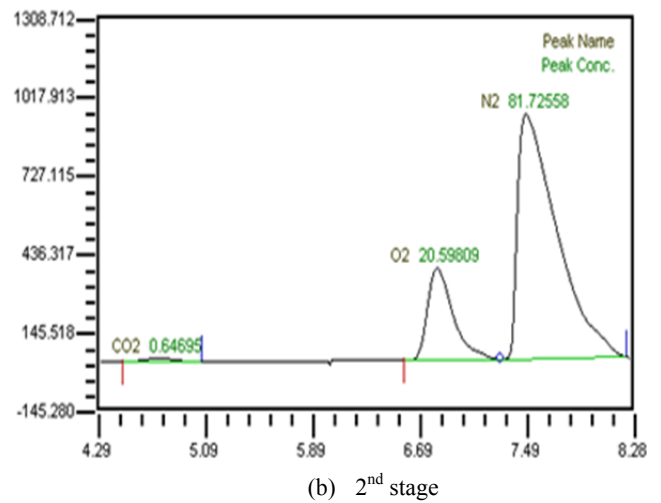
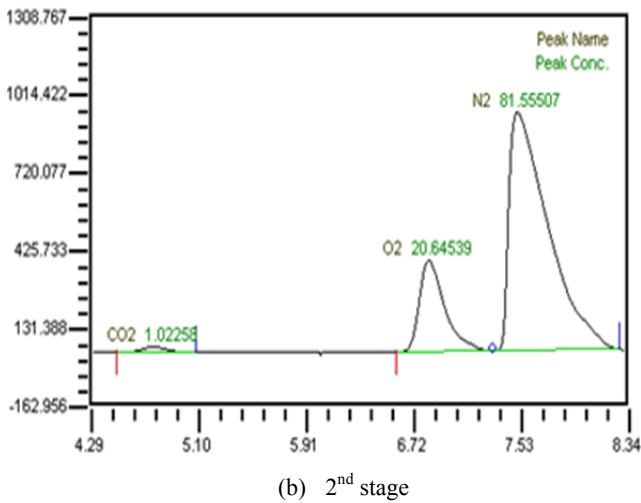
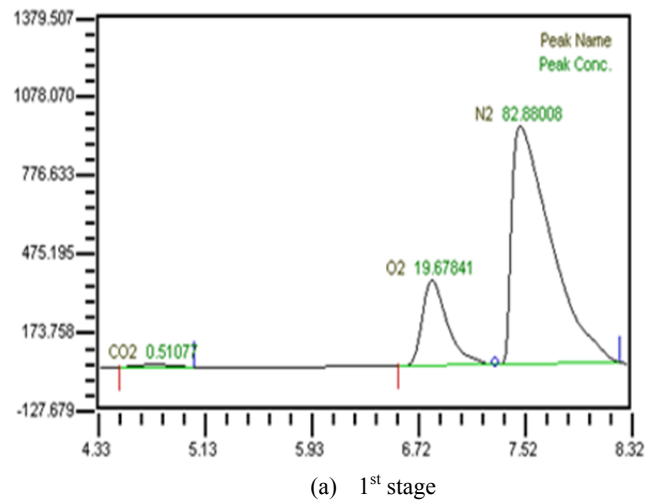
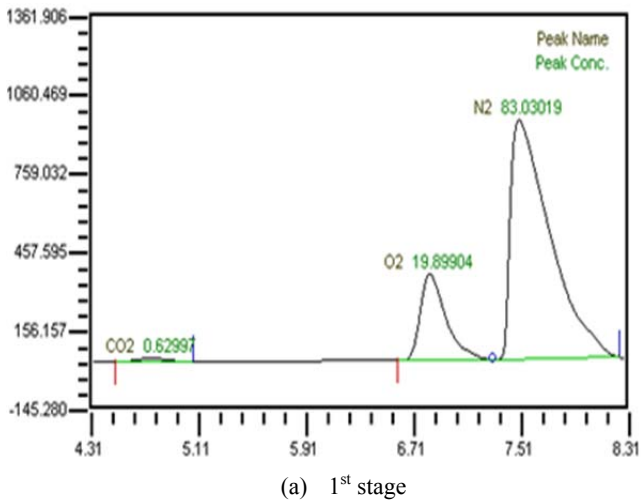
(c) 3<sup>rd</sup> stage



(c) 3<sup>rd</sup> stage

**Figure 2:** Composition of gases separated from water with 1 LPM of synthesized gas and 10 LPM of water flow

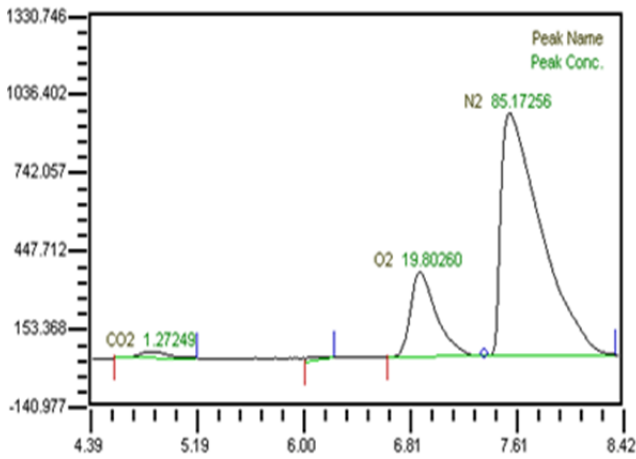
**Figure 3:** Composition of gases separated from water with 1 LP M of synthesized gas and 20 LPM of water flow



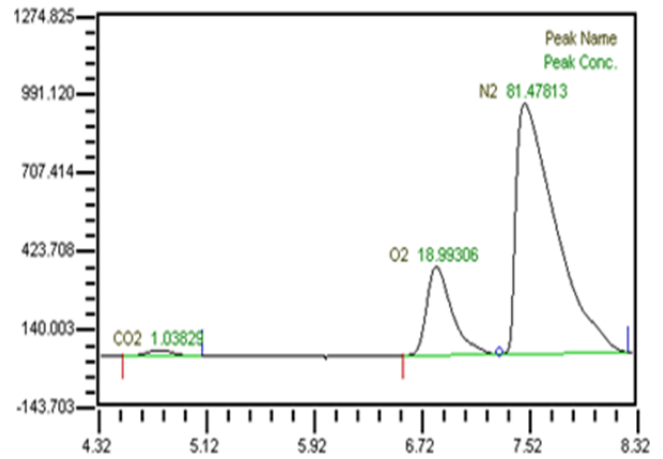
**Figure 4:** Composition of gases separated from water with 1 LP M of synthesized gas and 30 LPM of water flow

**Figure 5:** Composition of gases separated from water with 1 LPM of synthesized gas and 40 LPM of water flow

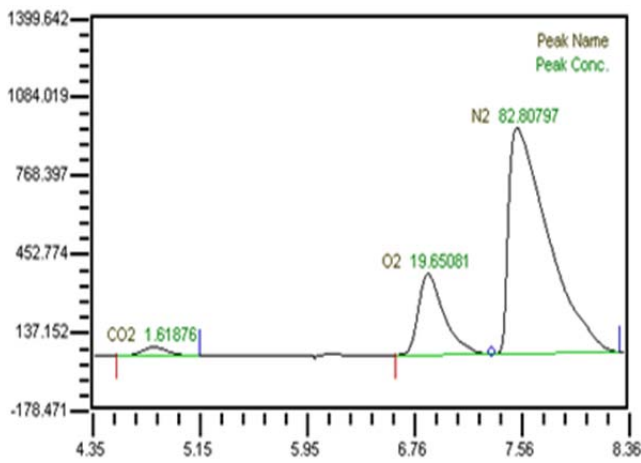
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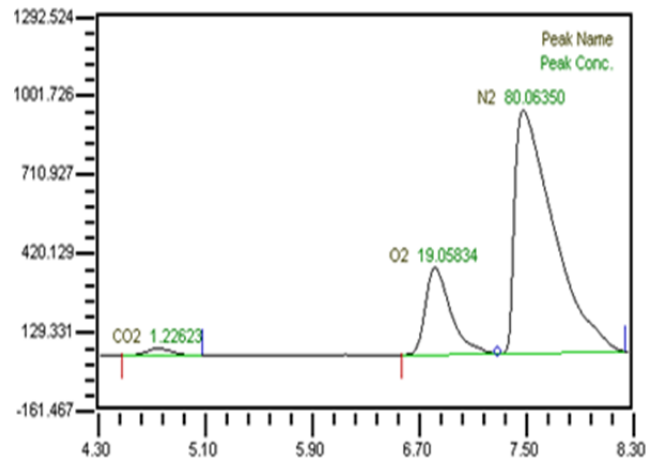
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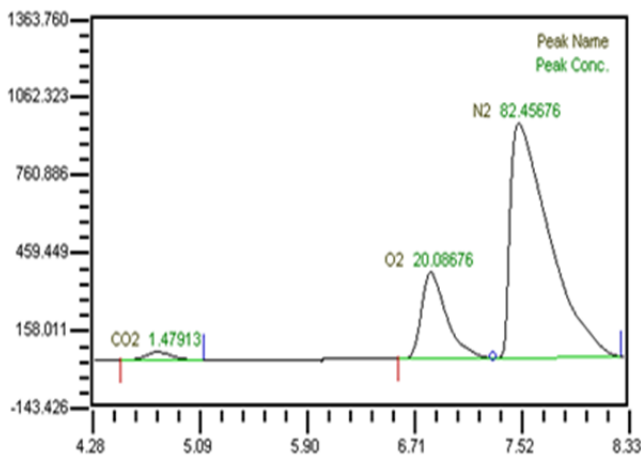
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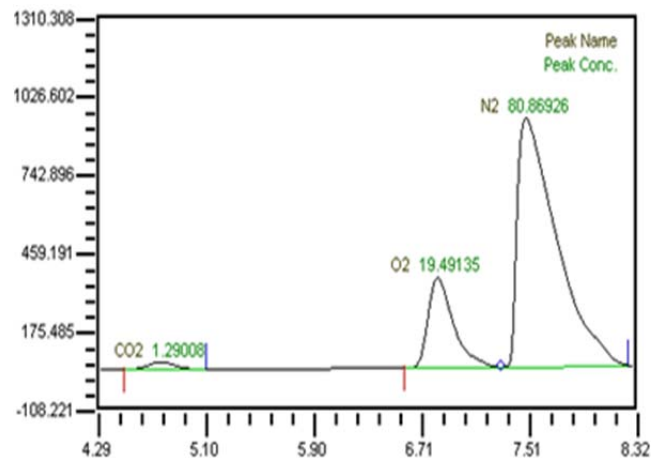
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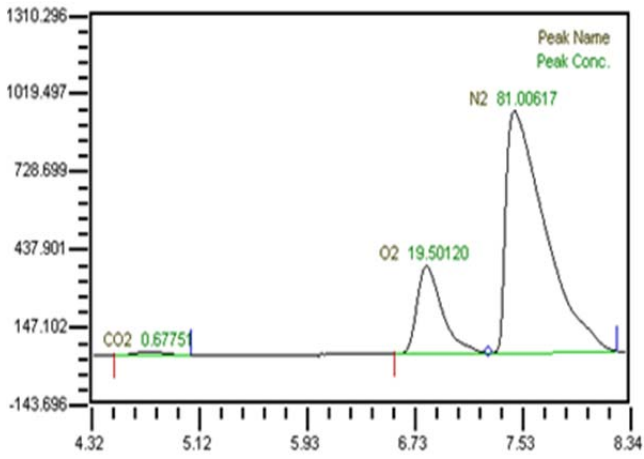
(c) 3<sup>rd</sup> stage



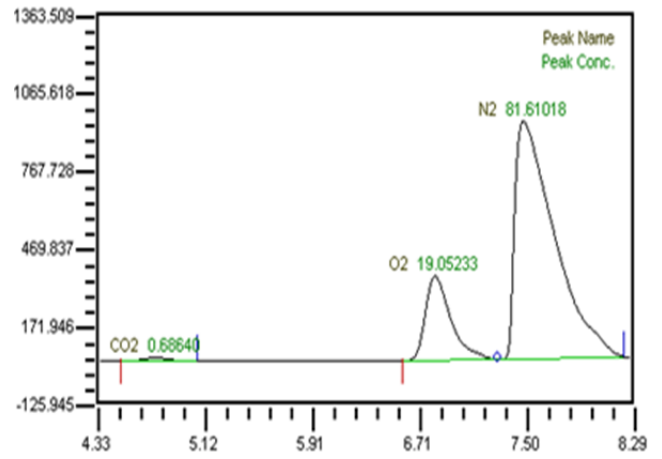
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**Figure 6:** Composition of gases separated from water with 2 LP M of synthesized gas and 10 LPM of water flow

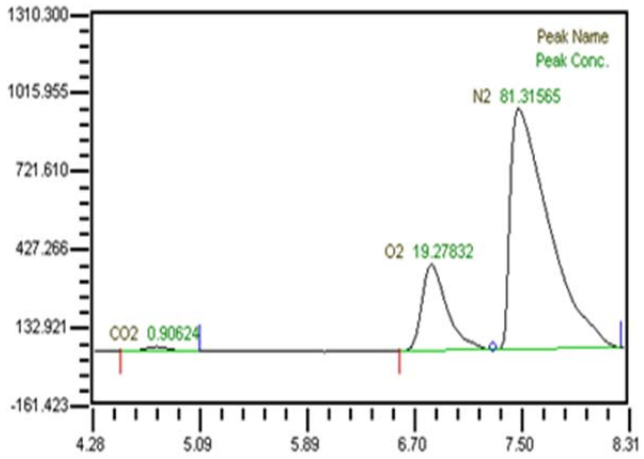
**Figure 7:** Composition of gases separated from water with 2 LP M of synthesized gas and 20 LPM of water flow



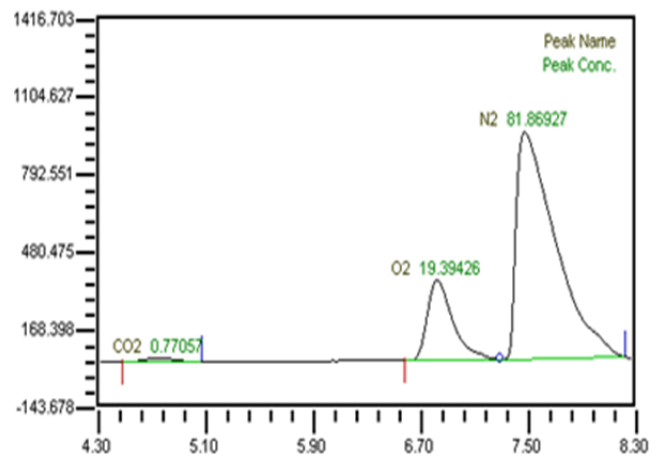
(a) 1<sup>st</sup> stage



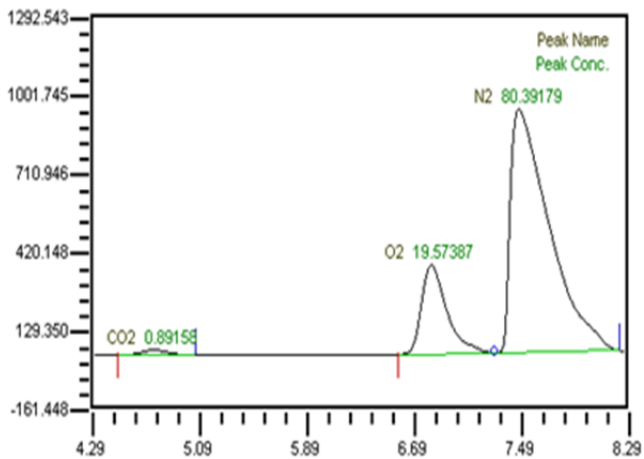
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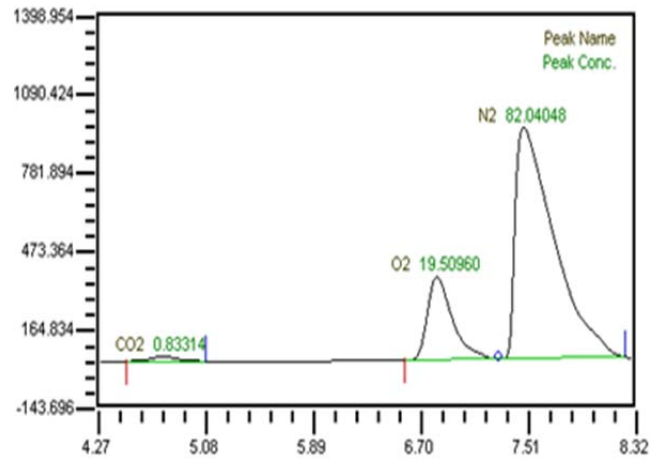
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(b) 2<sup>nd</sup> stage



(c) 3<sup>rd</sup> stage



(c) 3<sup>rd</sup> stage

**Figure 8:** Composition of gases separated from water with 2 LP M of synthesized gas and 30 LPM of water flow

**Figure 9:** Composition of gases separated from water with 2 LP M of synthesized gas and 40 LPM of water flow

#### 4. Conclusions

We investigated composition of exhalation gas separated from water with variations of flow rates of synthesized gas and water. As the vacuum state was increased, the amounts of carbon dioxide were increased. As water flow was increased, the amounts of carbon dioxide were decreased. On the condition of 3 LPM of synthesized gas and 40 LPM of water flow, 0.88 % of carbon dioxide was measured from separated gas using GC. This means pretreated exhalation gas can be used in underwater breathing. These results expect to be applied to the enhancement of separating efficiency of an artificial gill system.

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